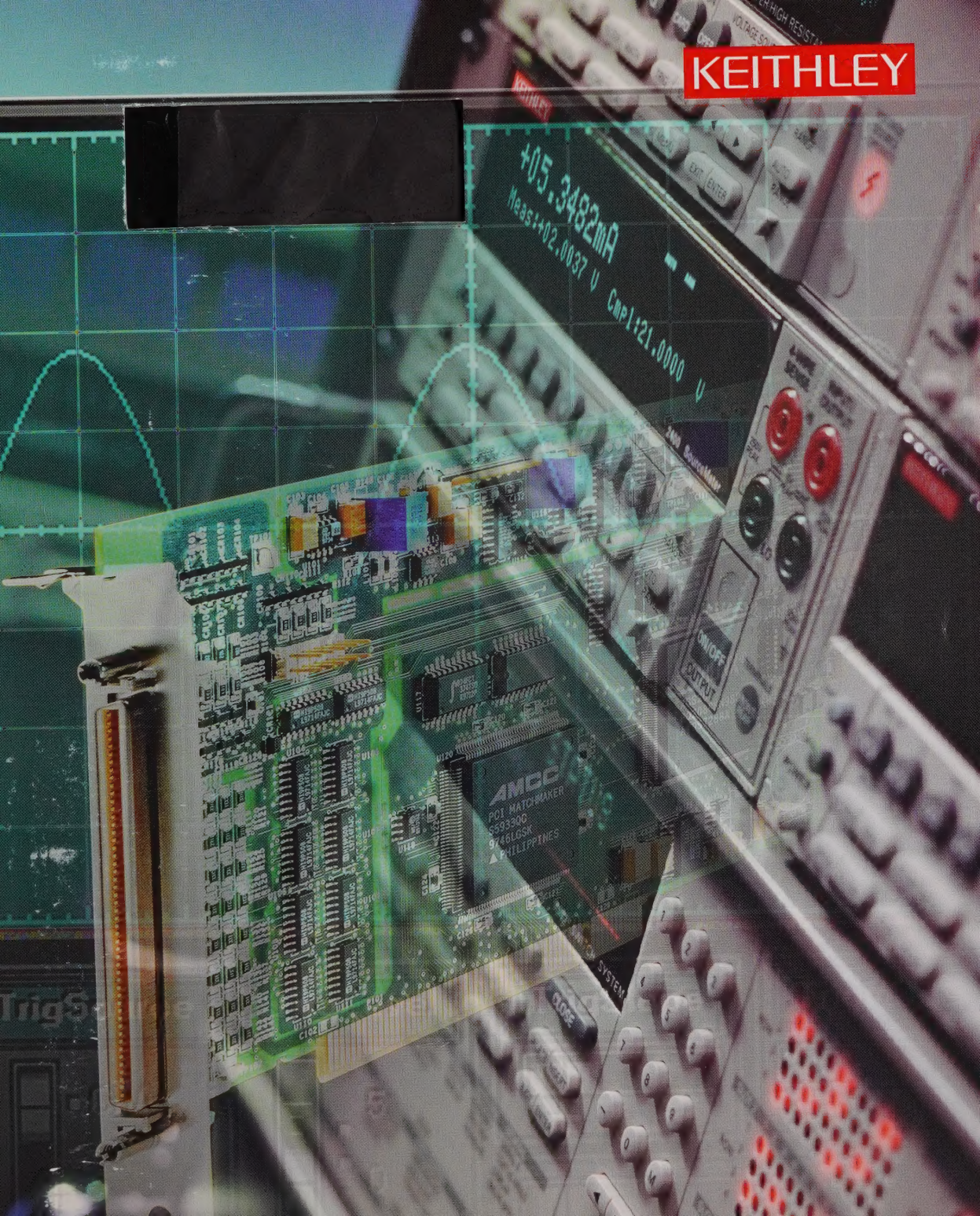
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Model 2700 Multimeter/ Data Acquisition System

Service Manual

Contains Servicing Information

KEITHLEY

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Keithley Instruments, Inc. warrants the following items for 90 days from the date of shipment: probes, cables, rechargeable batteries, diskettes, and documentation.

During the warranty period, we will, at our option, either repair or replace any product that proves to be defective.

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Keithley Instruments, Inc. • 28775 Aurora Road • Cleveland, OH 44139 • 440-248-0400 • Fax: 440-248-6168 • http://www.keithley.com

BELGIUM:	Keithley Instruments B.V.	Bergensesteenweg 709 • B-1600 Sint-Pieters-Leeuw • 02/363 00 40 • Fax: 02/363 00 64
CHINA:	Keithley Instruments China	Yuan Chen Xin Building, Room 705 • 12 Yumin Road, Dewai, Madian • Beijing 100029 • 8610-62022886 • Fax: 8610-62022892
FRANCE:	Keithley Instruments Sarl	B.P. 60 • 3, allée des Garays • 91122 Palaiseau Cédex • 01 64 53 20 20 • Fax: 01 60 11 77 26
GERMANY:	Keithley Instruments GmbH	Landsberger Strasse 65 • D-82110 Germering • 089/84 93 07-40 • Fax: 089/84 93 07-34
GREAT BRITAIN:	Keithley Instruments Ltd	The Minster • 58 Portman Road • Reading, Berkshire RG30 1EA • 0118-9 57 56 66 • Fax: 0118-9 59 64 69
INDIA:	Keithley Instruments GmbH	Flat 2B, WILOCRISSA • 14, Rest House Crescent • Bangalore 560 001 • 91-80-509-1320/21 • Fax: 91-80-509-1322
ITALY:	Keithley Instruments s.r.l.	Viale S. Gimignano, 38 • 20146 Milano • 02/48 30 30 08 • Fax: 02/48 30 22 74
NETHERLANDS:	Keithley Instruments B.V.	Postbus 559 • 4200 AN Gorinchem • 0183-635333 • Fax: 0183-630821
SWITZERLAND:	Keithley Instruments SA	Kriesbachstrasse 4 • 8600 Dübendorf • 01-821 94 44 • Fax: 01-820 30 81
TAIWAN:	Keithley Instruments Taiwan	1 Fl. 85 Po Ai Street • Hsinchu, Taiwan, R.O.C. • 886-3572-9077• Fax: 886-3572-9031

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Model 2700 Multimeter/Data Aquisition System Service Manual

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The print history shown below lists the printing dates of all Revisions and Addenda created for this manual. The Revision Level letter increases alphabetically as the manual undergoes subsequent updates. Addenda, which are released between Revisions, contain important change information that the user should incorporate immediately into the manual. Addenda are numbered sequentially. When a new Revision is created, all Addenda associated with the previous Revision of the manual are incorporated into the new Revision of the manual. Each new Revision includes a revised copy of this print history page.

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All Keithley product names are trademarks or registered trademarks of Keithley Instruments, Inc.
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Safety Precautions

The following safety precautions should be observed before using this product and any associated instrumentation. Although some instruments and accessories would normally be used with non-hazardous voltages, there are situations where hazardous conditions may be present.

This product is intended for use by qualified personnel who recognize shock hazards and are familiar with the safety precautions required to avoid possible injury. Read the operating information carefully before using the product.

The types of product users are:

Responsible body is the individual or group responsible for the use and maintenance of equipment, for ensuring that the equipment is operated within its specifications and operating limits, and for ensuring that operators are adequately trained.

Operators use the product for its intended function. They must be trained in electrical safety procedures and proper use of the instrument. They must be protected from electric shock and contact with hazardous live circuits.

Maintenance personnel perform routine procedures on the product to keep it operating, for example, setting the line voltage or replacing consumable materials. Maintenance procedures are described in the manual. The procedures explicitly state if the operator may perform them. Otherwise, they should be performed only by service personnel.

Service personnel are trained to work on live circuits, and perform safe installations and repairs of products. Only properly trained service personnel may perform installation and service procedures.

Exercise extreme caution when a shock hazard is present. Lethal voltage may be present on cable connector jacks or test fixtures. The American National Standards Institute (ANSI) states that a shock hazard exists when voltage levels greater than 30V RMS, 42.4V peak, or 60VDC are present. **A good safety practice is to expect that hazardous voltage is present in any unknown circuit before measuring.**

Users of this product must be protected from electric shock at all times. The responsible body must ensure that users are prevented access and/or insulated from every connection point. In some cases, connections must be exposed to potential human contact. Product users in these circumstances must be trained to protect themselves from the risk of electric shock. If the circuit is capable of operating at or above 1000 volts, **no conductive part of the circuit may be exposed.**

As described in the International Electrotechnical Commission (IEC) Standard IEC 664, digital multimeter measuring circuits (e.g., Keithley Models 175A, 199, 2000, 2001, 2002, and 2010) are Installation Category II. All other instruments' signal terminals are Installation Category I and must not be connected to mains.

Do not connect switching cards directly to unlimited power circuits. They are intended to be used with impedance limited sources. NEVER connect switching cards directly to AC mains. When connecting sources to switching cards, install protective devices to limit fault current and voltage to the card.

Before operating an instrument, make sure the line cord is connected to a properly grounded power receptacle. Inspect the connecting cables, test leads, and jumpers for possible wear, cracks, or breaks before each use.

For maximum safety, do not touch the product, test cables, or any other instruments while power is applied to the circuit under test. ALWAYS remove power from the entire test system and discharge any capacitors before: connecting or disconnecting cables or jumpers, installing or removing switching cards, or making internal changes, such as installing or removing jumpers.

Do not touch any object that could provide a current path to the common side of the circuit under test or power line (earth) ground. Always make measurements with dry hands while standing on a dry, insulated surface capable of withstanding the voltage being measured.

The instrument and accessories must be used in accordance with its specifications and operating instructions or the safety of the equipment may be impaired.

Do not exceed the maximum signal levels of the instruments and accessories, as defined in the specifications and operating information, and as shown on the instrument or test fixture panels, or switching card.

When fuses are used in a product, replace with same type and rating for continued protection against fire hazard.

Chassis connections must only be used as shield connections for measuring circuits, NOT as safety earth ground connections.

If you are using a test fixture, keep the lid closed while power is applied to the device under test. Safe operation requires the use of a lid interlock.

If a screw is present, connect it to safety earth ground using the wire recommended in the user documentation.

The symbol on an instrument indicates that the user should refer to the operating instructions located in the manual.

The symbol on an instrument shows that it can source or measure 1000 volts or more, including the combined effect of normal and common mode voltages. Use standard safety precautions to avoid personal contact with these voltages.

The **WARNING** heading in a manual explains dangers that might result in personal injury or death. Always read the associated information very carefully before performing the indicated procedure.

The **CAUTION** heading in a manual explains hazards that could damage the instrument. Such damage may invalidate the warranty.

Instrumentation and accessories shall not be connected to humans.

Before performing any maintenance, disconnect the line cord and all test cables.

To maintain protection from electric shock and fire, replacement components in mains circuits, including the power transformer, test leads, and input jacks, must be purchased from Keithley Instruments. Standard fuses, with applicable national safety approvals, may be used if the rating and type are the same. Other components that are not safety related may be purchased from other suppliers as long as they are equivalent to the original component. (Note that selected parts should be purchased only through Keithley Instruments to maintain accuracy and functionality of the product.) If you are unsure about the applicability of a replacement component, call a Keithley Instruments office for information.

To clean an instrument, use a damp cloth or mild, water based cleaner. Clean the exterior of the instrument only. Do not apply cleaner directly to the instrument or allow liquids to enter or spill on the instrument. Products that consist of a circuit board with no case or chassis (e.g., data acquisition board for installation into a computer) should never require cleaning if handled according to instructions. If the board becomes contaminated and operation is affected, the board should be returned to the factory for proper cleaning/servicing.

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1
Performance Verification

Introduction

Use the procedures in this section to verify that Model 2700 Multimeter/Data Acquisition System accuracy is within the limits stated in the instrument's one-year accuracy specifications. You can perform these verification procedures:

- When you first receive the instrument to make sure that it was not damaged during shipment, and that the unit meets factory specifications.
- If the instrument's accuracy is questionable.
- Following calibration.

WARNING **The information in this section is intended only for qualified service personnel. Do not attempt these procedures unless you are qualified to do so.**

NOTE *If the instrument is still under warranty and its performance is outside specified limits, contact your Keithley representative or the factory to determine the correct course of action. If the unit is not under warranty, and it fails to meet specified limits, refer to the calibration procedures in Section 2.*

There are three general verification procedures in this section:

- *Model 2700 verification*: Covers procedures to verify measurement accuracy of the Model 2700 using the front panel terminals.
- *Model 7700 verification*: Discusses procedures to verify accuracy of measurement made through the Model 7700 20-Channel Multiplexer. Note that the same general procedures can be used to verify measurement accuracy of other Model 2700 plug-in modules that have similar functions. For specific information about the individual modules, refer to the appropriate appendices in the Model 2700 User's Manual.

Verification test requirements

Be sure that you perform the verification tests:

- Under the proper environmental conditions.
- After the specified warm-up period.
- Using the correct line voltage.
- Using the proper calibration equipment.
- Using the specified reading limits.

Environmental conditions

Conduct your performance verification procedures in a test environment that has:

- An ambient temperature of 18° to 28°C (65° to 82°F).
- A relative humidity of less than 80% unless otherwise noted.

Warm-up period

Allow the Model 2700 to warm up for at least two hours before conducting the verification procedures.

If the instrument has been subjected to temperature extremes (those outside the ranges stated above), allow additional time for the instrument's internal temperature to stabilize. Typically, allow one extra hour to stabilize a unit that is 10°C (18°F) outside the specified temperature range.

Also, allow the test equipment to warm up for the minimum time specified by the manufacturer.

Line power

The Model 2700 requires a line voltage of 100V/120V/220V/240V, ±10% and a line frequency of 45Hz to 66Hz. Note that the line frequency is automatically sensed at power-up, but the line voltage must be manually set to either 100V/120V or 220V/240V as described in Section 3.

Recommended test equipment

Table 1-1 summarizes recommended verification equipment. You can use alternate equipment as long as that equipment has specifications at least as good as those listed in Table 1-1. Keep in mind, however, that calibrator uncertainty will add to the uncertainty of each measurement.

Table 1-1
Recommended verification equipment

Fluke 5700A Calibrator:				
DC voltage	**AC voltage (1kHz, 50kHz)**	**DC current**	**AC current (1kHZ)**	**Resistance**
100mV:±14ppm 1.0V:±7ppm 10V:±5ppm 100V:±7ppm 1000V:±9ppm	100mV:±200ppm 1.0V:±82ppm 10V:±82ppm 100V:±90ppm 700V:±85ppm	10mA:±60ppm 100mA:±70ppm 1A:±110ppm 2.2A:±94ppm	1A:±690ppm 2.2A:±682ppm	100Ω:±17ppm 1kΩ:±12ppm 10kΩ:±11ppm 100kΩ:±13ppm 1MΩ:±18ppm 10MΩ:±37ppm 100MΩ:±120ppm
Fluke 5725A Amplifier: AC Voltage, 50kHz: 700V, ±375ppm DC Current, 3A, ±500ppm AC Current, 1kHz, 3A, ±457ppm				
Keithley 3930A or 3940 Frequency Synthesizer: 1V RMS, 10V RMS, 1kHz, ±5ppm, steady state and burst modulation				
General Radio 1433-T Precision Decade Resistance Box: 10Ω to 400Ω, ±0.02%				
Miscellaneous Equipment: Double banana plug to double banana plug shielded cables (2) BNC to double banana plug shielded cable				

NOTE: The Fluke 5725A amplifier is necessary only if you wish to verify the 750V AC range at 50kHz and 3A AC and DC current ranges at 3A. Verification at 220V, 50kHz, and 2.2A on the current ranges using only the 5700A calibrator is adequate for most applications.

Verification limits

The verification limits stated in this section have been calculated using only the Model 2700 one-year accuracy specifications, and they do not include test equipment uncertainty. If a particular measurement falls slightly outside the allowable range, recalculate new limits based on both Model 2700 specifications and pertinent calibration equipment specifications.

Example reading limit calculation

The following is an example of how reading limits have been calculated. Assume you are testing the 10V DC range using a 10V input value. Using the Model 2700 one-year accuracy specification for 10V DC of ± (30ppm of reading + 5ppm of range), the calculated limits are:

Reading limits = 10V ± [(10V × 30ppm) + (10V × 5ppm)]

Reading limits = 10V ± (0.0003 + 0.00005)

Reading limits = 10V ± 0.00035V

Reading limits = 9.99965V to 10.00035V

Calculating resistance reading limits

Resistance reading limits must be recalculated based on the actual calibration resistance values supplied by the equipment manufacturer. Calculations are performed in the same manner as shown in the preceding example, except, of course, that you should use the actual calibration resistance values instead of the nominal values when performing your calculations.

For example, assume that you are testing the 10kΩ range using an actual 10.03kΩ calibration resistance value. Using Model 2700 one-year 10kΩ range accuracy of ± (100ppm of reading + 6ppm of range), the calculated reading limits are:

Reading limits = 10.03kΩ ± [(10.03kΩ × 100ppm) + (10kΩ × 6ppm)]

Reading limits = 10.02894kΩ to 10.03106kΩ

Restoring factory defaults

Before performing the verification procedures, restore the instrument to its factory defaults as follows:

1. Press **SHIFT** and then **SETUP**. The instrument will display the following prompt: RESTORE: FACT.
2. Using either range key, select FACT, then restore the factory default conditions by pressing **ENTER**.

Performing the verification test procedures

Verification test summary

Verification tests can be performed either through the Model 2700 front panel terminals or through plug-in modules. This section contains the following procedures:

- *Model 2700 verification*: Use this procedure to test Model 2700 accuracy through the front panel terminals.
- *Model 7700 verification*: Use this procedure to test accuracy through any of the available plug-in modules with the same functions as the Model 7700 20-Channel Multiplexer Card.

Model 2700 tests

Model 2700 verification test procedures include:

- DC volts
- AC volts
- DC current
- AC current
- Resistance
- Temperature
- Frequency

Model 7700 tests

Model 7700 verification test procedures include:

- DC volts
- AC volts
- DC current
- AC current
- Resistance
- Temperature
- Frequency
- Ratio and average

Test considerations

When performing the verification procedures:

- Be sure to restore factory defaults as outlined above.
- Make sure that the equipment is properly warmed up and connected to the correct input terminals. Also make sure that the INPUTS switch is in the correct position.
- Do not use autoranging for any verification tests because autorange hysteresis may cause the Model 2700 to be on an incorrect range. For each test signal, you must manually set the correct range for the Model 2700 using the range keys.
- Make sure the calibrator is in operate before you verify each measurement.
- Always let the source signal settle before taking a reading.

WARNING **Observe the following safety precautions when performing these tests:**

- **Some of the procedures in this section may expose you to dangerous voltages. Use standard safety precautions when such dangerous voltages are encountered to avoid personal injury or death caused by electric shock.**
- **For the front panel terminals only, the maximum common-mode voltage (voltage between INPUT LO and chassis ground) is 500V peak. Exceeding this value may cause a breakdown in insulation, creating a shock hazard.**
- **For the plug-in modules, the maximum common-mode voltage (voltage between any plug-in module terminal and chassis ground) is 300V DC or 300V RMS. Exceeding this value may cause a breakdown in insulation, creating a shock hazard.**
- **When using the front panel terminals simultaneously with plug-in modules, all cable insulation voltage ratings must equal or exceed the maximum voltage applied to either the front panel terminals or the plug-in module terminals.**

Model 2700 verification

Perform these tests to verify accuracy using the Model 2700 front panel terminals.

Verifying DC voltage

Check DC voltage accuracy by applying accurate voltages from the DC voltage calibrator to the Model 2700 INPUT jacks and verifying that the displayed readings fall within specified limits.

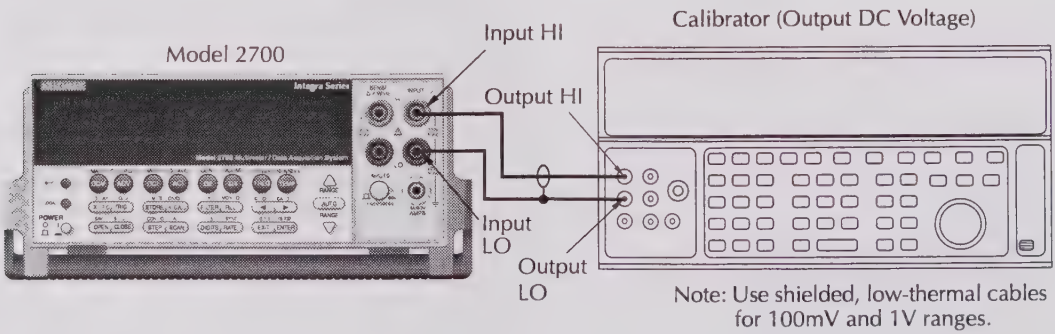
CAUTION **Do not exceed 1000V peak between front terminals INPUT HI and INPUT LO because instrument damage may occur.**

Follow these steps to verify DC voltage accuracy:

1. Connect the Model 2700 HI and LO INPUT jacks to the DC voltage calibrator as shown in Figure 1-1. Make sure the INPUTS switch is set to the FRONT position.

NOTE *Use shielded, low-thermal connections when testing the 100mV and 1V ranges to avoid errors caused by noise or thermal effects. Connect the shield to the calibrator's output LO terminal.*

Figure 1-1
Connections for Model 2700 DC volts verification



2. Select the DC volts function by pressing the **DCV** key, and set the Model 2700 to the 100mV range.
3. Set the calibrator output to 0.00000mV DC, and allow the reading to settle.
4. Enable the Model 2700 REL mode. Leave REL enabled for the remainder of the DC volts verification tests.

5. Source positive and negative and full-scale voltages for each of the ranges listed in Table 1-2. For each voltage setting, be sure that the reading is within stated limits.

Table 1-2
DCV reading limits

Range	Applied DC voltage*	Reading limits (1 year, 18° to 28°C)
100mV	100.0000mV	99.9935 to 100.0065mV
1V	1.000000V	0.999963 to 1.000037V
10V	10.00000V	9.99965 to 10.00035V
100V	100.0000V	99.9946 to 100.0054V
1000V	1000.000V	999.931 to 1000.069V

*Source positive and negative values for each range.

Verifying AC voltage

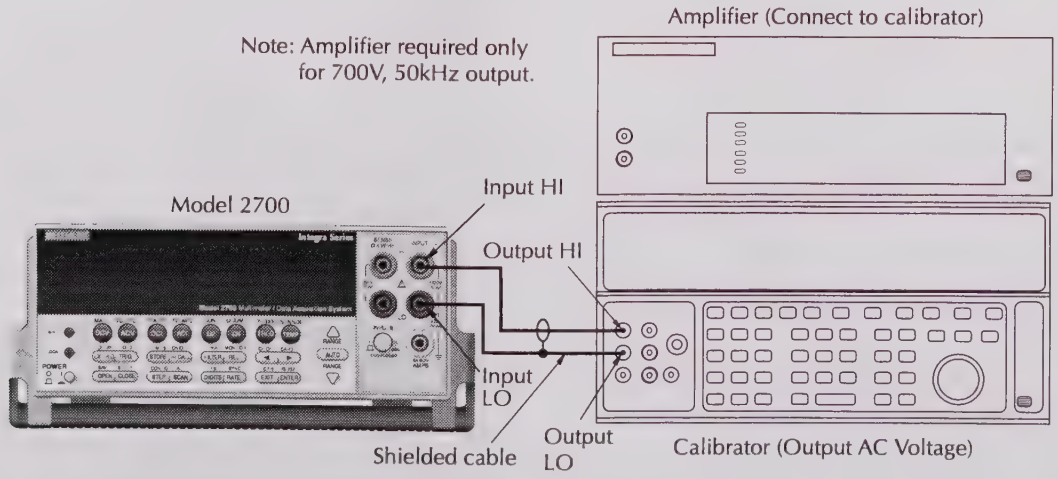
Check AC voltage accuracy by applying accurate AC voltages at specific frequencies from the AC voltage calibrator to the Model 2700 inputs and verifying that the displayed readings fall within specified ranges.

CAUTION **Do not exceed 1000V peak between front terminals INPUT HI and INPUT LO, or 8×10^7 V•Hz input, because instrument damage may occur.**

Follow these steps to verify AC voltage accuracy:

1. Connect the Model 2700 HI and LO INPUT jacks to the AC voltage calibrator as shown in Figure 1-2. Be sure the INPUTS switch is in the FRONT position.

Figure 1-2
Connections for Model 2700 AC volts verification



2. Select the AC volts function by pressing the **ACV** key.
3. Set the Model 2700 for the 100mV range; make sure that REL is disabled.
4. Source 1kHz and 50kHz AC voltages for each of the ranges summarized in Table 1-3, and make sure that the respective Model 2700 readings fall within stated limits.

Table 1-3
ACV reading limits

ACV range	Applied AC voltage	1kHz reading limits (1 year, 18°C to 28°C)	50kHz reading limits (1 year, 18°C to 28°C)
100mV	100.0000mV	99.910 to 100.090mV	99.830 to 100.170mV
1V	1.000000V	0.99910 to 1.00090V	0.99830 to 1.00170V
10V	10.00000V	9.9910 to 10.0090V	9.98300 to 10.0170V
100V	100.0000V	99.910 to 100.090V	99.830 to 100.170V
750V	700.000V*	699.36 to 700.64V	698.79 to 701.21V

* If the 5725A amplifier is not available, change the 700V @ 50kHz step to 220V @ 50kHz. Reading limits for 220V @ 50kHz = 219.36 to 220.64V.

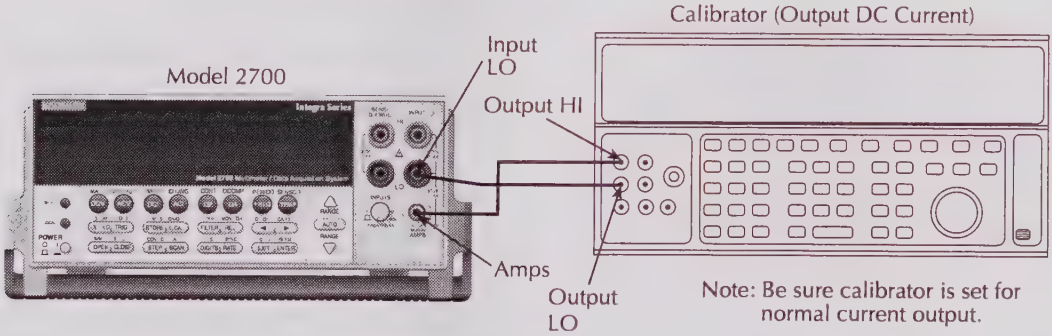
Verifying DC current

Check DC current accuracy by applying accurate DC currents from the DC current calibrator to the AMPS input of the Model 2700 and verifying that the displayed readings fall within specified limits.

Follow these steps to verify DC current accuracy:

1. Connect the Model 2700 AMPS and INPUT LO jacks to the calibrator as shown in Figure 1-3. Be sure the INPUTS switch is in the FRONT position.

Figure 1-3
Connections for Model 2700 DC current verification



2. Select the DC current measurement function by pressing the **DCI** key.
3. Set the Model 2700 for the 20mA range.
4. Source positive and negative full-scale currents for each of the ranges listed in Table 1-4, and verify that the readings for each range are within stated limits.

Table 1-4
DCI limits

DCI range	Applied DC current*	Reading limits (1 year, 18°C to 28°C)
20mA	20.0000mA	19.89960 to 20.01040mA
100mA	100.0000mA	99.9100 to 100.0900mA
1A	1.000000A	0.999160 to 1.000840A
3A	3.000000A**	2.99628 to 3.00372A

* Source positive and negative currents with values shown.

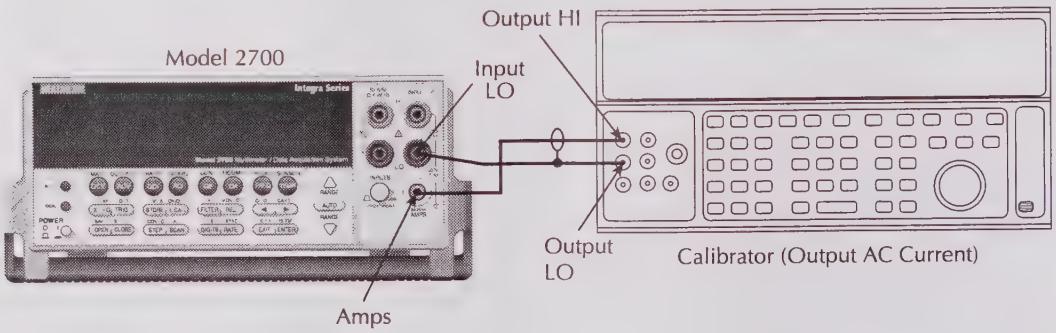
** If the Fluke 5725 amplifier is not available, apply 2.2A from calibrator. Reading limits for 2.2A input are: 2.197240 to 2.202760A.

Verifying AC current

Check AC current accuracy by applying accurate AC voltage current at specific frequencies from the AC current calibrator to the Model 2700 input, and verifying that the displayed readings fall within specified limits. Follow these steps to verify AC current:

1. Connect the Model 2700 AMPS and INPUT LO jacks to the calibrator as shown in Figure 1-4. Be sure the INPUTS switch is in the FRONT position.

Figure 1-4
Connections for Model 2700 AC current verification



2. Select the AC current function by pressing the **ACI** key.
3. Set the Model 2700 for the 1A range.
4. Source 1A and 3A, 1kHz full-scale AC currents as summarized in Table 1-5, and verify that the readings are within stated limits.

Table 1-5
ACI limits

ACV range	Applied AC voltage	Reading limits @ 1kHz (1 year, 18°C to 28°C)
1A	1.000000A	0.99860 to 1.00140A
3A	3.00000A*	2.9937 to 3.0063A

* If the Fluke 5725A amplifier is not available, apply 2.2A from the calibrator. Reading limits for 2.2A are 2.1949 to 2.2051A.

Verifying resistance

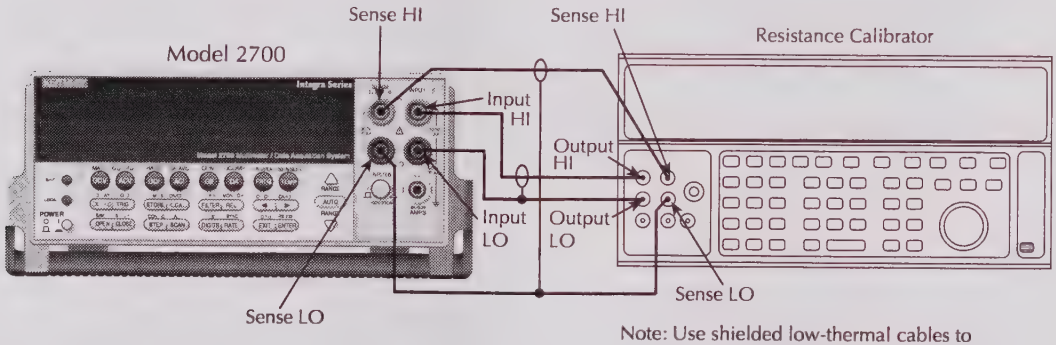
Check resistance by connecting accurate resistance values to the Model 2700 and verifying that its resistance readings are within the specified limits.

CAUTION **Do not apply more than 1000V peak between front terminals INPUT HI and LO or more than 350V peak between SENSE HI and LO, or instrument damage could occur.**

Follow these steps to verify resistance accuracy:

1. Using shielded, Teflon-insulated or equivalent cables in a 4-wire configuration, connect the Model 2700 INPUT and SENSE jacks to the calibrator as shown in Figure 1-5. Be sure the INPUTS switch is in the FRONT position.

Figure 1-5
Connections for Model 2700 resistance verification (100Ω to 10MΩ ranges)



2. Set the calibrator for 4-wire resistance with external sense on.
3. Select the Model 2700 4-wire resistance function by pressing the Ω4 key, then choose the SLOW integration rate with the RATE key.
4. Set the Model 2700 for the 100Ω range, and make sure the FILTER is on. Enable OCOMP (offset-compensated ohms) for 100Ω range verification. (Press SHIFT then OCOMP.)
5. Recalculate reading limits based on actual calibrator resistance values.

6. Source the nominal full-scale resistance values for the 100Ω-10MΩ ranges summarized in Table 1-6, and verify that the readings are within calculated limits.
7. Connect the Model 2700 INPUT and SENSE jacks to the calibrator as shown in Figure 1-6.
8. Disable external sense on the calibrator.
9. Set the Model 2700 for the 100MΩ range.
10. Source a nominal 100MΩ resistance value, and verify that the reading is within calculated limits for the 100MΩ range.

Figure 1-6
Connections for Model 2700 resistance verification (100MΩ range)

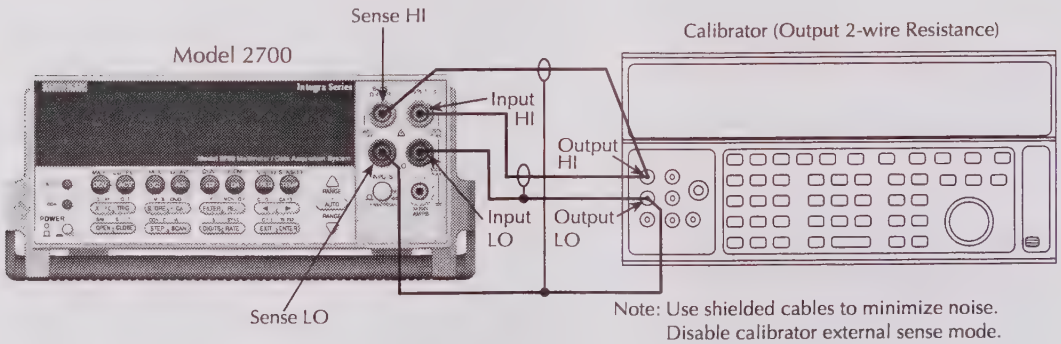


Table 1-6
Limits for resistance verification

Ω Range	Nominal resistance	Nominal reading limits (1 year, 18°C to 28°C)	Recalculated limits**
100Ω*	100Ω	99.9884 to 100.0116Ω	_____ to _____ Ω
1kΩ	1kΩ	0.999894 to 1.000106kΩ	_____ to _____ kΩ
10kΩ	10kΩ	9.99894 to 10.00106kΩ	_____ to _____ kΩ
100kΩ	100kΩ	99.9890 to 100.0110kΩ	_____ to _____ kΩ
1MΩ	1MΩ	0.999890 to 1.000110MΩ	_____ to _____ MΩ
10MΩ	10MΩ	9.99590 to 10.00410MΩ	_____ to _____ MΩ
100MΩ	100MΩ	99.7970 to 100.2030MΩ	_____ to _____ MΩ

* Enable O COMP (offset-compensated ohms) when testing 100Ω range.
** Calculate limits based on actual calibration resistance values and Model 2700 one-year resistance accuracy specifications. See *Verification limits*.

Verifying temperature

Thermocouple, thermistor, and RTD temperature readings are derived from DC volts and resistance measurements respectively. For that reason, it is not necessary to independently verify the accuracy of temperature measurements. As long as the DC volts and resistance functions meet or exceed specifications, temperature function accuracy is automatically verified. However, temperature verification procedures are provided below for those who wish to separately verify temperature accuracy.

Thermocouple temperature

1. Connect the DC voltage calibrator output terminals to the Model 2700 INPUT jacks using low-thermal shielded connections. (Use 2-wire connections similar to those shown in Figure 1-1.) Be sure the INPUTS switch is in the FRONT position.
2. Configure the Model 2700 for °C units, type J temperature sensor, and 0°C simulated reference junction as follows:
   a. Press SHIFT then SENSOR, and note the unit displays the temperature units: UNITS: C. (If necessary, use the cursor and range keys to select °C units.)
   b. Press ENTER. The unit displays the sensor type: SENS: TCOUPLE.
   c. Make sure that TCOUPLE is displayed, then press ENTER. The unit then displays the thermocouple type: TYPE: K.
   d. Select a type J temperature sensor, then press ENTER. The unit then displays the reference junction type: JUNC: SIM.
   e. Make certain that the simulated reference junction type is selected, then press ENTER. The unit then displays the current simulated reference junction temperature: SIM: 023.
   f. Using the cursor and range keys, set the reference junction temperature to 0°C, then press ENTER twice to complete the temperature configuration process.
3. Select the temperature function by pressing the TEMP key.

4. Source each of the voltages summarized in Table 1-7, and verify that the temperature readings are within limits. Be sure to select the appropriate thermocouple type for each group of readings. (See step 2 above.)

Table 1-7
Thermocouple temperature verification reading limits

Thermocouple type	Applied DC voltage*	Reading limits (1 year, 18°C to 28°C)
J	-7.659mV	-190.2 to -189.9°C
	0mV	-0.2 to +0.2°C
	42.280mV	749.8 to 750.2°C
K	-5.730mV	-190.2 to -189.8°C
	0mV	-0.2 to +0.2°C
	54.138mV	1349.8 to 1350.2°C

* Voltages shown are based on ITS-90 standard using 0°C reference junction temperature. See text for procedure to set reference junction temperature.

RTD temperature

1. Connect the precision decade resistance box (listed in Table 1-1) to the Model 2700 INPUT and SENSE jacks using four-wire connections. (See Figure 1-5 for similar connecting scheme.) Be sure the INPUTS switch is in the FRONT position.
2. Configure the Model 2700 temperature function for °C units and RTD temperature sensor (α=0.00385) as follows:
   a. Press SHIFT then SENSOR, and note the unit displays the temperature units: UNITS: C.
   b. Press ENTER, and note the unit displays the sensor type: SENS: TCOUPLE.
   c. Using the cursor and range keys, set the display as follows: SENS: 4W-RTD.
   d. Press ENTER, and note the unit displays: TYPE: PT100.
   e. Using the cursor and range keys, set the unit for the following display: TYPE: PT385.
   f. Press ENTER to complete the temperature configuration process.
3. Select the temperature function by pressing the TEMP key.

4. Set the decade resistance box to each of the values shown in Table 1-8, and verify that the temperature readings are within the required limits.

Table 1-8
Four-wire RTD temperature verification reading limits

Applied resistance*	Reading limits (1 year, 18°C to 28°C)
22.80Ω	-190.06 to -189.94°C
100.00Ω	-0.06 to +0.06°C
313.59Ω	599.94 to 600.06°C

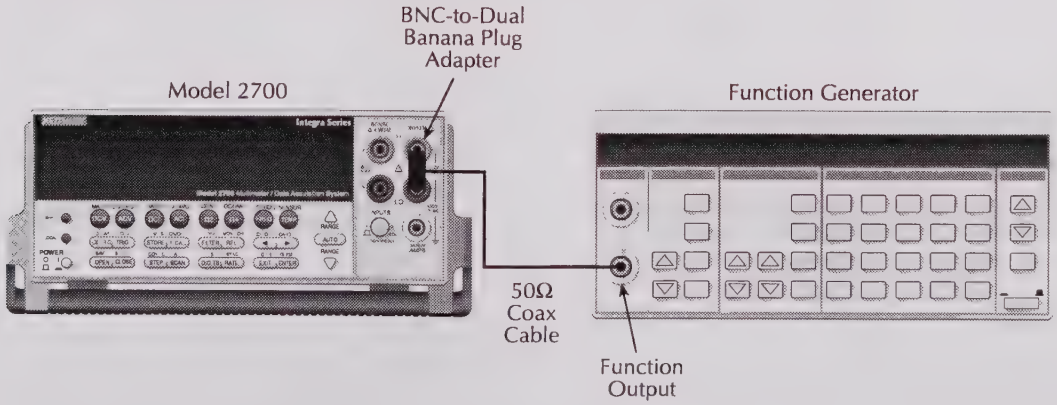
*Based on $\alpha = 0.00385$. See text.

Verifying frequency

Follow the steps below to verify the Model 2700 frequency function:

1. Connect the function generator to the Model 2700 INPUT jacks. (See Figure 1-7.) Be sure the INPUTS switch is in the FRONT position.
2. Set the function generator to output a 1kHz, 1V RMS sine wave.
3. Select the Model 2700 frequency function by pressing the FREQ key.
4. Verify that the Model 2700 frequency reading is between 999.9Hz and 1.0001kHz.

Figure 1-7
Connections for Model 2700 frequency verification



Model 7700 verification

Use these procedures to verify measurement accuracy through the Model 7700 20-Channel Multiplexer Card.

NOTE *Although the following tests are based on the Model 7700 20-Channel Multiplexer, the same general procedures can be used for other plug-in modules that have similar capabilities. Refer to the Model 2700 User's Manual for specific information on terminals and connections for other plug-in modules.*

Verifying DC voltage

Check DC voltage accuracy by applying accurate voltages from the DC voltage calibrator to the Model 7700 input terminals and verifying that the displayed readings fall within specified limits.

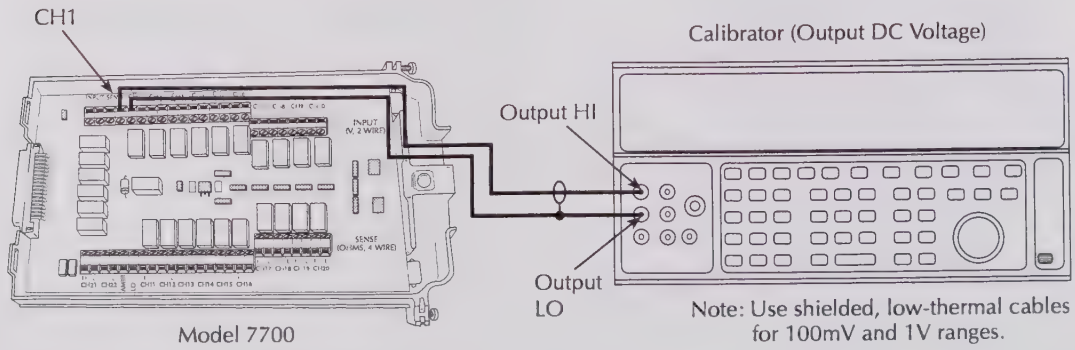
CAUTION **Do not exceed 300V DC between plug-in module INPUT H and L terminals or between any adjacent channels.**

Follow these steps to verify DC voltage accuracy:

1. Connect the Model 7700 CH1 H and L INPUT terminals to the DC voltage calibrator as shown in Figure 1-8.

NOTE *Use shielded, low-thermal connections when testing the 100mV and 1V ranges to avoid errors caused by noise or thermal effects. Connect the shield to the calibrator's output LO terminal.*

Figure 1-8
Connections for Model 7700 DC volts verification



2. Install the Model 7700 in Slot 1 of the Model 2700, then turn on the power, and allow the unit to warm up for two hours before proceeding. Be sure the front panel INPUTS switch is set to the REAR position.
3. Select the DC volts function by pressing the **DCV** key, and set the Model 2700 to the 100mV range. Close Channel 1 by pressing the CLOSE key and then keying in 101.
4. Set the calibrator output to 0.00000mV DC, and allow the reading to settle.
5. Enable the Model 2700 REL mode. Leave REL enabled for the remainder of the DC volts verification tests.
6. Source positive and negative and full-scale voltages for each of the ranges listed in Table 1-9. For each voltage setting, be sure that the reading is within stated limits.
7. Press the OPEN key to open Channel 1.

Table 1-9
Plug-in module DCV reading limits

Range	Applied DC voltage*	Reading limits (1 year, 18° to 28°C)
100mV	100.0000mV	99.9935 to 100.0065mV
1V	1.000000V	0.999963 to 1.000037V
10V	10.00000V	9.99965 to 10.00035V
100V	100.0000V	99.9946 to 100.0054V
1000V	300.000V	299.976 to 300.024V

*Source positive and negative values for each range.

Verifying AC voltage

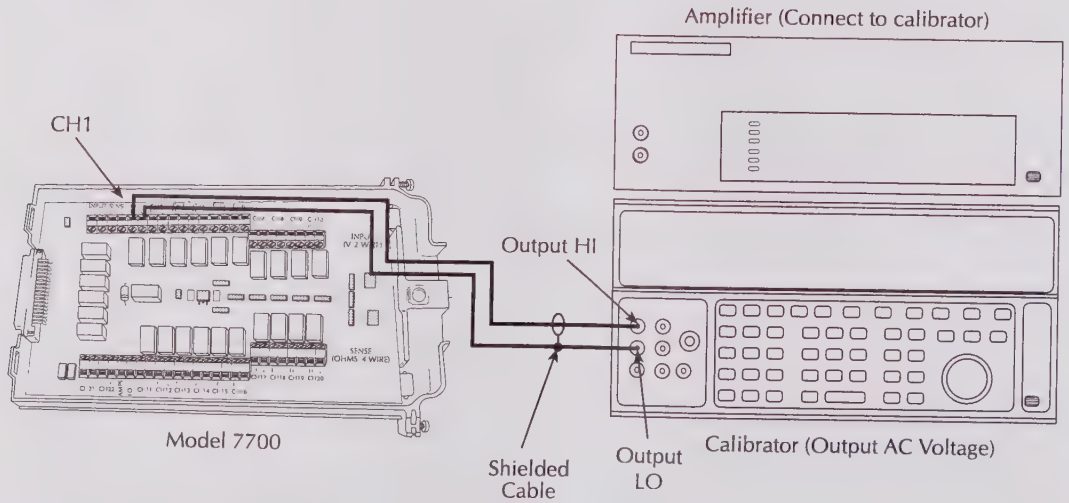
Check AC voltage accuracy by applying accurate AC voltages at specific frequencies from the AC voltage calibrator to the Model 7700 inputs and verifying that the displayed readings fall within specified ranges.

CAUTION **Do not exceed 300V RMS between plug-in module INPUT H and L terminals or between adjacent channels, or 8×10^7 V•Hz input, because instrument damage may occur.**

Follow these steps to verify AC voltage accuracy:

1. Connect the Model 7700 CH1 H and L INPUT terminals to the AC voltage calibrator as shown in Figure 1-9.

Figure 1-9
Connections for Model 7700 AC volts verification



2. Install the Model 7700 in Slot 1 of the Model 2700, then turn on the power, and allow the unit to warm up for two hours before proceeding. Be sure the front panel INPUTS switch is set to the REAR position.
3. Select the AC volts function by pressing the **ACV** key. Close Channel 1 by pressing the CLOSE key and then keying in 101.
4. Set the Model 2700 for the 100mV range; make sure that REL is disabled.
5. Source 1kHz and 50kHz AC voltages for each of the ranges summarized in Table 1-10, and make sure that the respective Model 2700 readings fall within stated limits.
6. Press the OPEN key to open Channel 1.

Table 1-10
Plug-in module ACV reading limits

ACV range	Applied AC voltage	1kHz reading limits (1 year, 18°C to 28°C)	50kHz reading limits (1 year, 18°C to 28°C)
100mV	100.0000mV	99.910 to 100.090mV	99.830 to 100.170mV
1V	1.000000V	0.99910 to 1.00090V	0.99830 to 1.00170V
10V	10.00000V	9.9910 to 10.0090V	9.98300 to 10.0170V
100V	100.0000V	99.910 to 100.090V	99.830 to 100.170V
750V	300.000V*	299.60 to 300.40V	299.27 to 300.73V

* If the 5725A amplifier is not available, change the 300V @ 50kHz step to 220V @ 50kHz. Reading limits for 220V @ 50kHz = 219.36 to 220.64V.

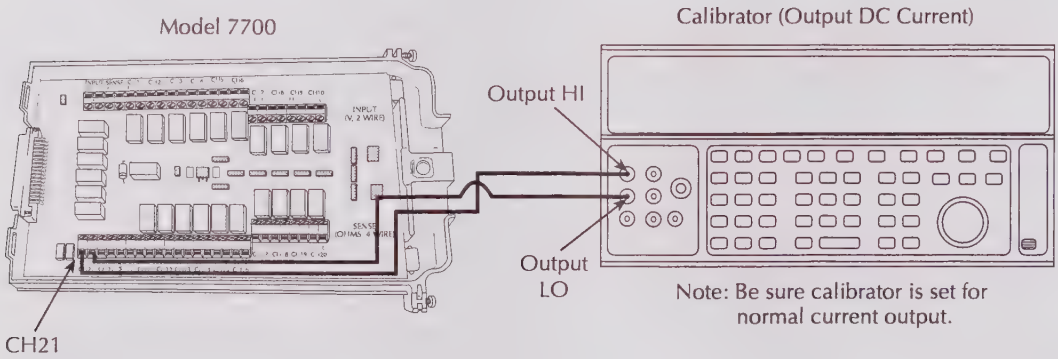
Verifying DC current

Check DC current accuracy by applying accurate DC currents from the DC current calibrator to the input terminals of the Model 7700 and verifying that the displayed readings fall within specified limits.

Follow these steps to verify DC current accuracy:

1. Connect the Model 7700 CH21 H and L terminals to the calibrator as shown in Figure 1-10.

Figure 1-10
Connections for Model 7700 DC current verification



2. Install the Model 7700 in Slot 1 of the Model 2700, then turn on the power, and allow the unit to warm up for two hours before proceeding. Be sure the front panel INPUTS switch is set to the REAR position.
3. Select the DC current measurement function by pressing the **DCI** key.
4. Set the Model 2700 for the 20mA range. Close Channel 21 by pressing the CLOSE key, and keying in 121.
5. Source positive and negative full-scale currents for each of the ranges listed in Table 1-11, and verify that the readings for each range are within stated limits.
6. Press the OPEN key to open Channel 21.

Table 1-11
Plug-in module DCI limits

DCI range	Applied DC current*	Reading limits (1 year, 18°C to 28°C)
20mA	20.0000mA	19.89960 to 20.01040mA
100mA	100.0000mA	99.9100 to 100.0900mA
1A	1.000000A	0.999160 to 1.000840A
3A	3.000000A**	2.99628 to 3.00372A

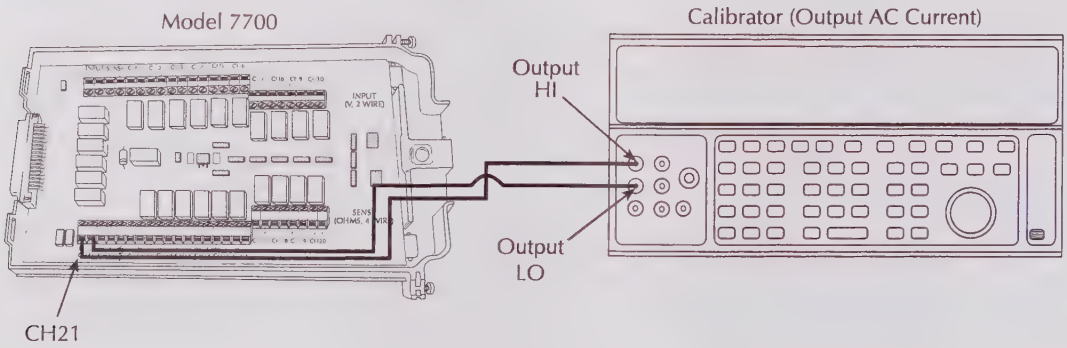
* Source positive and negative currents with values shown.
** If the Fluke 5725 amplifier is not available, apply 2.2A from calibrator. Reading limits for 2.2A input are: 2.197240 to 2.202760A.

Verifying AC current

Check AC current accuracy by applying accurate AC voltage current at specific frequencies from the AC current calibrator to the Model 7700 input terminals and verifying that the displayed readings fall within specified limits. Follow these steps to verify AC current:

1. Connect the Model 7700 CH21 H and L terminals to the calibrator as shown in Figure 1-11.

Figure 1-11
Connections for Model 7700 AC current verification



2. Install the Model 7700 in Slot 1 of the Model 2700, then turn on the power, and allow the unit to warm up for two hours before proceeding. Be sure the front panel INPUTS switch is set to the REAR position.
3. Select the AC current function by pressing the **ACI** key.
4. Set the Model 2700 for the 1A range. Close Channel 21 by pressing the CLOSE key and keying in 121.
5. Source 1A and 3A, 1kHz full-scale AC currents as summarized in Table 1-12, and verify that the readings are within stated limits.
6. Press the OPEN key to open Channel 21.

Table 1-12
Plug-in module ACI limits

ACV range	Applied AC voltage	Reading limits @ 1kHz (1 year, 18°C to 28°C)
1A	1.000000A	0.99860 to 1.00140A
3A	3.00000A*	2.9937 to 3.0063A

* If the Fluke 5725A amplifier is not available, apply 2.2A from the calibrator. Reading limits for 2.2A are 2.1949 to 2.2051A.

Verifying resistance

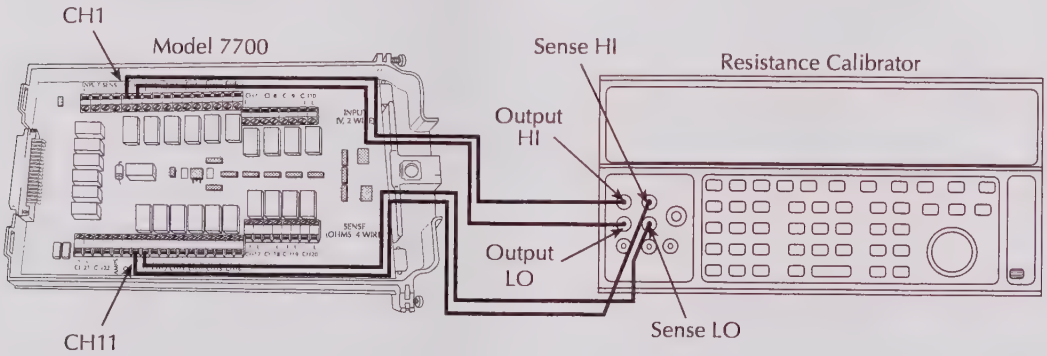
Check resistance by connecting accurate resistance values to the Model 7700 and verifying that its resistance readings are within the specified limits.

CAUTION **Do not apply more than 300V between plug-in module INPUT or SENSE H and L terminal, or between any adjacent channels, or instrument damage could occur.**

Follow these steps to verify resistance accuracy:

1. Using shielded Teflon or equivalent cables in a 4-wire configuration, connect the Model 7700 CH1 H and L INPUT terminals, and CH11 H and L SENSE terminals to the calibrator as shown in Figure 1-12.

Figure 1-12
Connections for Model 7700 resistance verification (100Ω to 10MΩ ranges)



Note: Use shielded, low-thermal cables to minimize noise. Enable or disable calibrator external sense as indicated in procedure.

2. Install the Model 7700 in Slot 1 of the Model 2700, then turn on the power, and allow the unit to warm up for two hours before proceeding. Be sure the front panel INPUTS switch is set to the REAR position.
3. Set the calibrator for 4-wire resistance with external sense on.
4. Select the Model 2700 4-wire resistance function by pressing the Ω4 key. Close Channel 1 by pressing the CLOSE key and keying in 101.
5. Set the Model 2700 for the 100Ω range, and make sure the FILTER is on. Enable OCOMP (offset-compensated ohms) for the 100Ω range test. (Press SHIFT then OCOMP.)
6. Recalculate reading limits based on actual calibrator resistance values.

7. Source the nominal full-scale resistance values for the 100Ω-10MΩ ranges summarized in Table 1-13, and verify that the readings are within calculated limits.
8. Connect the Model 7700 CH1 and CH11 terminals to the calibrator as shown in Figure 1-13.
9. Disable external sense on the calibrator.
10. Set the Model 2700 for the 100MΩ range.
11. Source a nominal 100MΩ resistance value, and verify that the reading is within calculated limits for the 100MΩ range.
12. Press the OPEN key to open Channel 1.

Figure 1-13
Connections for Model 7700 resistance verification (100MΩ range)

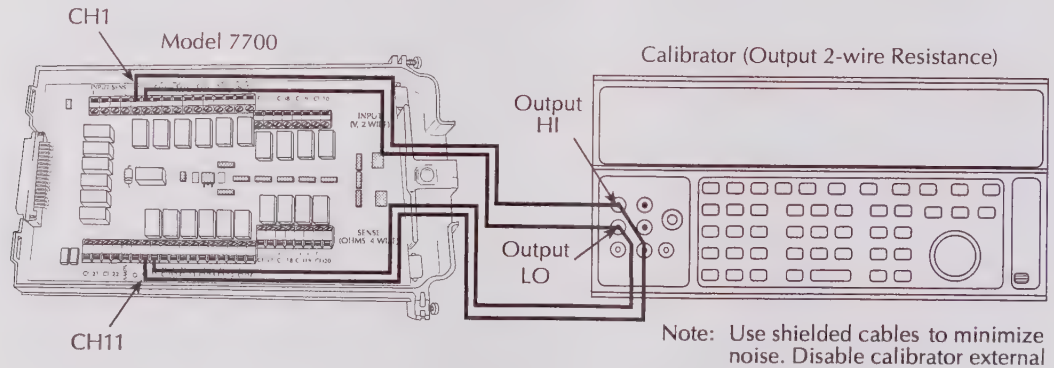


Table 1-13
Limits for plug-in module resistance verification

Ω Range	Nominal resistance	Nominal reading limits (1 year, 18°C to 28°C)	Recalculated limits**
100Ω*	100Ω	99.9884 to 100.0116Ω	_____ to _____ Ω
1kΩ	1kΩ	0.999894 to 1.000106kΩ	_____ to _____ kΩ
10kΩ	10kΩ	9.99894 to 10.00106kΩ	_____ to _____ kΩ
100kΩ	100kΩ	99.9890 to 100.0110kΩ	_____ to _____ kΩ
1MΩ	1MΩ	0.999890 to 1.000110MΩ	_____ to _____ MΩ
10MΩ	10MΩ	9.99590 to 10.00410MΩ	_____ to _____ MΩ
100MΩ	100MΩ	99.5770 to 100.4230MΩ	_____ to _____ MΩ

* Enable OCOMP for 100Ω range.
** Calculate limits based on actual calibration resistance values and Model 2700 one-year resistance accuracy specifications. See *Verification limits*.

Verifying temperature

Thermocouple, thermistor, and RTD temperature readings are derived from DC volts and resistance measurements respectively. For that reason, it is not necessary to independently verify the accuracy of temperature measurements. As long as the DC volts and resistance functions meet or exceed specifications, temperature function accuracy is automatically verified. However, temperature verification procedures are provided below for those who wish to separately verify temperature accuracy.

Thermocouple temperature

1. Connect the DC voltage calibrator output terminals and ice point reference to the Model 7700 CH1 H and L INPUT terminals using low-thermal shielded connections, as shown in Figure 1-14.
2. Install the Model 7700 in Slot 1 of the Model 2700, then turn on the power, and allow the unit to warm up for two hours before proceeding. Be sure the front panel INPUTS switch is set to the REAR position.
3. Select the temperature function by pressing the TEMP key. Close Channel 1 by pressing the CLOSE key and keying in 101.
4. Configure the Model 2700 for °C units, type K temperature sensor, and internal reference junction as follows:
   a. Press SHIFT then SENSOR, and note the unit displays the temperature units: UNITS: C. (If necessary, use the cursor and range keys to select °C units.)
   b. Press ENTER. The unit then displays the sensor type: SENS: TCOUPLE.
   c. Make sure that TCOUPLE is displayed, then press ENTER. The unit displays the thermocouple type: TYPE: J.
   d. Select a type K temperature sensor, then press ENTER. The unit then displays the reference junction type: JUNC: SIM.
   e. Select INT reference junction, then press ENTER.

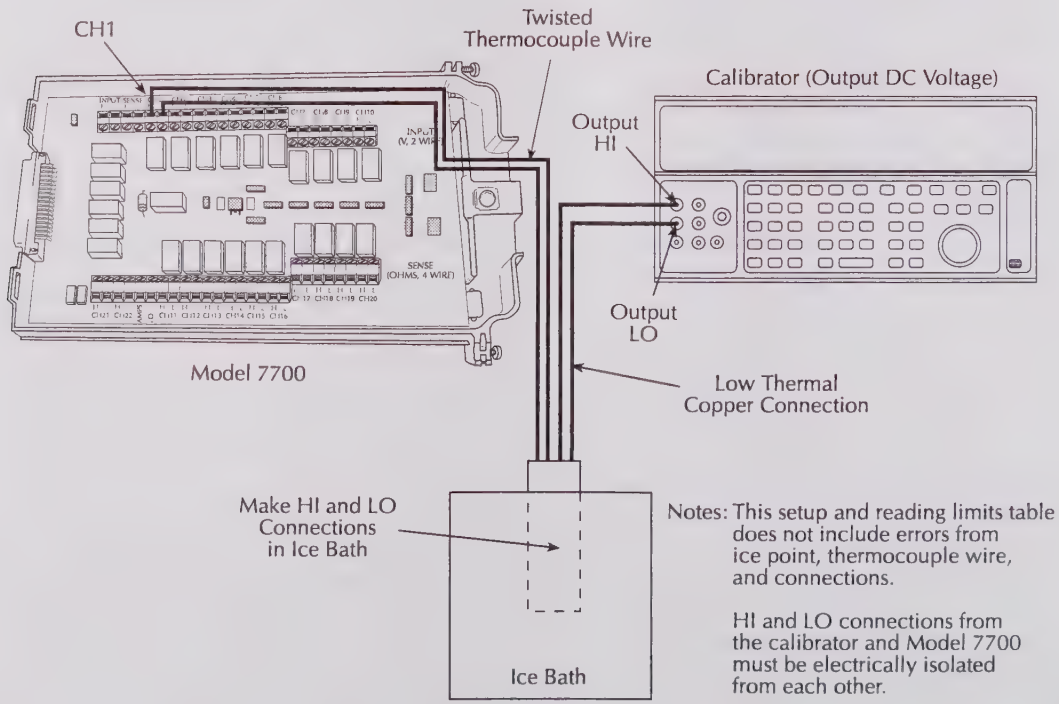
5. Source each of the voltages summarized in Table 1-14 and verify that the temperature readings are within limits. Be sure to select the appropriate thermocouple type for each group of readings. (See step 3 above.) Open Channel 1 after the test is complete.

Table 1-14
Model 7700 thermocouple temperature verification reading limits

Thermocouple type	Applied DC voltage*	Reading limits (1 year, 18°C to 28°C)
J	-7.659mV	-191.0 to -189.0°C
	0mV	-1.0 to +1.0°C
	42.280mV	749.0 to 751.0°C
K	-5.730mV	-191.0 to -189.0°C
	0mV	-1.0 to +1.0°C
	54.138mV	1349.0 to 1351.0°C

*Voltages shown are based on ITS-90 standard.

Figure 1-14
Connections for Model 7700 thermocouple temperature verification



RTD temperature

1. Connect the precision decade resistance box (listed in Table 1-1) to the Model 7700 CH1 and CH11 H and L terminals using four-wire connections. (See Figure 1-12 for similar connecting scheme.)
2. Install the Model 7700 in Slot 1 of the Model 2700, then turn on the power, and allow the unit to warm up for two hours before proceeding. Be sure the front panel INPUTS switch is set to the REAR position.
3. Select the temperature function by pressing the TEMP key. Close Channel 1 by pressing the CLOSE key and keying in 101.
4. Configure the Model 2700 temperature function for °C units and RTD temperature sensor (α=0.00385) as follows:
   a. Press SHIFT then SENSOR, and note the unit displays the temperature units: UNITS: C.
   b. Press ENTER, and note the unit displays the sensor type: SENS: TCOUPLE.
   c. Using the cursor and range keys, set the display as follows: SENS: 4W-RTD.
   d. Press ENTER, and note the unit displays: TYPE: PT100.
   e. Using the cursor and range keys, set the unit for the following display: TYPE: PT385.
   f. Press ENTER to complete the temperature configuration process.
5. Set the decade resistance box to each of the values shown in Table 1-15, and verify that the temperature readings are within the required limits. Open Channel 1when finished.

Table 1-15
Plug-in module four-wire RTD temperature verification reading limits

Applied resistance*	Reading limits (1 year, 18°C to 28°C)
22.80Ω	-190.06 to -189.94°C
100.00Ω	-0.06 to +0.06°C
313.59Ω	599.94 to 600.06°C

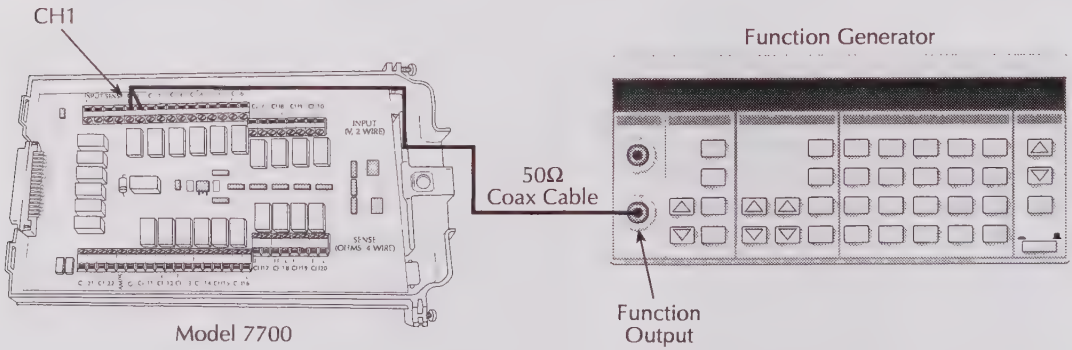
*Based on α = 0.00385. See text.

Verifying frequency

Follow the steps below to verify the Model 2700 frequency function:

1. Connect the function generator to the Model 7700 CH1 H and L INPUT terminals. (See Figure 1-15.)
2. Install the Model 7700 in Slot 1 of the Model 2700, then turn on the power, and allow the unit to warm up for one hour before proceeding. Be sure the front panel INPUTS switch is set to the REAR position.
3. Set the function generator to output a 1kHz, 1V RMS sine wave.
4. Select the Model 2700 frequency function by pressing the FREQ key. Close Channel 1 by pressing the CLOSE key and keying in 101.
5. Verify that the Model 2700 frequency reading is between 0.9999kHz and 1.0001kHz.

Figure 1-15
Connections for Model 7700 frequency verification



Verifying ratio and average

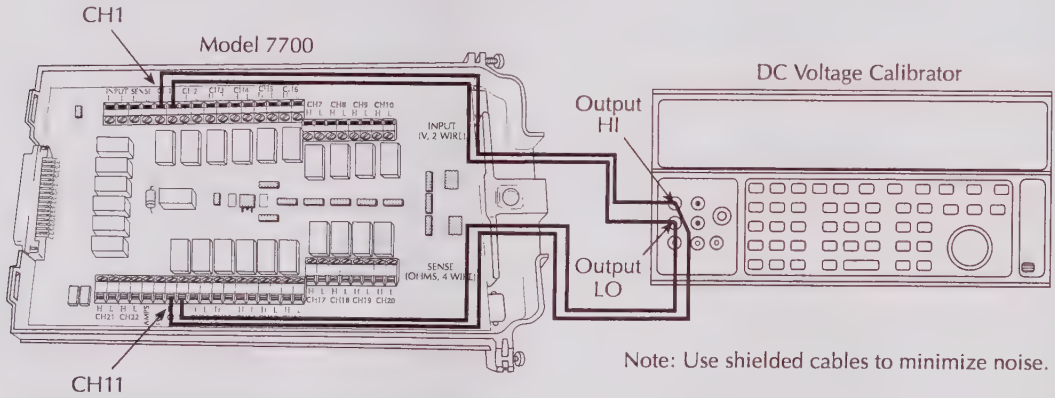
Follow the procedure below to verify ratio and average.

CAUTION **Exceeding 300V between plug-in module INPUT or SENSE H and L terminals may cause instrument damage.**

1. Connect the Model 7700 CH1 and CH11 H and L terminals to the DC calibrator, as shown in Figure 1-16.
2. Install the Model 7700 in Slot 1 of the Model 2700, then turn on the power, and allow the unit to warm up for two hours before proceeding. Be sure the front panel INPUTS switch is set to the REAR position.
3. Select the Model 2700 DCV function and the 1V range. Close Channel 1 by pressing the CLOSE key and keying in 101.

4. Select the Model 2700 RATIO function (press SHIFT then RATIO).
5. Set the calibrator output to 1.00000V DC, and allow the reading to settle.
6. Verify that the ratio reading is between 0.9999926 and 1.000074.
7. Press OPEN to open Channel 1.

Figure 1-16
Connections for Model 7700 ratio and average verification



2
Calibration

Introduction

Use the procedures in this section to calibrate the Model 2700. Calibration procedures include:

- Comprehensive calibration: Usually the only calibration required in the field.
- Manufacturing calibration: Usually only performed at the factory (unless the unit has been repaired).
- Model 7700 calibration: Covers calibration procedures specific to Model 7700 cards.

WARNING **The information in this section is intended only for qualified service personnel. Do not attempt these procedures unless you are qualified to do so.**

All the procedures require accurate calibration equipment to supply precise DC and AC voltages, DC and AC currents, and resistance values. Comprehensive calibration can be performed any time by an operator either from the front panel, or by using the SCPI commands sent either over the IEEE-488 bus or the RS-232 port. DC-only and AC-only calibration may be performed individually, if desired.

Environmental conditions

Conduct the calibration procedures in a location that has:

- An ambient temperature of 18° to 28°C (65° to 82°F)
- A relative humidity of less than 80% unless otherwise noted

Warm-up period

Allow the Model 2700 Multimeter/Data Acquisition system to warm up for at least two hours before performing calibration.

If the instrument has been subjected to temperature extremes (those outside the ranges stated above) allow extra time for the instrument's internal temperature to stabilize. Typically, allow one extra hour to stabilize a unit that is 10°C (18°F) outside the specified temperature range.

Also, allow the test equipment to warm up for the minimum time specified by the manufacturer.

Line power

The Model 2700 requires a line voltage of 100V/120V/220V/240V, ±10% and a line frequency of 45Hz to 66Hz. Note that the line frequency is automatically sensed at power-up, but the line voltage must be manually set to either 100V/120V or 220V/240V as described in Section 3.

Calibration considerations

When performing the calibration procedures:

- Make sure that the equipment is properly warmed up and connected to the appropriate input jacks. Also make sure that the correct front or rear terminals are selected with the INPUTS switch.
- Make sure the calibrator is in OPERATE before you complete each calibration step.
- Always let the source signal settle before calibrating each point.
- If an error occurs during calibration, the Model 2700 will generate an appropriate error message. See Appendix B for more information.

WARNING **Observe the following safety precautions when performing these tests:**

- **Some of the procedures in this section may expose you to dangerous voltages. Use standard safety precautions when such dangerous voltages are encountered to avoid personal injury or death caused by electric shock.**
- **For the front panel terminals only, the maximum common-mode voltage (voltage between INPUT LO and chassis ground) is 500V peak. Exceeding this value may cause a breakdown in insulation, creating a shock hazard.**
- **For the plug-in modules, the maximum common-mode voltage (voltage between any plug-in module terminal and chassis ground) is 300V DC or 300V RMS. Exceeding this value may cause a breakdown in insulation, creating a shock hazard.**
- **When using the front panel terminals simultaneously with plug-in modules, all cable insulation voltage ratings must equal or exceed the maximum voltage applied to either the front panel terminals or the plug-in module terminals.**

Calibration code

Before performing comprehensive calibration, you must first unlock calibration by entering the appropriate calibration code.

Front panel calibration code

For front panel calibration, follow these steps:

1. Access the calibration menu by pressing SHIFT then TEST, then use the up or down range key to display TEST: CALIB. Press ENTER, and note that the instrument displays the following:

   CAL: DATES
2. Use the up or down range key to scroll through the available calibration items until the unit displays RUN, then press ENTER.
3. The Model 2700 then prompts you to enter a code:

   CODE? 000000

   (The factory default code is 002700.) Use the left and right arrow keys to move among the digits; use the up range key to increment numbers, and press the down range key to specify alphabetic letters. Confirm the code by pressing ENTER.
4. The Model 2700 allows you to define a new calibration code. Use the up and down range keys to toggle between yes and no. Choose N if you do not want to change the code. Choose Y if you want to change the code. The unit then prompts you to enter a new code. Enter the code, and press ENTER.

Remote calibration code

If you are performing calibration over the IEEE-488 bus or the RS-232 port, send this command to unlock calibration:

:CAL:PROT:CODE '<8-character string>'.

The default code command is:

:CAL:PROT:CODE 'KI002700'.

To change the code via remote, simply send the :CAL:PROT:CODE command twice, first with the present code, then with the new code.

Comprehensive calibration

The comprehensive calibration procedure calibrates the DCV, DCI, ACV, ACI, and ohms functions. You can also choose to calibrate only the DCV/DCI and resistance or ACV/ACI functions.

These procedures are usually the only calibration required in the field. Manufacturing calibration is normally done only at the factory, but it should also be done in the field if the unit has been repaired. See "Manufacturing calibration" at the end of this section for more information.

Calibration cycle

Perform comprehensive calibration at least once a year, or every 90 days to ensure the unit meets the corresponding specifications.

Recommended equipment

Table 2-1 lists the recommended equipment you need for comprehensive, DC-only, and AC-only calibration procedures. You can use alternate equipment, such as a DC transfer standard and characterized resistors, as long that equipment has specifications at least as good as those listed in the table.

Table 2-1
Recommended equipment for comprehensive calibration

Fluke 5700A Calibrator:				
DC voltage	**AC voltage (1kHz, 50kHz)***	**DC current**	**AC current (1kHz)**	**Resistance**
10V:±5ppm 100V: ±7ppm	10mV:±710ppm 100mV:±200ppm 1V:±82ppm 10V:±82ppm 100V:±90ppm 700V:±85ppm	10mA:±60ppm 100mA:±70ppm 1A:±110ppm	100mA:±190ppm 1A:±690ppm 2A:±670ppm	1kΩ:±12ppm 10kΩ:±11ppm 100kΩ:±13ppm 1MΩ:±18ppm
Miscellaneous equipment: Keithley 8610 low-thermal shorting plug Double banana plug to double banana plug shielded cable BNC to double banana plug shielded cable				

*1kHz specifications. 10mV and 700V points require 1kHz only. All calibrator specifications are 90-day, 23°C ±5°C specifications and indicate total absolute uncertainty at specified output.

Aborting calibration

You can abort the front panel calibration process at any time by pressing EXIT. The instrument will then ask you to confirm your decision to abort with the following message:

ABORT CAL?

Press EXIT to abort calibration at this point, or press any other key to return to the calibration process.

NOTE *The Model 2700 will not respond to any remote programming commands while the ABORT CAL? message is displayed.*

Front panel calibration

Follow the steps in the following paragraphs in the order shown for comprehensive, DC only, and AC only calibration procedures.

The procedures for front panel calibration include:

- Preparing the Model 2700 for calibration
- Front panel short and open calibration
- DC voltage calibration
- Resistance calibration
- DC current calibration
- AC voltage calibration
- AC current calibration
- Setting calibration dates

Preparing the Model 2700 for calibration

1. Turn on the Model 2700, and allow it to warm up for at least two hours before performing a calibration procedure.
2. Start the calibration process as follows:
   a. Access the calibration menu by pressing SHIFT then TEST, then display TEST: CALIB using the up or down range key. Press ENTER.
   b. Use the up or down range key to scroll through the available calibration menu items until the unit displays RUN, then press ENTER.
   c. At the prompt, enter the calibration code. (The default code is 002700.) Use the left and right arrow keys to move among the digits; use the up range key to increment numbers, and press the down range key to specify alphabetic letters. Confirm the code by pressing ENTER.
   d. Choose N at the prompt to proceed without changing the code, then press ENTER.

3. Choose which of the calibration tests summarized in Table 2-2 you want to run at the CAL: RUN prompt. Use the up and down range keys to scroll through the options; select your choice by pressing ENTER.

Table 2-2
Comprehensive calibration procedures

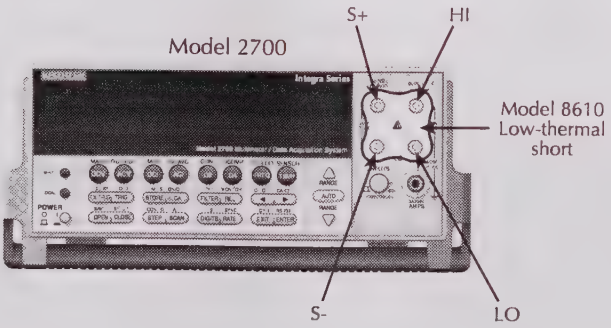
Procedure	Menu choice	Procedures
Full calibration	ALL	All comprehensive calibration steps (DC and AC)
DCV, DCI, and ohms	DC	DC voltage, DC current, and resistance calibration
ACV and ACI	AC	AC voltage and AC current calibration

Front panel short and open calibration

At the Model 2700 prompt for a front panel short, do the following:

1. Connect the Model 8610 low-thermal short to the instrument front panel INPUT and SENSE terminals as shown in Figure 2-1. Make sure the INPUTS button is not pressed in so that the front inputs are selected. Wait at least three minutes before proceeding to allow for thermal equilibrium.

Figure 2-1
Low-thermal short connections



NOTE *Be sure to connect the low-thermal short properly to the HI, LO, and SENSE terminals. Keep drafts away from low-thermal connections to avoid thermal drift, which could affect calibration accuracy.*

2. Press ENTER to start short-circuit calibration. While the unit is calibrating, it will display:

   CALIBRATING

3. When the unit is finished with short-circuit calibration, it will display the following prompt:

   OPEN CIRCUIT

4. Remove the calibration short, and press ENTER. During this phase, the CALIBRATING message will be displayed.

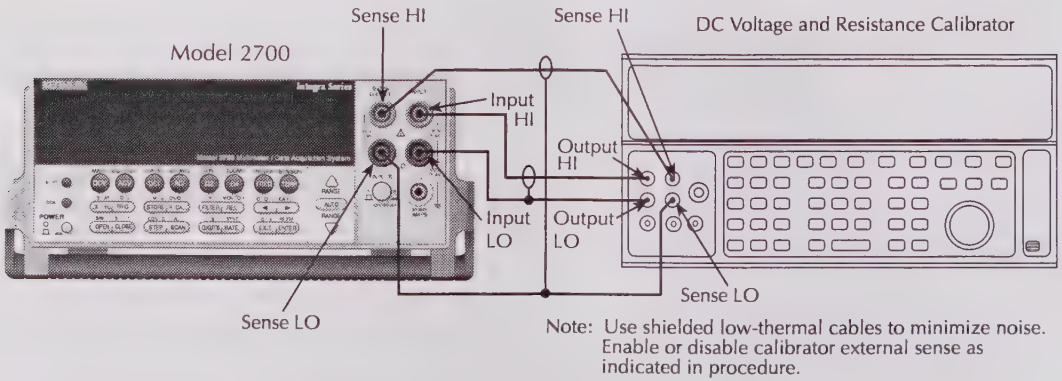
NOTE *Be sure to minimize movement near front Input terminals. Excessive movements can cause capacitive coupling errors, which could affect calibration accuracy.*

DC volts calibration

After the front panel short and open procedure, the unit will prompt you for the first DC voltage: +10V. Do the following:

1. Connect the calibrator to the Model 2700 as shown in Figure 2-2. Wait three minutes to allow for thermal equilibrium before proceeding.

Figure 2-2
Connections for DC volts and ohms calibration



NOTE *Although 4-wire connections are shown, the sense leads are connected and disconnected at various points in this procedure by turning calibrator external sense on or off as appropriate. If your calibrator does not have provisions for turning external sense on and off, disconnect the sense leads when external sensing is to be turned off, and connect the sense leads when external sensing is to be turned on.*

2. Set the calibrator to output DC volts, and turn external sense off.

3. Perform the steps listed in Table 2-3 to complete DC volts calibration. For each calibration step:
   - Set the calibrator to the indicated value, and make sure it is in OPERATE.
   - Press the ENTER key to calibrate that step.
   - Wait until the Model 2700 finishes each step. (The unit will display the CALIBRATING message while calibrating.)

NOTE *If your calibrator cannot output the values recommended in Table 2-3, use the left and right arrow keys, and the up and down range keys to set the Model 2700 display value to match the calibrator output voltage.*

Table 2-3
DC volts calibration summary

Calibration step	Calibrator voltage	Allowable range
+10V	+10.00000V	+9V to +11V
-10V	-10.00000V	-9V to -11V
100V	+100.0000V	+90V to +110V

Resistance calibration

Completing the 100V DC calibration step ends the DC voltage calibration procedure. The Model 2700 will then prompt you to connect 1kΩ. Follow these steps for resistance calibration:

1. Set the calibrator output for resistance, and turn on external sense.

NOTE *Use external sense (4-wire Ω) when calibrating all resistance ranges. Be sure that the calibrator external sense mode is turned on.*

2. Perform the calibration steps summarized in Table 2-4. For each step:
   - Set the calibrator to the indicated value, and place the unit in operate. (If the calibrator cannot output the exact resistance value, use the Model 2700 left and right arrow keys and the range keys to adjust the Model 2700 display to agree with the actual calibrator resistance.)
   - Press the ENTER key to calibrate each point.
   - Wait for the Model 2700 to complete each step before continuing.

Table 2-4
Ohms calibration summary

Calibration step	Calibrator resistance*	Allowable range
1kΩ	1kΩ	0.9kΩ to 1.1kΩ
10kΩ	10kΩ	9kΩ to 11kΩ
100kΩ	100kΩ	90kΩ to 110kΩ
1MΩ	1MΩ	0.9MΩ to 1.1MΩ

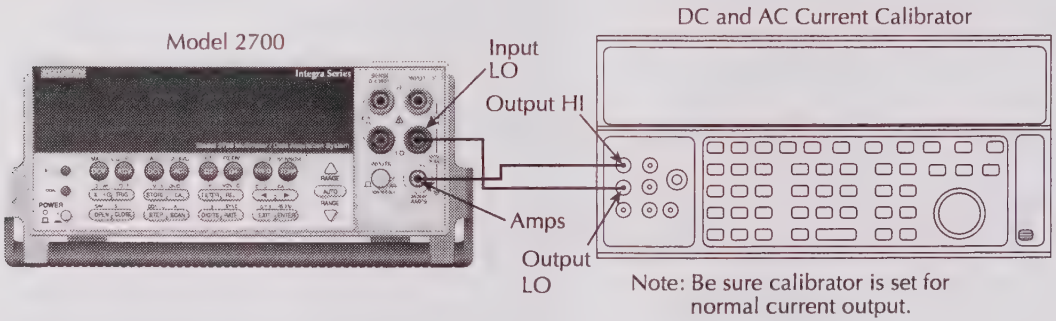
*Nominal resistance. Adjust Model 2700 calibration parameter to agree with actual value.

DC current calibration

After the 1MΩ resistance point has been calibrated, the unit will prompt you to apply 10mA. Follow these steps for DC current calibration:

1. Connect the calibrator to the AMPS and INPUT LO terminals of the Model 2700 as shown in Figure 2-3.

Figure 2-3
Connections for DC and AC amps calibration



2. Calibrate each current step summarized in Table 2-5. For each step:
   - Set the calibrator to the indicated DC current, and make sure the unit is in OPERATE.
   - Make sure the Model 2700 display indicates the correct calibration current.
   - Press ENTER to complete each step.
   - Allow the Model 2700 to finish each step.

NOTE *If you are performing DC-only calibration, proceed to "Setting calibration dates and saving calibration."*

Table 2-5
DC current calibration summary

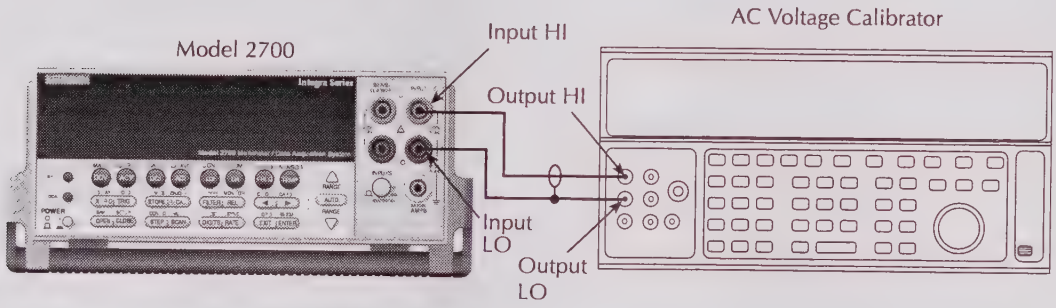
Calibration step	Calibrator current	Allowable range
10mA	10.00000mA	9mA to 11mA
100mA	100.0000mA	90mA to 110mA
1A	1.000000A	0.9A to 1.1A

AC voltage calibration

Follow these steps for AC voltage calibration:

1. Connect the calibrator to the Model 2700 INPUT HI and LO terminals as shown in Figure 2-4.

Figure 2-4
Connections for AC volts calibration



2. Perform the calibration steps summarized in Table 2-6. For each step:
   - Set the calibrator to the indicated value, and make sure the calibrator is in OPERATE.
   - Press ENTER to complete each step.
   - Wait until the Model 2700 completes each step.

Table 2-6
AC voltage calibration summary

Calibration step	Calibrator voltage, frequency
10mV AC at 1kHz	10.00000mV, 1kHz
100mV AC at 1kHz	100.0000mV, 1kHz
100mV AC at 50kHz	100.0000mV, 50kHz
1V AC at 1kHz	1.000000V, 1kHz
1V AC at 50kHz	1.000000V, 50kHz
10V AC at 1kHz	10.00000V, 1kHz
10V AC at 50kHz	10.00000V, 50kHz
100V AC at 1kHz	100.0000V, 1kHz
100V AC at 50kHz	100.0000V, 50kHz
700V AC at 1kHz	700.000V, 1kHz

AC current calibration

After the 700VAC at 1kHz point has been calibrated, the unit will prompt you for 100mA at 1kHz. Follow these steps for AC current calibration:

1. Connect the calibrator to the AMPS and INPUT LO terminals of the Model 2700 as shown in Figure 2-3.
2. Perform the calibration steps summarized in Table 2-7. For each step:
   - Set the calibrator to the indicated current and frequency, and make sure the unit is in OPERATE.
   - Press ENTER to complete each calibration step.
   - Allow the unit to complete each step before continuing.

Table 2-7
AC current calibration summary

Calibration step	Calibrator current, frequency
100mA at 1kHz	100.0000mA, 1kHz
1A at 1kHz	1.000000A, 1kHz
2A at 1kHz	2.000000A, 1kHz

Setting calibration dates and saving calibration

At the end of the calibration procedure, the instrument will display the CALIBRATION COMPLETE message. Press ENTER to continue, and the Model 2700 will prompt you to enter the calibration date and the calibration due date. Set these dates as follows:

1. At the CAL DATE: prompt, use the left and right arrow keys, and the range keys to set the calibration date, then press ENTER.
2. The unit will then prompt you to enter the next calibration due date with this prompt: CAL NDUE:. Use the left and right arrow keys, and the range keys to set the calibration due date, then press ENTER.
3. The unit will prompt you to save new calibration constants with this message: SAVE CAL? YES. To save the new constants, press ENTER. If you do not want to save the new constants, press the down range key to toggle to NO, then press ENTER.

NOTE *Calibration constants calculated during the present calibration procedure will not be saved unless you choose the YES option. Previous calibration constants will be retained if you select NO.*

Remote calibration

Follow the steps in this section to perform comprehensive procedures via remote. See Appendix B for a detailed list and description of remote calibration commands.

When sending calibration commands, be sure that the Model 2700 completes each step before sending the next command. You can do so either by observing the front panel CALIBRATING message, or by detecting the completion of each step over the bus. (See "Detecting calibration step completion" in Appendix B.)

The procedures for calibrating the Model 2700 via remote include:

- Preparing the Model 2700 for calibration
- Front panel short and open calibration
- DC volts calibration
- Resistance calibration
- DC current calibration
- AC volts calibration
- AC current calibration
- Programming calibration dates
- Saving calibration constants
- Locking out calibration

NOTE *As with front panel calibration, you can choose to perform comprehensive, DC-only, or AC-only calibration. Be sure to include a space character between each command and parameter.*

Preparing the Model 2700 for calibration

1. Connect the Model 2700 to the IEEE-488 bus of the computer using a shielded IEEE-488 cable, such as the Keithley Model 7007, or connect the unit to a computer through the RS-232 port using a straight-through 9-pin to 9-pin cable (use a 9-25-pin adapter if necessary).
2. Turn on the Model 2700, and allow it to warm up for at least two hours before performing calibration.
3. Make sure the primary address of the Model 2700 is the same as the address specified in the program that you will be using to send commands. (Use the GPIB key.)
4. Unlock the calibration function by sending this command:

   :CAL:PROT:CODE 'KI002700'

   (The above command shows the default code, KI002700. Substitute the correct code if changed.)
5. Send the following command to initiate calibration:

   :CAL:PROT:INIT

Short and open calibration

1. Connect the Model 8610 low-thermal short to the instrument INPUT and SENSE terminals as shown in Figure 2-1. Make sure the INPUTS button is not pressed in so that the front inputs are active. Wait at least three minutes before proceeding to allow for thermal equilibrium.

NOTE *Be sure to connect the low-thermal short properly to the HI, LO, and SENSE terminals. Keep drafts away from low-thermal connections to avoid thermal drift, which could affect calibration accuracy.*

2. Send the following command:
   :CAL:PROT:DC:STEP1
3. After the Model 2700 completes this step, remove the low-thermal short, and then send this command:
   :CAL:PROT:DC:STEP2

NOTE *Be sure to minimize movement near front Input terminals. Excessive movements can cause capacitive coupling errors, which could affect calibration accuracy.*

DC volts calibration

After the front panel short and open steps, do the following:

1. Connect the calibrator to the Model 2700 as shown in Figure 2-2. Allow three minutes for thermal equilibrium.

NOTE *Although 4-wire connections are shown, the sense leads are connected and disconnected at various points in this procedure by turning calibrator external sense on or off as appropriate. If your calibrator does not have provisions for turning external sense on and off, disconnect the sense leads when external sensing is to be turned off, and connect the sense leads when external sensing is to be turned on.*

2. Perform the calibration steps summarized in Table 2-8. For each step:
   - Set the calibrator to the indicated voltage, and make sure the unit is in operate. (Use the recommended voltage if possible.)
   - Send the indicated programming command. (Change the voltage parameter if you are using a different calibration voltage.)
   - Wait until the Model 2700 completes each step before continuing.

NOTE *Ensure the calibrator has settled to the final value. You can do so by verifying that the "Settled" indicator is off, or by using the *OPC? (operation complete) query.*

Table 2-8
DC voltage calibration programming steps

Calibration step	Calibrator voltage	Calibration command*	Parameter range
+10V	+10.00000V	:CAL:PROT:DC:STEP3 10	9 to 11
-10V	-10.00000V	:CAL:PROT:DC:STEP4 -10	-9 to -11
100V	100.0000V	:CAL:PROT:DC:STEP5 100	90 to 110

*Use recommended value where possible. Change parameter accordingly if using a different calibrator voltage.

Resistance calibration

Follow these steps for resistance calibration:

1. Set the calibrator to the resistance mode, and turn on external sensing.

NOTE *Use external sense (4-wire Ω) when calibrating all resistance ranges. Be sure that the calibrator external sense mode is turned on.*

2. Perform the calibration steps summarized in Table 2-9. For each step:
   - Set the calibrator to the indicated resistance, and make sure the unit is in operate. (Use the recommended resistance or the closest available value.)
   - Send the indicated programming command. (Change the command parameter if you are using a different calibration resistance than that shown.)
   - Wait until the Model 2700 completes each step before continuing.

Table 2-9
Resistance calibration programming steps

Calibration step	Calibrator resistance	Calibration command*	Parameter range
1kΩ	1kΩ	:CAL:PROT:DC:STEP6 1E3	900 to 1.1E3
10kΩ	10kΩ	:CAL:PROT:DC:STEP7 10E3	9E3 to 11E3
100kΩ	100kΩ	:CAL:PROT:DC:STEP8 100E3	90E3 to 110E3
1MΩ	1MΩ	:CAL:PROT:DC:STEP9 1E6	900E3 to 1.1E6

*Use exact calibrator resistance value for parameter.

DC current calibration

After the 1MΩ resistance point has been calibrated, follow these steps for DC current calibration:

1. Connect the calibrator to the AMPS and INPUT LO terminals of the Model 2700 as shown in Figure 2-3.
2. Perform the calibration steps listed in Table 2-10. For each step:
   - Set the calibrator to the indicated current, and make sure the unit is in operate. (Use the recommended current if possible.)
   - Send the indicated programming command. (Change the current parameter if you are using a different calibration current.)
   - Wait until the Model 2700 completes each step before continuing.

NOTE *If you are performing DC-only calibration, proceed to "Programming calibration dates."*

Table 2-10
DC current calibration programming steps

Calibration step	Calibrator current	Calibration command*	Parameter range
10mA	10.00000mA	:CAL:PROT:DC:STEP10 10E-3	9E-3 to 11E-3
100mA	100.00000mA	:CAL:PROT:DC:STEP11 100E-3	90E-3 to 110E-3
1A	1.000000A	:CAL:PROT:DC:STEP12 1	0.9 to 1.1

*Change parameter if using different current.

AC voltage calibration

Follow these steps for AC voltage calibration:

1. Connect the calibrator to the Model 2700 INPUT HI and LO terminals as shown in Figure 2-4.
2. Perform the calibration steps summarized in Table 2-11. For each step:
   - Set the calibrator to the indicated voltage and frequency, and make sure the unit is in operate. (You must use the stated voltage and frequency.)
   - Send the indicated programming command.
   - Wait until the Model 2700 completes each step before continuing.

Table 2-11
AC voltage calibration programming steps

Calibration step	Calibrator voltage, frequency	Calibration command
10mV AC at 1kHz	10.00000mV, 1kHz	:CAL:PROT:AC:STEP1
100mV AC at 1kHz	100.0000mV, 1kHZ	:CAL:PROT:AC:STEP2
100mV AC at 50kHz	100.0000mV, 50kHz	:CAL:PROT:AC:STEP3
1VAC at 1kHz	1.000000V, 1kHz	:CAL:PROT:AC:STEP4
1VAC at 50kHz	1.000000V, 50kHz	:CAL:PROT:AC:STEP5
10VAC at 1kHz	10.00000V, 1kHz	:CAL:PROT:AC:STEP6
10VAC at 50kHz	10.00000V, 50kHz	:CAL:PROT:AC:STEP7
100VAC at 1kHz	100.0000V, 1kHz	:CAL:PROT:AC:STEP8
100VAC at 50kHz	100.0000V, 50kHz	:CAL:PROT:AC:STEP9
700VAC at 1kHz	700.000V, 1kHz	:CAL:PROT:AC:STEP10

AC current calibration

Follow these steps for AC current calibration:

1. Connect the calibrator to the AMPS and INPUT LO terminals of the Model 2700 as shown in Figure 2-3.
2. Perform the calibration steps summarized in Table 2-12. For each step:
   - Set the calibrator to the indicated current and frequency, and make sure the unit is in operate. (You must use the stated current and frequency.)
   - Send the indicated programming command.
   - Wait until the Model 2700 completes each step before continuing.

Table 2-12
AC current calibration programming steps

Calibration step	Calibrator current, frequency	Calibration command
100mA at 1kHz	100.0000mA, 1kHz	:CAL:PROT:AC:STEP11
1A at 1kHz	1.000000A, 1kHz	:CAL:PROT:AC:STEP12
2A at 1kHz	2.000000A, 1kHz	:CAL:PROT:AC:STEP13

Programming calibration dates

Program the present calibration date and calibration due date by sending the following commands:

:CAL:PROT:DATE <year>, <month>, <day>
:CAL:PROT:NDUE <year>, <month>, <day>

For example, the following commands assume calibration dates of 12/15/1999 and 12/15/2000 respectively:

:CAL:PROT:DATE 1999, 12, 15
:CAL:PROT:NDUE 2000, 12, 15

Saving calibration constants

After completing the calibration procedure, send the following command to save the new calibration constants:

:CAL:PROT:SAVE

NOTE *Calibration constants will not be saved unless the :CAL:PROT:SAVE command is sent.*

Locking out calibration

After saving calibration, send the following command to lock out calibration:

:CAL:PROT:LOCK

Manufacturing calibration

The manufacturing calibration procedure is normally performed only at the factory, but the necessary steps are included here in case the unit is repaired, and the unit requires these calibration procedures.

NOTE *If the unit has been repaired, the entire comprehensive calibration procedure should also be performed in addition to the manufacturing calibration procedure.*

Recommended test equipment

Table 2-13 summarizes the test equipment required for the manufacturing calibration steps. In addition, you will need the calibrator (see Table 2-1) and signal generator to complete the comprehensive calibration steps.

Table 2-13
Recommended equipment for manufacturing calibration

Stanford Research Systems DS345 Function Generator: 1V RMS, 3Hz, ±5ppm 1V RMS, 1kHz, ±5ppm
Keithley Model 2001 or 2002 Digital Multimeter: 1V, 3Hz AC, ±0.13%
Keithley 7797 Calibration/Extender Board
Keithley 7798-250B Calibration/Extender/Test Board

Extender board preparation

Before performing manufacturing calibration, short the output HI, LO, SHI, and SLO terminals of the 7798-250B Calibration/Extender/Test Board together using clean, solid copper wires. These connections will form a low-thermal short necessary for the manufacturing calibration procedure. The Calibration Extender Test Board should then be installed in scanner Slot #1.

Unlocking manufacturing calibration

To unlock manufacturing calibration, press and hold in the OPEN key while turning on the power.

Measuring function generator signal amplitude

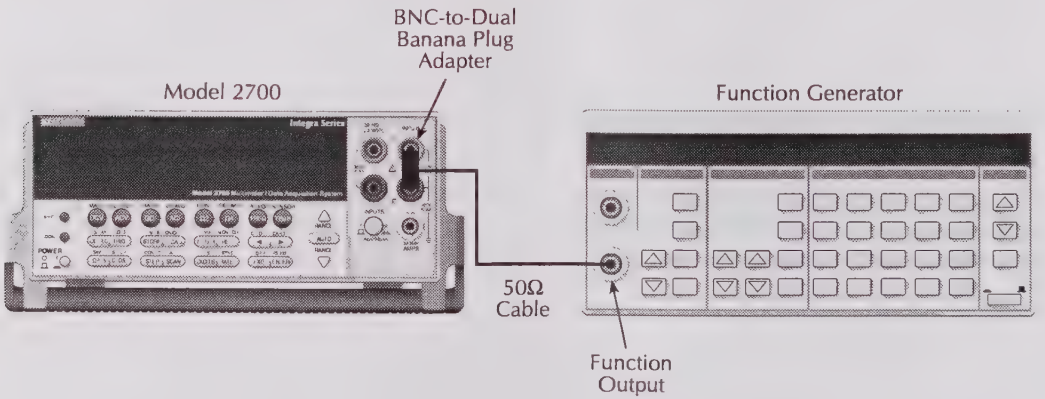
The 3Hz function generator signal amplitude must be accurately measured using the digital multimeter listed in Table 2-13. Proceed as follows:

1. Connect the function generator output to the digital multimeter INPUT jacks. (See Figure 2-5 for typical connections.)
2. Turn on the function generator and multimeter, and allow a two-hour warm-up period before measuring.
3. Set the function generator to output a 1V RMS sine wave at 3Hz; measure and record the signal amplitude.

Front panel manufacturing calibration

1. Install the shorted calibration extender board (see "Extender board preparation" earlier in this section) in scanner card Slot 1, and select the rear inputs with the INPUTS switch. Allow three minutes for thermal equilibrium.
2. Press in and hold the OPEN key while turning on the power.
3. Press SHIFT then TEST. then display CALIB: TEST with the up or down range key. Press ENTER, select RUN, then enter the appropriate calibration code (default: 002700).
4. Select ALL at the CAL:RUN prompt.
5. Press ENTER to perform the first manufacturing calibration step.
6. Perform the entire front panel comprehensive calibration procedure discussed earlier in this section. (See "Comprehensive calibration" earlier in this section.)
7. Connect the function generator to the Model 2700 front panel INPUT jacks as shown in Figure 2-5. Select the front input jacks with the INPUTS switch.

Figure 2-5
Function generator connections for manufacturing calibration



Note: Output voltage must be accurately measured. (See text).

8. After the last AC current calibration step, the instrument will prompt you to enter 3Hz at 1V RMS and 1kHz with the following prompts:
   - Low-frequency cal: Set the function generator to output a 1V RMS, 3Hz sine wave. Use the left and right arrow keys, and the range keys to adjust the display to agree with the generator amplitude you measured previously, then press ENTER.
   - Frequency cal: Set the function generator to output a 1V RMS, 1kHz sine wave. Enter 1.000000kHz at the prompt, then press ENTER.
9. Set the calibration dates, then save calibration to complete the process.

Remote manufacturing calibration

1. Install the shorted calibration extender board (see "Extender board preparation" earlier in this section) in scanner card Slot 1, and select the rear inputs with the INPUTS switch. Allow three minutes for thermal equilibrium.
2. Press in and hold the OPEN key while turning on the power.
3. Enable calibration by sending the :CODE command. For example, the default command is:

   :CAL:PROT:CODE 'KI002700'
4. Initiate calibration by sending the following command:

   :CAL:PROT:INIT
5. Calibrate step 0 with the following command:

   :CAL:PROT:DC:STEP0
6. Perform the entire remote comprehensive calibration procedure discussed earlier in this section. (See "Comprehensive calibration" earlier in this section.)
7. Connect the function generator to the Model 2700 INPUT jacks as shown in Figure 2-5. Select the front input jacks with the INPUTS switch.
8. Set the generator to output a 1V RMS, 3Hz sine wave, then send the following command:

   :CAL:PROT:AC:STEP14 <Cal_voltage>

   Here <Cal_voltage> is the actual 3Hz generator signal amplitude you measured previously.
9. Set the generator to output a 1V RMS, 1kHz sine wave, then send the following command:

   :CAL:PROT:AC:STEP15 1E3
10. Send the following commands to set calibration dates, save calibration, and lock out calibration:

    :CAL:PROT:DATE <year>, <month>, <day>

    :CAL:PROT:NDUE <year>, <month>, <day>

    :CAL:PROT:SAVE

    :CAL:PROT:LOCK

Model 7700 calibration

The following procedures calibrate the temperature sensors on the Model 7700 plug-in modules.

NOTE *For additional information about the Keithley modules, refer to the appropriate appendix in the Model 2700 User's Manual.*

Recommended test equipment

In order to calibrate the Model 7700, you will need equipment summarized in Table 2-14.

Table 2-14
Recommended equipment for Model 7700 calibration

Digital Thermometer: 18 to 28°C, ±0.1°C
Keithley 7797 Calibration/Extender Board

Extender board connections

The Model 7700 being calibrated should be connected to the 7797 Calibration/Extender Board, and the extender board should then be installed in scanner Slot #1. Note that the module being calibrated will be external to the Model 2700 to avoid card heating during calibration.

Model 7700 calibration

NOTE *Before calibrating the Model 7700, make sure that power has been removed from the card for at least two hours to allow card circuitry to cool down. After turning on the power during the calibration procedure, complete the procedure as quickly as possible to minimize card heating that could affect calibration accuracy. Allow the Model 2700 to warm up for at least two hours.*

Front panel Model 7700 calibration

1. Connect the Model 7700 to the Model 7797 Calibration/Extender Board (see "Extender board connections" above).
2. With the power off, install the Model 7700/7797 combination in Slot 1, and select the rear inputs with the INPUTS switch. Allow three minutes for thermal equilibrium.
3. Accurately measure and record the cold temperature of the Model 7700 card surface at the center of the card with an RTD sensor.
4. Press in and hold the Model 2700 OPEN key while turning on the power.

5. Press SHIFT then TEST, then display TEST:CALIB with the up or down range key. Press ENTER, select RUN, then enter the appropriate calibration code (default: 002700).
6. Using the up or down range key, select CARD at the CAL:RUN prompt, then press ENTER.
7. Set the display value to the cold calibration temperature (°C) you measured in Step 3, then press ENTER to complete Model 7700 calibration.

Remote Model 7700 calibration

1. Connect the Model 7700 to the 7797 Calibration/Extender Board (see "Extender board connections" above).
2. With the power off, install the Model 7700/7797 combination in Slot 1, and select the rear inputs with the INPUTS switch. Allow three minutes for thermal equilibrium.
3. Accurately measure and record the cold temperature of the Model 7700 card surface at the center of the card.
4. Press in and hold the Model 2700 OPEN key while turning on the power.
5. Enable calibration by sending the :CODE command. For example, the default command is:

   :CAL:PROT:CODE 'KI002700'
6. Initiate calibration by sending the following command:

   :CAL:PROT:CARD1:INIT
7. Calibrate the Model 7700 with the following command:

   :CAL:PROT:CARD1:STEP0 <temp>

   Here <temp> is the cold calibration temperature (°C) measured in Step 3.
8. Send the following commands to save calibration and lock out calibration:

   :CAL:PROT:CARD1:SAVE

   :CAL:PROT:CARD1:LOCK

3
Routine Maintenance

Introduction

The information in this section deals with routine type maintenance and includes procedures for setting the line voltage, replacing the Model 2700 line and front terminal AMPS fuses, and replacing the amps fuses for the Models 7700 and 7702 plug-in modules. Replacement of the Model 2700 non-volatile RAM battery is also covered.

Setting the line voltage and replacing the line fuse

WARNING **Disconnect the line cord at the rear panel, and remove all test leads connected to the instrument (front and rear) before replacing the line fuse.**

The power line fuse is located in the power module next to the AC power receptacle (see Figure 3-1). If the line voltage must be changed, or if the line fuse requires replacement, perform the following steps:

1. Place the tip of a flat-blade screwdriver into the power module by the fuse holder assembly (see Figure 3-1). Gently push in and to the left. Release pressure on the assembly, and its internal spring will push it out of the power module.
2. Remove the fuse, and replace it with the type listed in Table 3-1.

CAUTION **For continued protection against fire or instrument damage, replace the fuse only with the type and rating listed. If the instrument repeatedly blows fuses, locate and correct the cause of the trouble before replacing the fuse.**

3. If configuring the instrument for a different line voltage, remove the line voltage selector from the assembly, and rotate it to the proper position. When the selector is installed into the fuse holder assembly, the correct line voltage appears inverted in the window.

CAUTION **Operating the Model 2700 on the wrong line voltage may result in instrument damage.**

4. Install the fuse holder assembly into the power module by pushing it in until it locks in place.

Figure 3-1
Power module

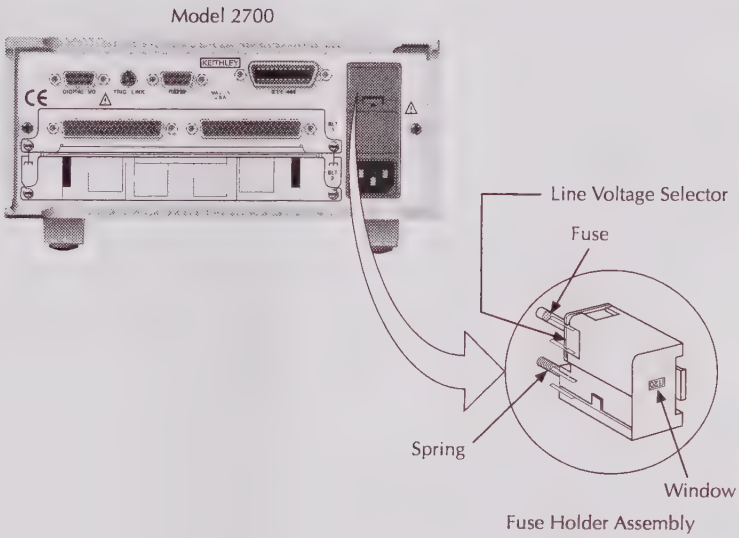


Table 3-1
Power line fuse

Line Voltage	Rating	Keithley Part No.
100/120V	1/2A, 250V, 5 × 20 mm, slow-blow	FU-71
200/240V	1/4A, 250V, 5 × 20 mm, slow-blow	FU-96-4

Replacing the front terminal AMPS fuse

The front terminal AMPS fuse protects the Model 2700 current input from an over-current condition. Follow the steps below to replace the AMPS fuse.

WARNING **Make sure the instrument is disconnected from the power line and other equipment before replacing the AMPS fuse.**

1. Turn off the power, and disconnect the power line and test leads.
2. From the front panel, gently push in the AMPS jack with your thumb, and rotate the fuse carrier one-quarter turn counterclockwise. (See Figure 3-2.) Release pressure on the jack, and its internal spring will push the fuse carrier out of the socket.
3. Remove the fuse, and replace it with the same type: 3A, 250V, fast-blow, Keithley part number FU-99-1.

CAUTION **Do not use a fuse with a higher current rating than specified or instrument damage may occur. If the instrument repeatedly blows fuses, locate and correct the cause of the trouble before replacing the fuse.**

4. Install the new fuse by reversing the above procedure.

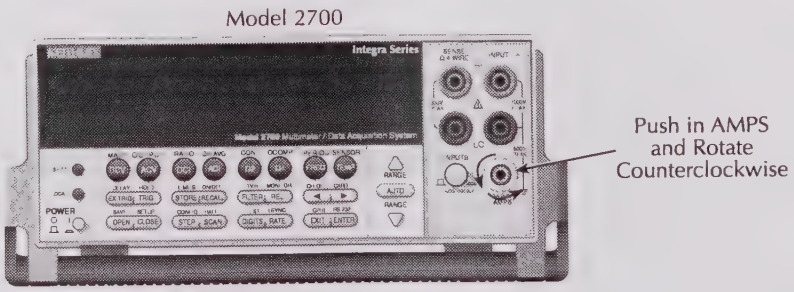


Figure 3-2
Front terminal AMPS fuse

Replacing plug-in module amps fuses

NOTE *The following procedures apply only to the Model 7700 and 7702 plug-in modules.*

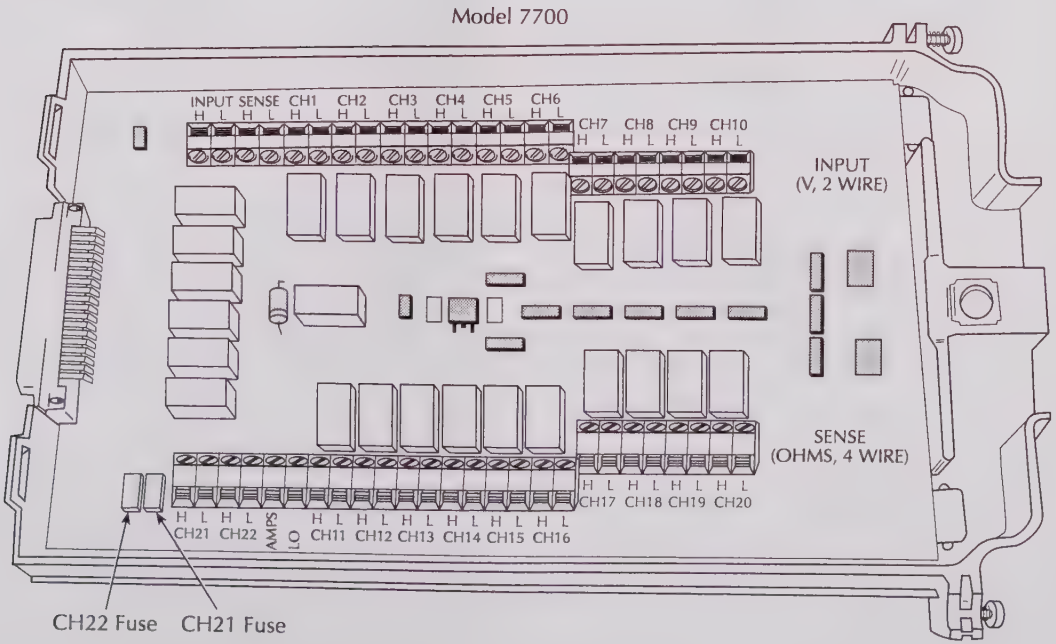
WARNING **The information in this section is intended only for qualified service personnel. Do not perform these procedures unless you are qualified to do so.**

Make sure that all plug-in module connections are de-energized and disconnected before replacing module amps fuses.

Replacing Model 7700 amps fuses

1. Turn off the power, and disconnect the power line and external connections from the Model 7700.
2. Open the Model 7700 top cover.
3. Locate the amps fuses for CH21 and CH22 (see Figure 3-3).
4. Remove the circuit board from the bottom plastic housing by removing the two bottom screws.

Figure 3-3
Model 7700 amps fuses


Model 7700
INPUT SENSE CH1 CH2 CH3 CH4 CH5 CH6
H L H L H L H L H L H L H L H L
CH7 CH8 CH9 CH10
H L H L H L H L H L H L
INPUT
(V, 2 WIRE)
SENSE
(OHMS, 4 WIRE)
H L H L H L H L
CH17 CH18 CH19 CH20
H L H L
CH21 CH22
AMPS
LO
H L H L H L H L H L H L H L H L
CH11 CH12 CH13 CH14 CH15 CH16
CH22 Fuse
CH21 Fuse

5. De-solder the blown CH21 or CH22 fuse as required, taking care not to damage the circuit board or spread solder flux around the board.
6. Install a new 3A, 250V fast-blow fuse, Keithley part number FU-107-1.

CAUTION **Do not use a fuse with a higher current rating than specified or module damage may occur.**

7. Solder the new fuse in place using organic (OA based) flux solder, again taking care not to damage the circuit board or spread solder flux around the board.
8. Carefully clean the repaired area of the circuit board with a foam tipped swab or brush dipped in pure water, then blow dry the board with dry nitrogen gas. Allow the board to dry for several hours in a 50°C low-humidity environment before use.
9. Re-install the circuit board into the plastic housing, then close the top cover.

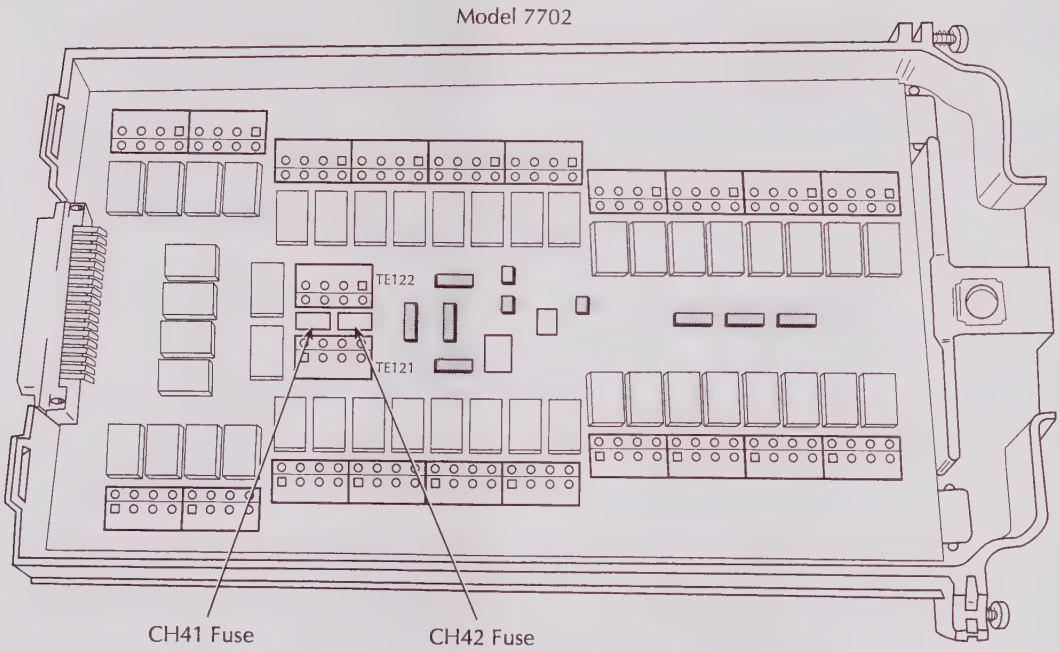
Replacing Model 7702 amps fuses

1. Turn off the power, and disconnect the power line and external connections from the Model 7702.
2. Open the Model 7702 top cover.
3. Locate the amps fuses for CH41 and CH42 (see Figure 3-4).
4. Remove the circuit board from the bottom plastic housing by removing the two bottom screws.
5. De-solder the blown CH41 or CH42 fuse as required, taking care not to damage the circuit board or spread solder flux around the board.
6. Install a new 3A, 250V fast-blow fuse, Keithley part number FU-107-1.

CAUTION **Do not use a fuse with a higher current rating than specified or module damage may occur.**

7. Solder the new fuse in place using organic (OA based) flux solder, again taking care not to damage the circuit board or spread solder flux around the board.
8. Carefully clean the repaired area of the circuit board with a foam tipped swab or brush dipped in pure water, then blow dry the board with dry nitrogen gas. Allow the board to dry for several hours in a 50°C low-humidity environment before use.
9. Re-install the circuit board into the plastic housing, then close the top cover.

Figure 3-4
Model 7702 amps fuses



Replacing non-volatile RAM battery

The Model 2700 has a three year battery for non-volatile RAM. Use the procedure below to replace the battery, if required. Refer to the disassembly procedures in Section 5 and the parts list and component layout drawings at the end of Section 6 for more information.

WARNING **The following procedure is intended only for qualified service personnel. Do not perform this procedure unless you are qualified to do so.**

Disconnect the line cord and all connecting wires from the Model 2700 before removing the top cover.

1. Before replacing the battery, refer to the troubleshooting procedures in Table 4-4 in Section 4 to determine if the battery requires replacement
2. Remove the Model 2700 top cover using the disassembly procedures in Section 5.
3. Locate battery BT100 using the motherboard component layout drawing at the end of Section 6.
4. De-solder the battery from the top side of the circuit board.
5. Install a new battery, Keithley part number BA-51, taking care to observe proper polarity.
6. Solder the battery connection to the circuit board using organic (OA-based) flux solder.
7. After soldering, remove all flux using a foam-tipped swab or brush dipped in pure water. Blow dry the board with dry nitrogen gas, then allow the board to dry for several hours in a 50°C, low-humidity environment before use.
8. Re-install the top cover by following the disassembly procedures in Section 5 in reverse order.

4
Troubleshooting

Introduction

This section of the manual will assist you in troubleshooting and repairing the Model 2700. Included are self-tests, test procedures, troubleshooting tables, and circuit descriptions. It is left to the discretion of the repair technician to select the appropriate tests and documentation needed to troubleshoot the instrument. Refer to the disassembly procedures in Section 5 and the parts lists in Section 6 for further information.

WARNING **The information in this section is intended only for qualified service personnel. Do not perform these procedures unless you are qualified to do so. Some of these procedures may expose you to hazardous voltages that could cause personal injury or death. Use caution when working with hazardous voltages.**

Repair considerations

Before making any repairs to the Model 2700, be sure to read the following considerations.

CAUTION **The PC boards are built using surface mount techniques and require specialized equipment and skills for repair. If you are not equipped and/or qualified, it is strongly recommended that you send the unit back to the factory for repairs or limit repairs to the PC board replacement level. Without proper equipment and training, you could damage a PC board beyond repair.**

- Repairs will require various degrees of disassembly. However, it is recommended that the Front Panel Tests be performed prior to any disassembly. The disassembly instructions for the Model 2700 are contained in Section 5 of this manual.
- Do not make repairs to surface mount PC boards unless equipped and qualified to do so (see previous CAUTION).
- When working inside the unit and replacing parts, be sure to adhere to the handling precautions and cleaning procedures explained in Section 5.
- Many CMOS devices are installed in the Model 2700. These static-sensitive devices require special handling as explained in Section 5.
- Whenever a circuit board is removed or a component is replaced, the Model 2700 must be recalibrated. See Section 2 for details on calibrating the unit.

Power-on self-test

During the power-on sequence, the Model 2700 will perform a checksum test on its EPROM (U156 and U157) and test its RAM (U151 and U152). If one of these tests fails, the instrument will lock up.

Front panel tests

There are two front panel tests: one to test the functionality of the front panel keys and one to test the display. In the event of a test failure, refer to "Display board checks" for details on troubleshooting the display board.

KEY test

The KEY test allows you to check the functionality of each front panel key. Perform the following steps to run the KEY test:

1. Press SHIFT and then TEST to access the self-test options.
2. Use the up or down RANGE key to display "TEST: KEY".
3. Press ENTER to start the test. When a key is pressed, the label name for that key is displayed to indicate that it is functioning properly. When the key is released, the message "NO KEY PRESS" is displayed.
4. Pressing EXIT tests the EXIT key. However, the second consecutive press of EXIT aborts the test and returns the instrument to normal operation.

DISP test

The display test allows you to verify that each segment and annunciator in the vacuum fluorescent display is working properly. Perform the following steps to run the display test:

1. Press SHIFT and then TEST to access the self-test options.
2. Use the up or down RANGE key to display "TEST: DISP".
3. Press ENTER to start the test. There are four parts to the display test. Each time ENTER is pressed, the next part of the test sequence is selected. The four parts of the test sequence are as follows:
   a. All annunciators are displayed.
   b. The segments of each digit are sequentially displayed.
   c. The 12 digits (and annunciators) are sequentially displayed.
   d. The annunciators located at either end of the display are sequentially displayed.
4. When finished, abort the display test by pressing EXIT. The instrument returns to normal operation.

Principles of operation

The following information is provided to support the troubleshooting tests and procedures covered in this section of the manual. Refer to the following block diagrams:

Figure 4-1 — Power supply block diagram

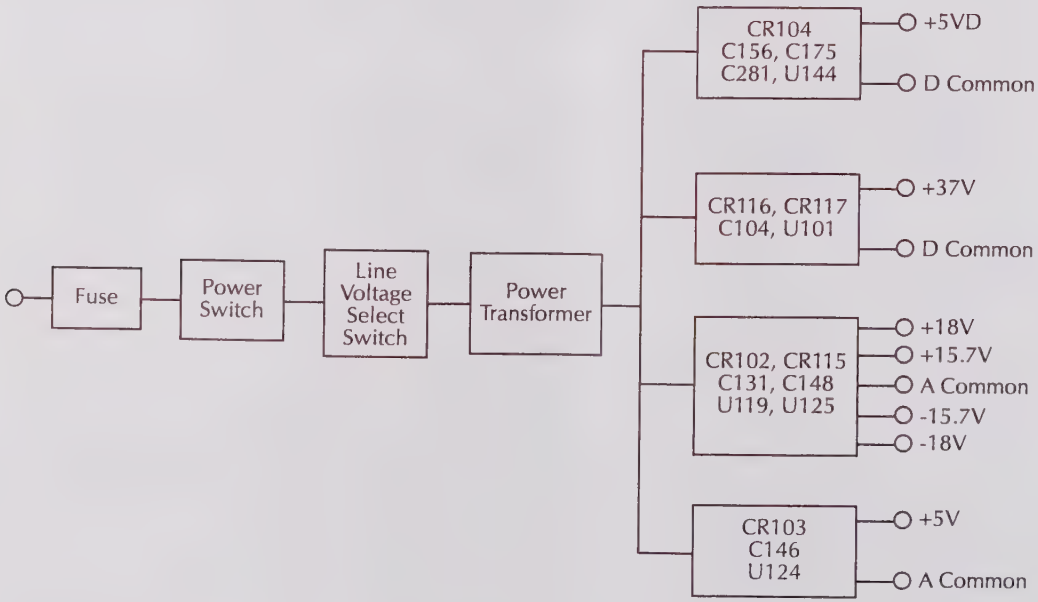
Figure 4-2— Digital circuitry block diagram

Figure 4-3 — Analog circuitry block diagram

Power supply

The following information provides some basic circuit theory that can be used as an aid to troubleshoot the power supply. A block diagram of the power supply is shown in Figure 4-1.

Figure 4-1
Power supply block diagram



AC power is applied to the AC power module receptacle. Power is routed through the line fuse and line voltage selection switch of the power module to the power transformer. The power transformer has a total of four secondary windings for the various supplies.

AC voltage for the display filaments is taken from a power transformer secondary at F1 and F2, and then routed to the display board.

Each DC supply uses a rectifier and a capacitive filter, and many supplies use an IC regulator. Table 4-1 summarizes rectifier, filter, and regulator circuits for the various DC supplies.

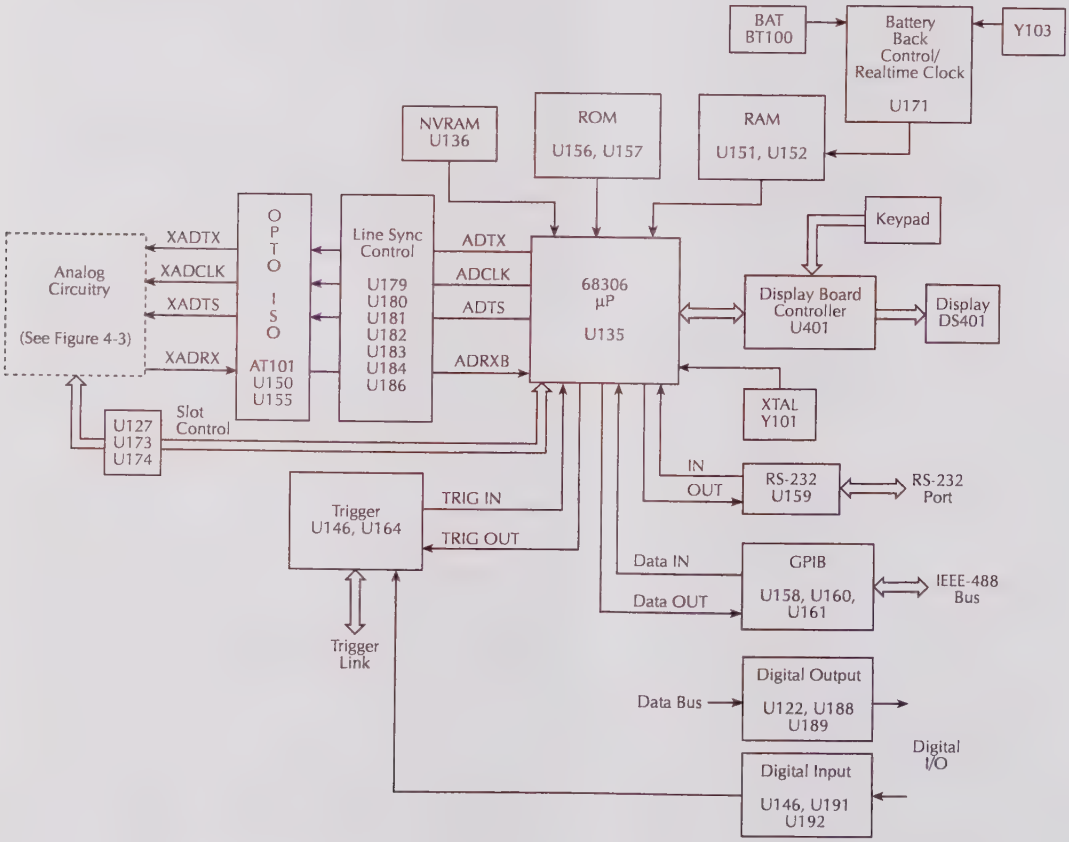
Table 4-1
Power supply components

Supply	Rectifier	Filter	Regulator
+5VD	CR104	C128, C156, C175, C281	U144
+37V	CR116, CR117	C104	U101
+15.7V	CR102, CR115	C148	U125
-15.7V	CR102, CR115	C131	U119
+5V, +5VRL, +5V2	CR103	C146	U124
+18V	CR102	C148	-
-18V	CR102	C131	-

Display board

Display board components are shown in the digital circuitry block diagram in Figure 4-2.

Figure 4-2
Digital circuitry block diagram



Microcontroller

U401 is the display board microcontroller that controls the display and interprets key data. The microcontroller uses three internal peripheral I/O ports for the various control and read functions.

Display data is serially transmitted to the microcontroller from the digital section via the TXB line to the microcontroller RDI terminal. In a similar manner, key data is serially sent back to the digital section through the RXB line via TDO. The 4MHz clock for the microcontroller is generated by crystal Y401.

Display

DS401 is the display module, which can display up to 12 alpha-numeric characters and includes the various annunciators.

The display uses a common multiplexing scheme with each character refreshed in sequence. U402 and U403 are the drivers for the display characters and annunciators. Note that data for the drivers are serially transmitted from the microcontroller (MOSI and PC1).

Filament voltage for the display is derived from the power supply transformer (F1 and F2). The display drivers require +37VDC and +5VDC, which are supplied by U144 (+5VD) and U101 (+37V).

Key matrix

The front panel keys (S401-S430) are organized into a row-column matrix to minimize the number of microcontroller peripheral lines required to read the keyboard. A key is read by strobing the columns and reading all rows for each strobed column. Key-down data is interpreted by the display microcontroller and sent back to the main microprocessor using proprietary encoding schemes.

Digital circuitry

Refer to Figure 4-2 for the following discussion on digital circuitry.

Microprocessor

U135 is a 68306 microprocessor that oversees all operating aspects of the instrument. The MPU has a 16-bit data bus and provides an 19-bit address bus. It also has parallel and serial ports for controlling various circuits. For example, the RXDA, TXDA, RXDB and TXDB lines are used for the RS-232 interface.

The MPU clock frequency of 14.7456MHz is controlled by crystal Y101. MPU RESET is performed momentarily on power-up.

Memory circuits

ROMs U156 and U157 store the firmware code for instrument operation. U157 stores the D0-D7 bits of each data word, and U156 stores the D8-D15 bits.

RAMs U151 and U152 provide battery backed operating storage. U152 stores the D0-D7 bits of each data word, and U151 stores the D8-D15 bits.

Semi-permanent storage facilities include NVRAM U136. This IC stores such information as instrument setup and calibration constants. Data transmission from this device is done in a serial fashion.

U171, Y103, and BT100 make up the battery watchdog control, along with the real-time clock. U171 automatically senses when the +5VD supply is being powered down and then switches to BT100 for power.

RS-232 interface

Serial data transmission and reception is performed by the TXDB and RXDB lines of the MPU. U159 provides the necessary voltage level conversion for the RS-232 interface port.

IEEE-488 interface

U158, U160, and U161 make up the IEEE-488 interface. U158, a 9914A GPIA, takes care of routine bus overhead such as handshaking, while U160 and U161 provide the necessary buffering and drive capabilities.

Trigger circuits

Buffering for Trigger Link input and output is performed by U146. Trigger input and output is controlled by the IRQ4 and PB3 lines of the MPU. U164 provides additional logic for the trigger input to minimize MPU control overhead.

Digital I/O

U146, U191, and U192 make up the digital input circuitry. External triggering can occur on J1006 or J1007. U192 allows hardware handshaking to external controllers by gating off triggers.

U122, U188, and U189 provide digital output. U122 is a shift register that feeds updated output information to the two driver ICs, U188 and U189, which provide current sink capability of 100mA each.

Module slot control

U127, U173, and U174 make up the control circuitry that allows communication of relay data to Slot 1 or Slot 2.

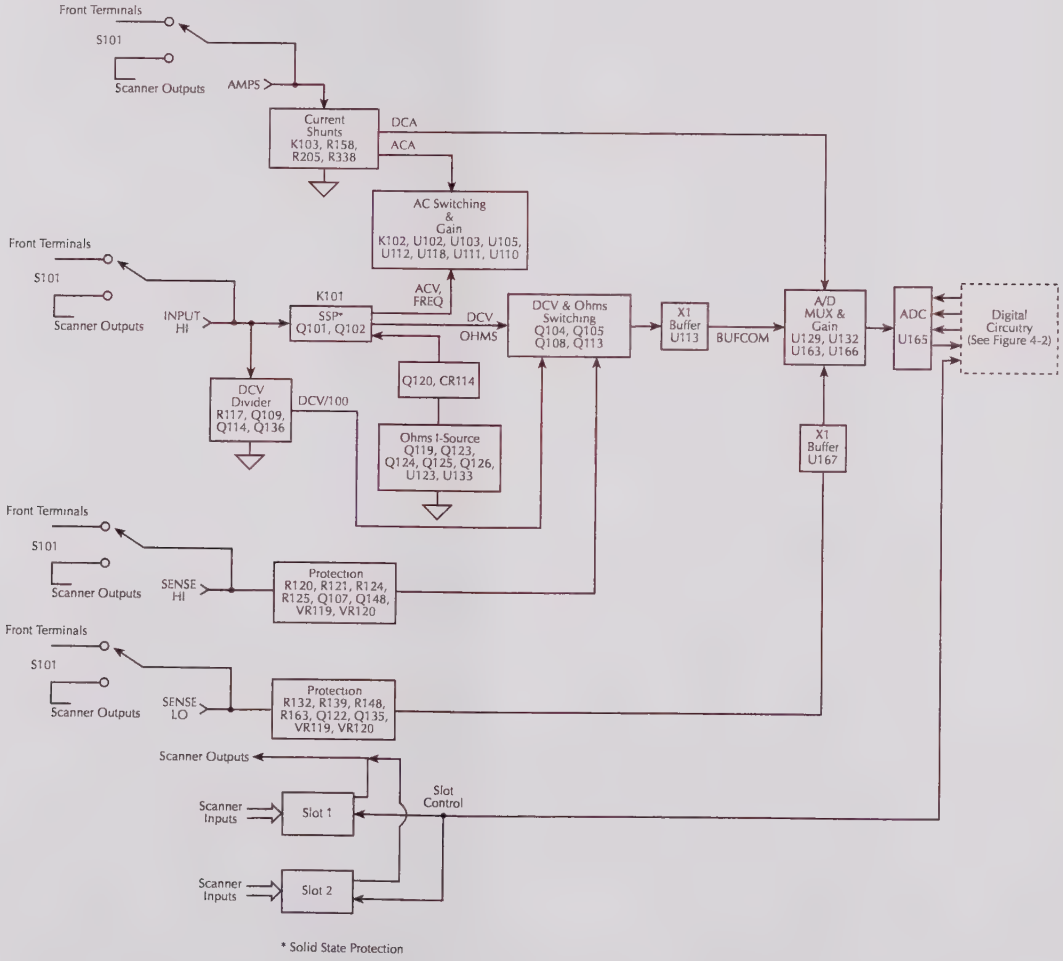
Line sync

U179, U180, U181, U182, U183, and U186 are used to control A/D triggers synchronized at the zero cross point of the power line voltage. U186 controls zero crossing detection, while U182 and U183 preserve the trigger states until the zero crossing threshold is detected.

Analog circuitry

Refer to Figure 4-3 for the following discussion on analog circuitry.

Figure 4-3
Analog circuitry block diagram



INPUT HI

INPUT HI protection is provided by the SSP (Solid State Protection) circuit. The SSP is primarily made up of Q101 and Q102. An overload condition opens Q101 and Q102, which disconnects the analog input signal from the rest of the analog circuit.

Note that for the 100VDC and 1000VDC ranges, Q101 and Q102 of the SSP are open. The DC voltage signal is routed through the DCV Divider (Q114 and Q136 on) to the DCV switching circuit.

AMPS input

The ACA or DCA input signal is applied to the Current Shunt circuit, which is made up of K103, R158, R205, and R338. For the 20mA DC range, 5.1Ω (R205/[R338 + R158]) is shunted across the input. Relay K103 is energized (set state) to select the shunts. For all other DCA ranges, and all ACA ranges, 0.1Ω (R158) is shunted across the input (K103 reset).

The ACA signal is then sent to the AC Switching & Gain circuit, while the DCA signal is routed directly to the A/D MUX & Gain circuit.

Signal switching

Signal switching for DCV and OHMS is done by the DCV & Ohms Switching circuit. FETs Q113, Q105, Q104, and Q108 connect the DCV or ohms signal to the X1 buffer (U113).

Note that the reference current for OHMS is generated by the Ohms I-Source circuit. For 4-wire ohms measurements, SENSE LO is connected to U126.

Signal switching and gain for ACV, FREQ and ACA is done by the AC Switching & Gain circuit, which is primarily made up of K102, U102, U103, U105, U112, U118, U111, and U110. Note that U111 is used for frequency adjustment. The states of these analog switches vary from unit to unit.

Multiplexer and A/D converter

All input signals, except FREQ, are routed to the A/D MUX & Gain circuit. The multiplexer (U163) switches the various signals for measurement. In addition to the input signal, the multiplexer also switches among reference and zero signals at various phases of the measurement cycle.

When the input signal is selected by the MUX, it is amplified by U132 and U166. Gain is controlled by switches in U129 and associated resistors.

The multiplexed signals of the measurement cycle are routed to the A/D Converter (U165) where it converts the analog signals to digital form. The digital signals are then routed through an opto-isolator to the MPU to calculate a reading.

Scanner card signals

Scanner card input signals are connected directly to installed scanner cards. Scanner card output signals are routed internally to the INPUTS switch, which selects between the front panel terminals and the scanner card outputs.

Troubleshooting

Troubleshooting information for the various circuits is summarized below. See "Principles of operation" for circuit theory.

Display board checks

If the front panel DISP test indicates that there is a problem on the display board, use Table 4-2.

Table 4-2
Display board checks

Step	Item/component	Required condition	Remarks
1	Front panel DISP test	Verify that all segments operate.	Use front panel display test.
2	P1005, PIN 5	+5V ±5%	Digital +5V supply.
3	P1005, PIN 9	+37V ±5%	Display +37V supply.
4	U401, PIN 1	Goes low briefly on power up, then goes high.	Microcontroller RESET.
5	U401, PIN43	4MHz square wave.	Controller 4MHz clock.
6	U401, PIN 32	Pulse train every 1msec.	Control from main processor.
7	U401, PIN 33	Brief pulse train when front panel key is pressed.	Key down data sent to main processor.

Power supply checks

Power supply problems can be checked using Table 4-3.

Table 4-3
Power supply checks

Step	Item/component	Required condition	Remarks
1	Line fuse	Check continuity.	Remove to check.
2	Line voltage	120V/240V as required.	Check power module position.
3	Line power	Plugged into live receptacle, power on.	Check for correct power-up sequence.
4	U144, pin 3	+5V ±5%	+5VD, referenced to Common D.[1]
5	U101, pin 7	+37V ±5%	+37V, referenced to Common D.[1]
6	U125, pin 3	+15.7V ±5%	+15V, referenced to Common A.[2]
7	U119, pin 3	-15.7V ±5%	-15V, referenced to Common A.[2]
8	U124, pin 3	+5V ±5%	+5VRL, referenced to Common A.[2]

[1] TP106
[2] C148 negative terminal

Digital circuitry checks

Digital circuit problems can be checked using Table 4-4.

Table 4-4
Digital circuitry checks

Step	Item/component	Required condition	Remarks
1	Power-on test	RAM OK, ROM OK.	Verify that RAM and ROM are functional.
2	U152, pin 16	Digital common.	All signals referenced to digital common.
3	U171, pin 16	+5V (+5VD supply).	Digital logic supply.
4	U171, pin 15	+5V (+5VB supply).	Battery backed memory supply.
5	U171, pin 4	+3V	Battery voltage (BT100).
6	U135, pin 48	Low on power-up, then goes high.	MPU RESET line.
7	U135, lines A1-A19	Check for stuck bits.	MPU address bus.
8	U135, lines D0-D15	Check for stuck bits.	MPU data bus.
9	U135, pin 44	14.7456MHz	MPU clock.
10	U159, pin 13	Pulse train during RS-232 I/O.	RS-232 RX line.
11	U159, pin 14	Pulse train during RS-232 I/O.	RS-232 TX line.
12	U158, pins 34-42	Pulse train during IEEE-488 I/O.	IEEE-488 data bus.
13	U158, pins 26-31	Pulses during IEEE-488 I/O.	IEEE-488 command lines.
14	U158, pin 24	Low with remote enabled.	IEEE-488 REN line.
15	U158, pin 25	Low during interface clear.	IEEE-488 IFC line.
16	U135, pin 84	Pulse train.	ADRXB
17	U135, pin 91	Pulse train.	ADTX
18	U135, pin 90	Pulse train.	ADCLK
19	U135, pin 89	Pulse train.	ADTS

Analog signal switching states

Table 4-5 through Table 4-11 provide switching states of the various relays, FETs, and analog switches for the basic measurement functions and ranges. These tables can be used to assist in tracing an analog signal from the input to the A/D multiplexer.

Table 4-5
DCV signal switching

Range	Q101	Q102	Q114	Q136	Q109	K101*	Q113	Q105	Q104	Q108
100mV	ON	ON	OFF	OFF	OFF	SET	OFF	OFF	ON	OFF
1V	ON	ON	OFF	OFF	OFF	SET	OFF	OFF	ON	OFF
10V	ON	ON	OFF	OFF	OFF	SET	OFF	OFF	ON	OFF
100V	OFF	OFF	ON	ON	OFF	SET	OFF	OFF	OFF	ON
1000V	OFF	OFF	ON	ON	OFF	SET	OFF	OFF	OFF	ON

* K101 set states: Pin 8 switched to Pin 7
Pin 3 switched to Pin 4

Table 4-6
ACV and FREQ signal switching

Range	Q101	Q102	K101*	K102*	U103 pin 8	U103 pin 9	U105 pin 9	U105 pin 8	U103 pin 16	U103 pin 1	U105 pin 1	U111 pin 16
100mV	ON	ON	RESET	RESET	ON	ON	OFF	OFF	OFF	ON	ON	OFF
1V	ON	ON	RESET	RESET	ON	ON	OFF	OFF	ON	OFF	OFF	OFF
10V	ON	ON	RESET	SET	OFF	OFF	ON	OFF	OFF	ON	ON	OFF
100V	ON	ON	RESET	SET	OFF	OFF	ON	OFF	ON	OFF	OFF	OFF
750V	ON	ON	RESET	SET	OFF	OFF	ON	ON	OFF	OFF	OFF	OFF

* K101 and K102 reset states: Pin 8 switched to Pin 9
Pin 3 switched to Pin 2
K101 and K102 set states: Pin 8 switched to Pin 7
Pin 3 switched to Pin 4

Table 4-7
Ω2 signal switching

Range	Q101	Q102	Q114	Q136	Q109	K101*	K102*	Q113	Q105	Q104	Q108
100Ω	ON	ON	OFF	OFF	OFF	SET	RESET	OFF	ON	OFF	OFF
1kΩ	ON	ON	OFF	OFF	OFF	SET	RESET	OFF	ON	OFF	OFF
10kΩ	ON	ON	OFF	OFF	OFF	SET	RESET	OFF	ON	OFF	OFF
100kΩ	ON	ON	OFF	OFF	OFF	SET	RESET	OFF	ON	OFF	OFF
1MΩ	ON	ON	OFF	OFF	OFF	SET	RESET	OFF	ON	OFF	OFF
10MΩ	ON	ON	OFF	OFF	ON	SET	RESET	OFF	ON	OFF	OFF
100MΩ	ON	ON	OFF	OFF	ON	SET	RESET	OFF	ON	OFF	OFF

* K101 set states: Pin 8 switched to Pin 7
Pin 3 switched to Pin 4
K102 reset states: Pin 8 switched to Pin 9
Pin 3 switched to Pin 2

Table 4-8
Ω4 signal switching

Range	Q101	Q102	Q114	Q136	Q109	K101*	Q113	Q105	Q104	Q108
100Ω	ON	ON	OFF	OFF	OFF	SET	ON	OFF	OFF	OFF
1kΩ	ON	ON	OFF	OFF	OFF	SET	ON	OFF	OFF	OFF
10kΩ	ON	ON	OFF	OFF	OFF	SET	ON	OFF	OFF	OFF
100kΩ	ON	ON	OFF	OFF	OFF	SET	ON	OFF	OFF	OFF
1MΩ	ON	ON	OFF	OFF	OFF	SET	ON	OFF	OFF	OFF
10MΩ	ON	ON	OFF	OFF	ON	SET	OFF	ON	OFF	OFF
100MΩ	ON	ON	OFF	OFF	ON	SET	OFF	ON	OFF	OFF

* K101 set states: Pin 8 switched to Pin 7
Pin 3 switched to Pin 4

Table 4-9
Ω2/Ω4 reference switching

Range	U133/0.7V	U133/7V	Q123	Q125	Q124	Q126	Q120
100Ω	OFF	ON	ON	ON	OFF	OFF	ON
1kΩ	OFF	ON	ON	ON	OFF	OFF	ON
10kΩ	OFF	ON	OFF	OFF	ON	ON	ON
100kΩ	ON	OFF	OFF	OFF	ON	ON	ON
1MΩ	ON	OFF	OFF	OFF	ON	ON	ON
10MΩ	OFF	ON	OFF	OFF	ON	ON	OFF
100MΩ	OFF	ON	OFF	OFF	ON	ON	OFF

Table 4-10
DCA signal switching

Range	K103
20mA	Set
100mA	Reset
1A	Reset
3A	Reset

K103 set states: Pin 8 to 7
Pin 3 to 4
K103 reset states: Pin 8 to 9
Pin 3 to 2

Table 4-11
ACA signal switching

Range	K103	U105 pin 16	U105 pin 1	U111 pin 16	U105 pin 8	U103 pin 16	U103 pin 1
1A	Reset	ON	ON	OFF	OFF	OFF	OFF
3A	Reset	ON	ON	ON	OFF	OFF	OFF

K103 set states: Pin 8 to 7
Pin 3 to 4
K103 reset states: Pin 8 to 9
Pin 3 to 2

Table 4-12 through Table 4-16 can be used to trace the analog signal through the A/D multiplexer (U163) to the final amplifier stage. These tables show the MUX lines (S3, S4, S6, S7) that are selected for measurement during the SIGNAL phase of the multiplexing cycle. Also included are switching states of analog switches (U129) that set up the gain for the final amplifier stage (U166).

Table 4-12
DCV signal multiplexing and gain

Range	Signal (U163)	U129 pin 1	U129 pin 8	U129 pin 9	Gain (U166)
100mV	S4	OFF	OFF	ON	×100
1V	S4	OFF	ON	OFF	×10
10V	S4	ON	OFF	OFF	×1
100V	S4	OFF	ON	OFF	×10
1000V	S4	ON	OFF	OFF	×1

Table 4-13
ACV and ACA signal multiplexing and gain

Range	Signal (U163)	U129 pin 1	U129 pin 8	U129 pin 9	Gain (U166)
All	S3	ON	OFF	OFF	×1

Table 4-14
DCA signal multiplexing and gain

Range	Signal (U163)	U129 pin 1	U129 pin 8	U129 pin 9	Gain (U166)
20mA	S6	OFF	OFF	ON	×100
100mA	S6	OFF	OFF	ON	×100
1A	S6	OFF	OFF	ON	×100
3A	S6	OFF	ON	OFF	×10

Table 4-15
Ω2 signal multiplexing and gain

Range	Signal (U163)	U129 pin 1	U129 pin 8	U129 pin 9	Gain (U166)
100Ω	S4	OFF	OFF	ON	×100
1kΩ	S4	OFF	ON	OFF	×10
10kΩ	S4	OFF	ON	OFF	×10
100kΩ	S4	OFF	ON	OFF	×10
1MΩ	S4	ON	OFF	OFF	×1
10MΩ	S4	ON	OFF	OFF	×1
100MΩ	S4	ON	OFF	OFF	×1

Table 4-16
Ω4 signal multiplexing and gain

Range	Signal (U163)	U129 pin 1	U129 pin 8	U129 pin 9	Gain (U166)
100Ω	S4 then S7	OFF	OFF	ON	×100
1kΩ	S4 then S7	OFF	ON	OFF	×10
10kΩ	S4 then S7	OFF	ON	OFF	×10
100kΩ	S4 then S7	OFF	ON	OFF	×10
1MΩ	S4 then S7	ON	OFF	OFF	×1
10MΩ	S4 then S7	ON	OFF	OFF	×1
100MΩ	S4 then S7	ON	OFF	OFF	×1

Figure 4-3 provides a block diagram of the analog circuitry. Table 4-17 shows where the various switching devices are located in the block diagram.

Table 4-17
Switching device locations

Switching devices	Analog circuit section (see Figure 4-3)
Q101, Q102	SSP (Solid State Protection)
Q114, Q136, Q109	DCV Divider
K101, Q113, Q105, Q104, Q108	DCV and Ohms Switching
Q121	Sense LO
K102, U103, U105, U111	AC switching and Gain
U133, Q120, Q123, Q124, Q125, Q126	Ohms I-Source
K103	Current Shunts
U129, U163	A/D Mux and Gain

No comm link error

A "No Comm Link" error indicates that the front panel processor has ceased communication with the main processor, which is located on the motherboard. This error indicates that there may be a problem with the cable connection from the front panel display or one of the main processor ROMs may require reseating in its socket. Check to be sure there is a proper cable connection from the front panel display. ROMs may be reseated as follows:

1. Turn off the power, and disconnect the line cord and all other test leads and cables from the instrument.
2. Remove the case cover as outlined in Section 5.
3. Find the two firmware ROMs, U156 and U157, located on the motherboard. These are the only ICs installed in sockets. (Refer to the component layout drawing at the end of Section 6 for exact locations.)
4. Carefully push down on each ROM IC to make sure it is properly seated in its socket.

CAUTION **Be careful not to push down excessively or you might crack the mother board.**

5. Connect the line cord, and turn on the power. If the problem persists, additional troubleshooting will be required.

5
Disassembly

Introduction

This section explains how to handle, clean, and disassemble the Model 2700 Multimeter/ Data Acquisition System. Disassembly drawings are located at the end of this section.

Handling and cleaning

To avoid contaminating PC board traces with body oil or other foreign matter, avoid touching the PC board traces while you are repairing the instrument. Some circuit board areas, especially those under the motherboard shield, have high-impedance devices or sensitive circuitry where contamination could cause degraded performance.

Handling PC boards

Observe the following precautions when handling PC boards:

- Wear cotton gloves.
- Only handle PC boards by the edges and shields.
- Do not touch any board traces or components not associated with repair.
- Do not touch areas adjacent to electrical contacts.
- Use dry nitrogen gas to clean dust off PC boards.

Solder repairs

Observe the following precautions when soldering a circuit board:

- Use an OA-based (organic activated) flux, and take care not to spread the flux to other areas of the circuit board.
- Remove the flux from the work area when you have finished the repair by using pure water with clean, foam-tipped swabs or a clean, soft brush.
- Once you have removed the flux, swab only the repair area with methanol, then blow dry the board with dry nitrogen gas.
- After cleaning, allow the board to dry in a 50°C, low-humidity environment for several hours.

Static sensitive devices

CMOS devices operate at very high impedance levels. Therefore, any static that builds up on you or your clothing may be sufficient to destroy these devices if they are not handled properly. Use the following precautions to avoid damaging them:

CAUTION **Many CMOS devices are installed in the Model 2700. Handle all semiconductor devices as being static sensitive.**

- Transport and handle ICs only in containers specially designed to prevent static build-up. Typically, you will receive these parts in anti-static containers made of plastic or foam. Keep these devices in their original containers until ready for installation.
- Remove the devices from their protective containers only at a properly grounded work station. Also, ground yourself with a suitable wrist strap.
- Handle the devices only by the body; do not touch the pins.
- Ground any printed circuit board into which a semiconductor device is to be inserted to the bench or table.
- Use only anti-static type desoldering tools.
- Use only grounded-tip soldering irons.
- Once the device is installed in the PC board, it is normally adequately protected, and you can handle the boards normally.

Assembly drawings

Use the following assembly drawings to assist you as you disassemble and reassemble the Model 2700. Also, refer to these drawings for information about the Keithley part numbers of most mechanical parts in the unit. The drawings are located at the end of this section of the manual.

- Front Panel Assembly — 2700-040
- Card Cage/Power Module Assembly — 2700-050
- Power Module/Transformer/Chassis Assembly — 2700-051
- Front Panel/Card Cage/Chassis Assembly — 2700-052
- Chassis Assembly — 2700-053, 2700-054
- Final Inspection — 2700-080

Disassembly procedures

Case cover removal

Follow the steps below to remove the case cover to gain access to internal parts.

WARNING **Before removing the case cover, disconnect the line cord and any test leads from the instrument.**

1. Remove Handle — The handle serves as an adjustable tilt-bail. Adjust its position by gently pulling it away from the sides of the instrument case and swinging it up or down. To remove the handle, swing the handle below the bottom surface of the case and back until the orientation arrows on the handles line up with the orientation arrows on the mounting ears. With the arrows lined up, pull the ends of the handle away from the case.
2. Remove Mounting Ears — Remove the screw that secures each mounting ear. Pull down and out on each mounting ear.

NOTE *When re-installing the mounting ears, make sure to mount the right ear to the right side of the chassis, and the left ear to the left side of the chassis. Each ear is marked "RIGHT" or "LEFT" on its inside surface.*

3. Remove Rear Bezel — To remove the rear bezel, loosen the two captive screws that secure the rear bezel to the chassis. Pull the bezel away from the case.
4. Removing Bottom Screws — Remove the four bottom crews that secure the case to the chassis.
5. Remove Cover — To remove the case, grasp the front bezel of the instrument, and carefully slide the chassis forward. Slide the chassis out of the metal case.

Motherboard removal

Perform the following steps to remove the motherboard. This procedure assumes that the case cover is already removed.

1. Remove the IEEE-488, RS-232, and Digital I/O fasteners.

   The IEEE-488, RS-232, and Digital I/O connectors each have two nuts that secure the connectors to the rear panel. Remove these nuts.
2. Remove the front/rear switch rod.

   At the switch, place the edge of a flat-blade screwdriver in the notch on the pushrod. Gently twist the screwdriver while pulling the rod from the shaft.

3. Disconnect the front input terminals.

   You must disconnect these input terminal connections:

   - INPUT HI and LO
   - SENSE HI and LO
   - AMPS

   Remove all the connections except the front AMPS connection by pulling the wires off the pin connectors. To remove the front panel AMPS input wire (white), first remove the AMPS fuse holder, then use needle-nose pliers to grasp the AMPS wire near the fuse housing. Push the wire forward and down to snap the spring out of the fuse housing. Carefully pull the spring and contact tip out of the housing.

4. Unplug cables:

   - Unplug the display board ribbon cable from connector J1014.
   - Unplug the transformer cables from connectors J1002 and J1003.
   - Unplug scanner slots ribbon cable from connector J1012.
   - Unplug analog backplane connections J1008 and J1010.

5. Remove the fastening screws that secure the motherboard to the chassis. One of these screws is located along the left side of the unit towards the middle, and it also secures U144. One screw is located at the right center of the chassis near the front/rear switch, S101, and another screw is behind the AC shield.

   During re-assembly, replace the board, and start the IEEE-488, RS-232, and Digital I/O connector nuts and the mounting screw. Tighten all the fasteners once they are all in place and the board is correctly aligned.

6. Remove the motherboard, which is held in place by edge guides on one side, by sliding it forward until the board edges clear the guides. Carefully pull the motherboard from the chassis.

Card cage removal

After the motherboard has been removed, the card cage that holds plug-in modules can be removed simply by removing the screws that attach the card cage to the case bottom and removing it.

Front panel disassembly

Use the following procedures to remove the display board and/or the pushbutton switch pad:

NOTE *You must first remove the case cover, the front/rear input switch, and the front input terminal wires as described earlier in this section.*

1. Unplug the display board ribbon cable from connector J1014.
2. Remove the front panel assembly.

   This assembly has four retaining clips that snap onto the chassis over four pem nut studs. Two retaining clips are located on each side of the front panel. Pull the retaining clips outward and, at the same time, pull the front panel assembly forward until it separates from the chassis.
3. Using a thin-bladed screwdriver, pry the plastic PC board stop (located at the bottom of the display board) until the bar separates from the casing. Pull the display board from the front panel.
4. Remove the switch pad by pulling it from the front panel.

Removing power components

The following procedures to remove the power transformer and/or power module require that the case cover and motherboard be removed, as previously explained.

Power transformer removal

Perform the following steps to remove the power transformer:

1. Remove the motherboard
2. Remove the two nuts that secure the transformer to the side of the chassis.
3. Pull the black ground wire off the threaded stud and remove the power transformer from the chassis.

Power module removal

Perform the following steps to remove the power module:

1. Remove the motherboard.
2. Remove the POWER switch rod.
3. Remove the card cage (see "Card cage removal" above).
4. Disconnect the power module's ground wire. This green and yellow wire connects to a threaded stud on the chassis with a kep nut.
5. Squeeze the latches on either side of the power module while pushing the module from the access hole.

Instrument reassembly

Reassemble the instrument by reversing the previous disassembly procedures. Make sure that all parts are properly seated and secured, and that all connections are properly made. To ensure proper operation, replace and securely fasten the shield.

WARNING **To ensure continued protection against electrical shock, verify that power line ground (green and yellow wire attached to the power module) and the power transformer ground (black wire) are connected to the chassis. When installing the power transformer, be sure to reconnect the black ground wire to the mounting stud on side of the chassis. Be sure to install the bottom case screws to assure a good case-to-chassis ground connection.**

Input terminal wire connections

During reassembly, use the information in Table 5-1 to connect input terminal wires.

Table 5-1
Input terminal wire colors

Input terminal	Wire color
INPUT HI	Red
INPUT LO	Black
SENSE HI	Yellow
SENSE LO	Gray
AMPS	White

Power module wire connections

Use the information in Table 5-2 and DETAIL B of drawing 2700-050 to connect power module wires.

Table 5-2
Power module wire colors

Location	Wire color
Right side	Gray
Right top	Violet
Left top	White
Right bottom	Red
Left bottom	Blue

2700-040
ON

STEP 1

2700-011-11
SNAP TOP O

(1)
REF: FRONT PANEL

(2)
2700-311A, DISPLAY LENS
DO NOT REMOVE GREEN
MASK FROM THE LENS

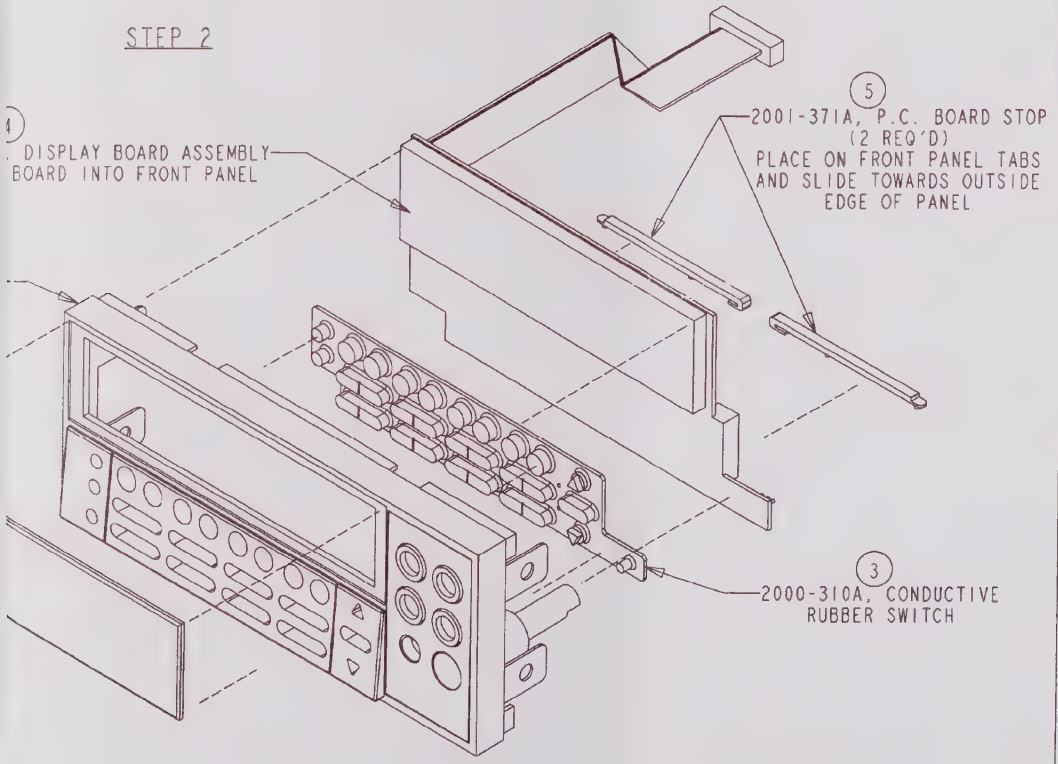
PART NUMBER	QTY	DESCRIPTION
2700-310A	1	STAKING, FRONT PANEL
2700-011-11	1	DISPLAY BOARD ASSEMBLY
2700-313A	1	OVERLAY
2700-311A	1	DISPLAY LENS
2000-310A	1	CONDUCTIVE RUBBER SWITCH
2001-371A	2	P.C. BOARD STOP

DO NOT SCALE THIS DRAWING

KEITHLEY Keithley Instruments Inc
Cleveland, Ohio 44139

LTR	ECA NO.	REVISION	ENG	DATE
B	23487	Del 2000-303B, Add 2700-313A	SF	9/15/99

STEP 2

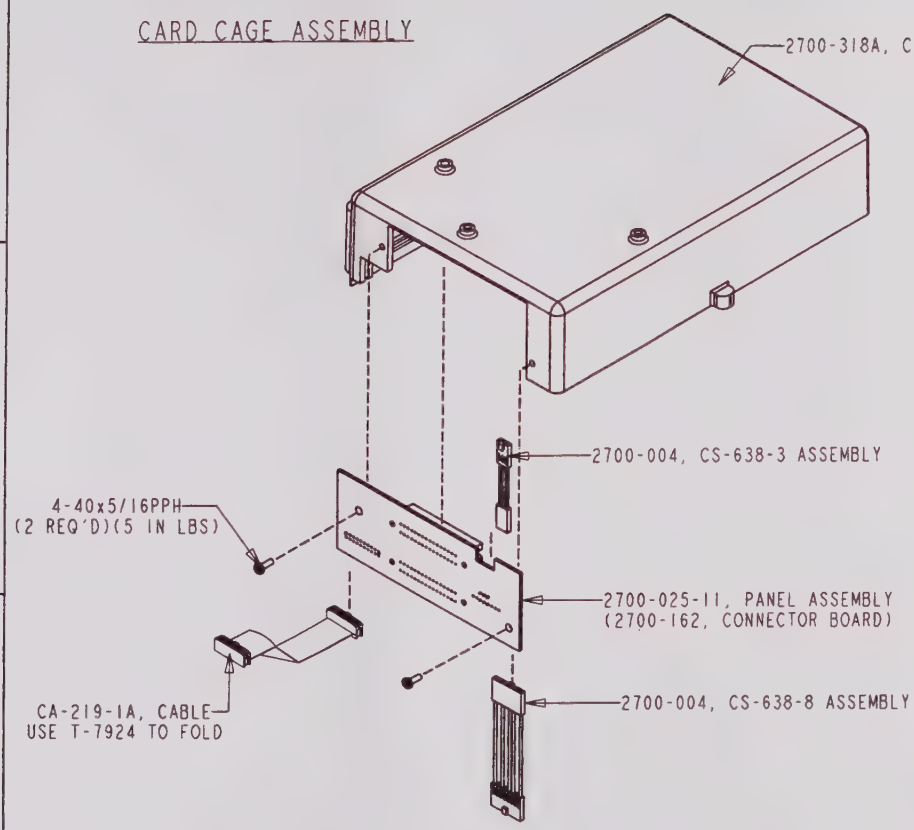


2700	2700-051	FP/Chassis Assembly	1
MODEL	NEXT ASSEMBLY	NEXT PROCESS STEP	QTY
USED ON			

DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED	DATE 25-Feb-99	SCALE ----	TITLE Front Panel Assembly OP6
XX = ±.015 ANG. = ±1°	DRN. Mat	ENG APPR L.S.	
XXX = ±.005 FRAC. = ±1/64	MATERIAL	B	NO. 2700-040
SURFACE MAX. 63	FINISH		

ORIGINAL IF RED

CARD CAGE ASSEMBLY



FH-35
IF VOLTAGE
PULL FUSE
AND ROTATE
VOLTAGE IS SE

PART NUMBER	QTY	DESCRIPTION
2700-004	1	CRIMP ASSEMBLY
2700-025-11	1	PANEL ASSEMBLY (CONN BOARD)
2700-318A	1	CARD CAGE
2700-322B	1	LABEL, POWER MODULE
CA-219-1A	1	CABLE
FH-35-1	1	FUSE HOLDER
FU-96-4	1	FUSE 1/4 AMP
PM-1-1B	1	POWER MODULE
4-40x5/16PPH	2	PHIL PAN HEAD SCREW

DO NOT SCALE THIS DRAWING

KEITHLEY

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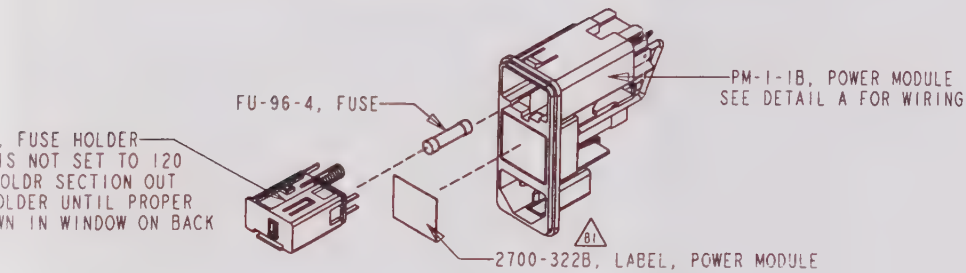
Cleveland, Ohio 44139

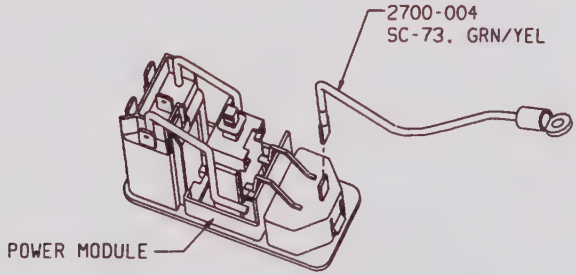
LTR	ECA NO.	REVISION	ENG	DATE
B	23487	Redrawn	ST	9/15/99
B1	23860	Chg'd 2700-322A to Rev. B	ST	2/7/00

POWER MODULE ASSEMBLY



DETAIL A

TRANSFORMER WIRING



2700	2700-051	Power Module/Chassis Assembly	1
MODEL	NEXT ASSEMBLY	NEXT PROCESS STEP	QTY

USED ON

DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED	DATE 13-Sep-99	SCALE -----	TITLE PM/Card Cage Assembly
XX = ±.015 ANG. = ±1°	DRN. Mat	ENG APPR. L.S.	
XXX = ±.005 FRAC. = ±1/64	MATERIAL	B	NO. 2700-050
SURFACE MAX. 63	FINISH		

ORIGINAL IF RED

NO. 2700-051

PART NUMBER	QTY	DESCRIPTION
2001-366-1A	1	RFI CLIP
2700-3028	1	CHASSIS
428-319A	2	FOOT
CC-37	1	CABLE CLAMP
FE-6	2	FOOT
2700-050	1	POWER MODULE ASSEMBLY
6-32x1/4PFH	2	PHIL FLAT HEAD SCREW
6-32KEPNUT	1	KEPNUT

B1

DO NOT SCALE THIS DRAWING

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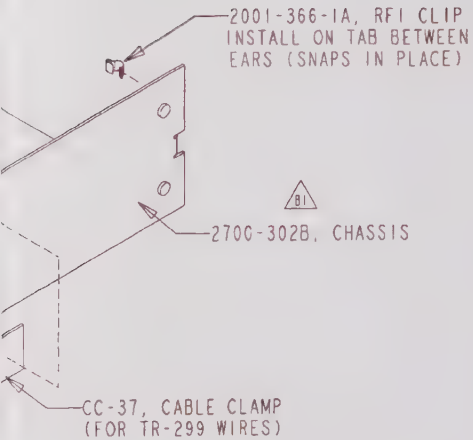
Cleveland, Ohio 44139

LTR	ECA NO.	REVISION	ENG	DATE
B	23487	Redrawn	ST	9/15/99
B1	23528	2700-302B Was 2700-302A	ST	10/25/99



)M POWER SUPPLY
JT)(10 IN LBS)

)OT (2 REQ'D)
REQ'D)(8 IN LBS)
(2 REQ'D)

2700	2700-051	FP/Chassis Assembly	1
MODEL	NEXT ASSEMBLY	NEXT PROCESS STEP	QTY
USED ON			

DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED	DATE 02-Mar-99	SCALE -----	TITLE Power Mod/Transf/Chassis Ass'y
XX = ±.015 ANG. = ±1°	DRN. Mat	ENG APPR. L.S.	
XXX = ±.005 FRAC. = ±1/64	MATERIAL	B	NO. 2700-051
SURFACE MAX. 63	FINISH		

ORIGINAL IS RED

2700-052

NO.

DETAIL A PROPERLY INSTALLED PUSH ROD

TOP VIEW

TO INSTALL PUSH ROD
PUSH TOP OF SWITCH SHAFT DOWN
INTO PUSH ROD UNTIL BOTTOMS OUT

PRESS UPWARD ON PUSHROD WHILE
PUSHING SWITCH SHAFT DOWN

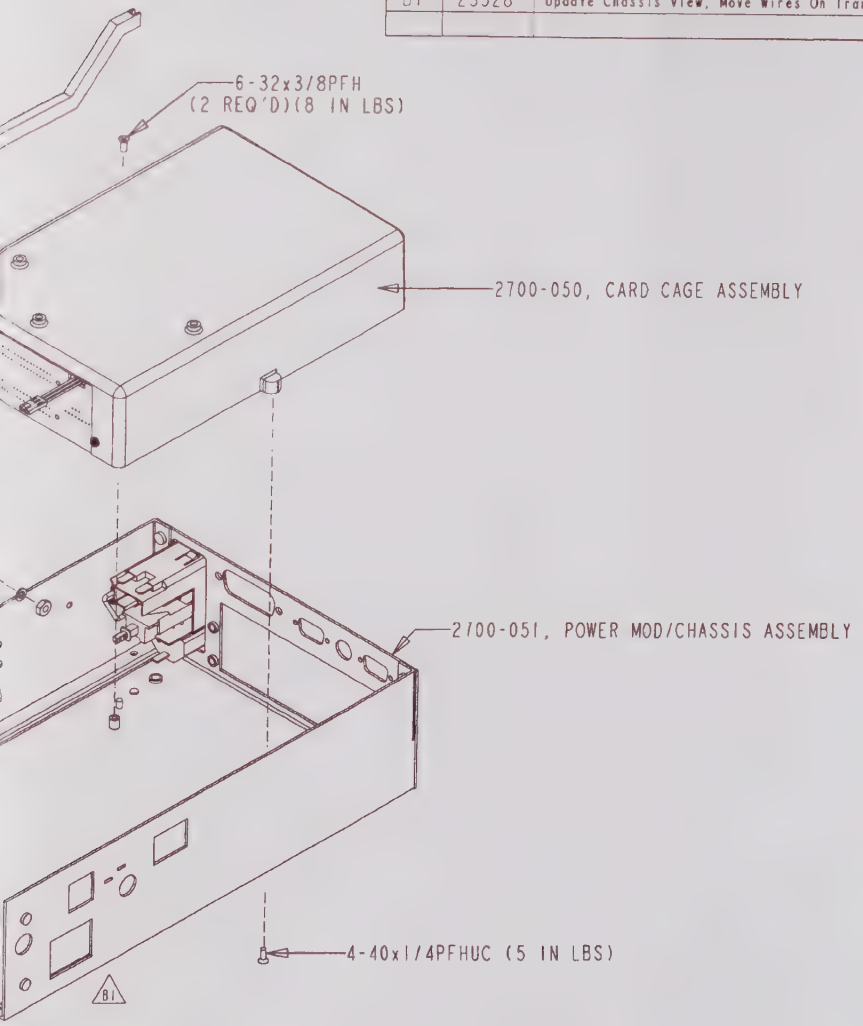
DETAIL B TRANSFORMER WIRING

PART NUMBER	QTY	DESCRIPTION
2700-004	1	CRIMP ASSEMBLY
2700-051	1	POWER MOD/CHASSIS ASSEMBLY
2700-040	1	FRONT PANEL ASSEMBLY
CC-38-2	1	CABLE CLAMP
2700-050	1	CARD CAGE ASSEMBLY
4-40x1/4PFHUC	1	PHIL FLAT HEAD UNDER CUT SCREW
6-32x3/8PFH	2	PHIL FLAT HEAD SCREW
TR-299B	1	TRANSFORMER
8-32SMNUT	2	SMALL NUT
8LKWA	2	LOCK WASHER
704-313A	1	PUSH ROD

DO NOT SCALE THIS DRAWING

KEITHLEY Keithley Instruments Inc.
Cleveland, Ohio 44139

LTR	ECA NO.	REVISION	ENG	DATE
B	23487	Redrawn	ST	9/15/99
B1	23528	Update Chassis View, Move Wires On Transf.	ST	10/25/99



00-040, FRONT PANEL ASSEMBLY

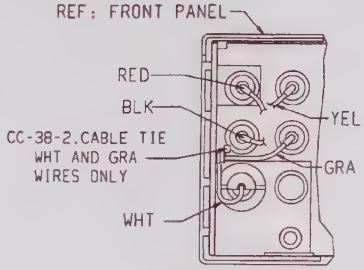
2700	2700-053	Tech Chassis Assembly	1
2700	Tech	Tech	1
MODEL	NEXT ASSEMBLY	NEXT PROCESS STEP	QTY
USED ON			

DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED	DATE 14-Sep-99	SCALE -----	TITLE Front Panel/Card Cage Chassis Assembly
XX = ±.015 ANG. = ±1°	DRN. Mat	ENG APPR. L.S.	
XXX = ±.005 FRAC. = ±1/64	MATERIAL	B	NO. 2700-052
SURFACE MAX. 63	FINISH		

ORIGINAL IF RED

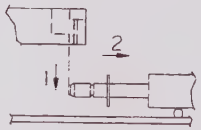
2700-053
ON

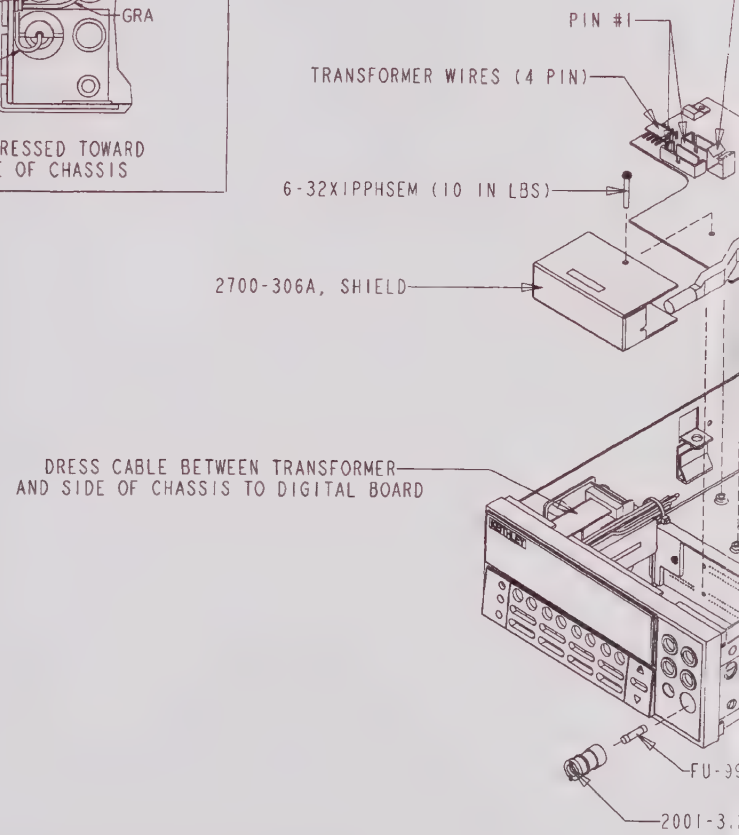
DETAIL A



ANY EXCESS OF WIRE SHOULD BE DRESSED TOWARD CENTER OF UNIT AND BELOW EDGE OF CHASSIS

DETAIL B -SW ROD ASS'Y
SEE RECOMMENDED PROCESS





PART NUMBER	QTY	DESCRIPTION
2700-052	1	FP/CARD CAGE ASSEMBLY
2700-025-11	1	PANEL ASSEMBLY (DIG BRD)
		(REF 2700-803A01)
		(REF 2700-804A01)
2700-306A	1	SHIELD
2001-312D	1	JACK, CURRENT INPUT
2700-319A	1	FRONT/REAR SWITCH ROD
FU-99-1	1	FUSE, 3 AMP
6-32X1PPHSEM	1	PHIL PAN HEAD SEMS SCREW
CC-38-2	1	CABLE CLAMP

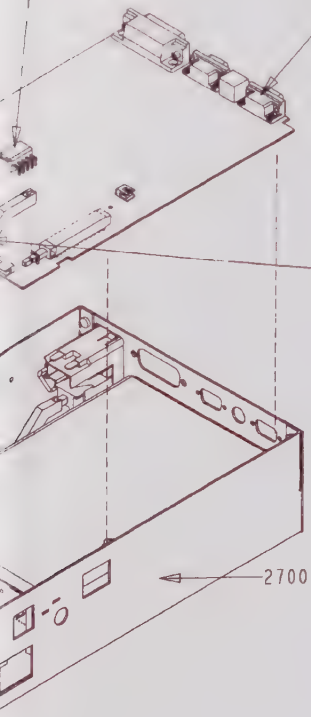
DO NOT SCALE THIS DRAWING

KEITHLEY Keithley Instruments Inc.
Cleveland, Ohio 44139

TR	ECA NO.	REVISION	ENG	DATE
A	23487	Released	ST	9/15/99
A1	23528	Update Chassis view	St	10/25/99

FOR TRANSFORMER WIRES (5 PIN)

TRANSFORMER WIRES (5 PIN)



2700-025-11, PANEL ASSEMBLY
(2700-102, DIGITAL BOARD)
(SEE DETAIL A - FOR WIRING)
2700-803A01, EPROM (REF)
2700-804A01, EPROM (REF)

RECOMMENDED PROCESS:
ALIGN BOARD TO SLOTS WITH LANCES
ON CHASSIS, BEING CAREFUL NOT TO
PINCH P.C. BOARD WIRES OR RIBBON CABLE.
SLIDE BOARD TOWARDS REAR PANEL,
AGAIN CHECKING WIRES.

2700-319A, FRONT/REAR SWITCH ROD
RECOMMENDED PROCESS
DEPRESS SWITCH ON DIGITAL BOARD.
SEE DETAIL B
1)ALIGN OPENING IN BOTTOM OF ROD OVER
SWITCH SHAFT & EASE ROD DOWN.
2)PUSH ROD COMPLETELY ONTO SWITCH SHAFT.
WIRES SHOULD NOT BE WRAPPED AROUND PUSHROD.
SEE DETAIL A FOR WIRE DRESS.

2700-052, CHASSIS/TRANSFORMER ASSEMBLY

-1, FUSE

D, JACK, CURRENT INPUT

2700	2700-054	Chassis Assembly	1
MODEL	NEXT ASSEMBLY	NEXT PROCESS STEP	QTY

USED ON

DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED	DATE 14-Sep-99	SCALE -----	TITLE Tech Chassis Assembly
XX = ±.015 ANG. = ±1°	DRN. Mat	ENG APPR. L.S.	
XXX = ±.005 FRAC. = ±1/64	MATERIAL	B	NO. 2700-053
SURFACE MAX. 63	FINISH		

ORIGINAL IF RED

2700-054

·ON

BEFORE ASSEMBLY PERFORM

OPTION SLOT TEST

1) INSTALL 7700 SCANNER TEST CARDS INTO BOTH SLOTS.
2) POWER ON. DISPLAY SHOULD READ 1:7700 2:7700.
3) DEPRESS THE SCAN BUTTON.
4) VERIFY THAT SCAN ANNUNCIATOR IS ON.
5) LISTEN FOR RELAYS TO CLICK.
   BELOW THE SCAN ANNUNCIATOR, NUMBERS WILL CYCLE FROM 101 TO 120, THEN 201 TO 220.

DISPLAY BOARD TEST

1) SEE MS-2233.

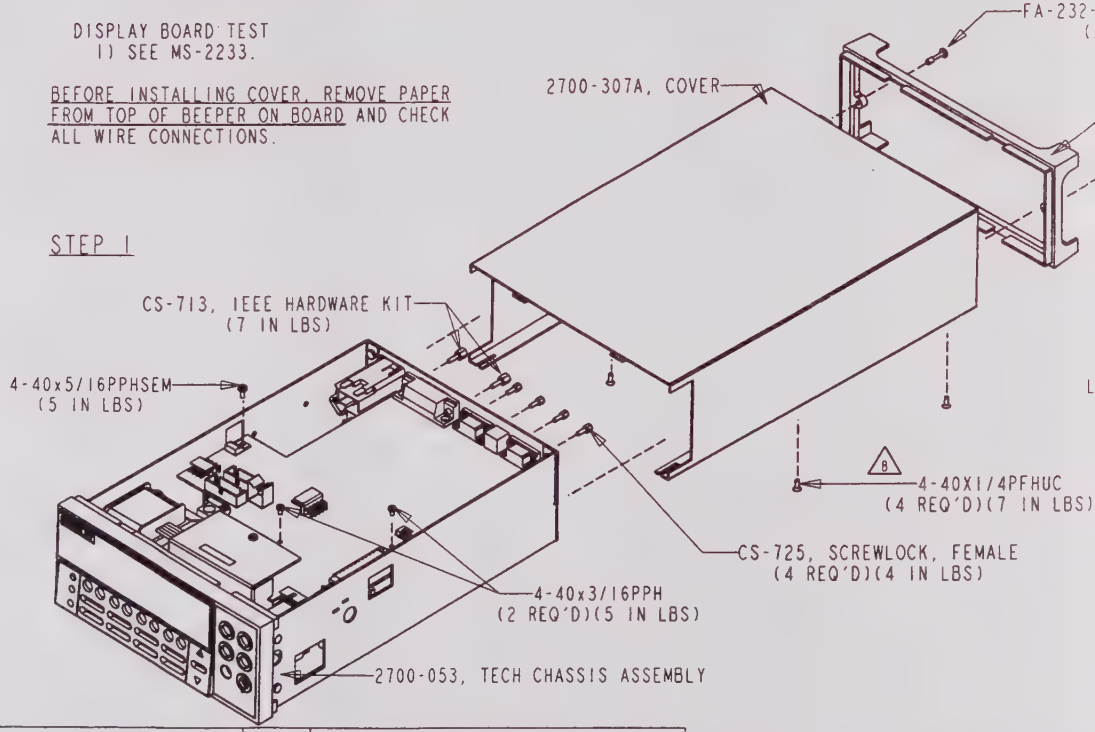
BEFORE INSTALLING COVER, REMOVE PAPER FROM TOP OF BEEPER ON BOARD AND CHECK ALL WIRE CONNECTIONS.

DETAIL B

B

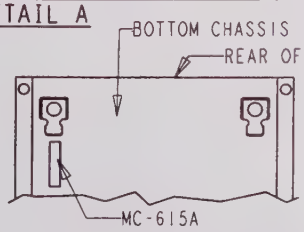
MC-285, SERIAL NUMBE

STEP 1



PART NUMBER	QTY	DESCRIPTION
2700-053	1	TECH CHASSIS ASSEMBLY
2700-307A	1	COVER
428-328E	1	MOUNTING EAR, RIGHT
428-338B	1	MOUNTING EAR, LEFT
FA-230-2B	2	FASTENER
FE-22A	2	FOOT
MC-615A	1	WARNING LABEL
4-40X1/4PFHUC	4	PHIL FLAT HEAD UNDERCUT SCREW
428-303D	1	REAR BEZEL
FA-232-1C	2	CAPTIVE PANEL SCREW
CS-713	1	IEEE HARDWARE KIT
CS-725	4	SCREWLOCK, FEMALE
4-40x3/16PPH	2	PHIL PAN HEAD SCREW B1
4-40x5/16PPHSEM	1	PHIL PAN HEAD SEMS SCREW
MC-285	1	SERIAL NUMBER B

DETAIL A



DO NOT SCALE THIS DRAWING

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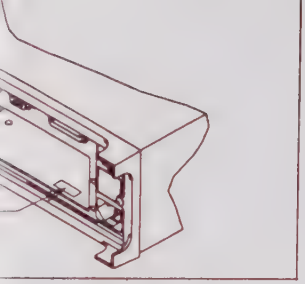
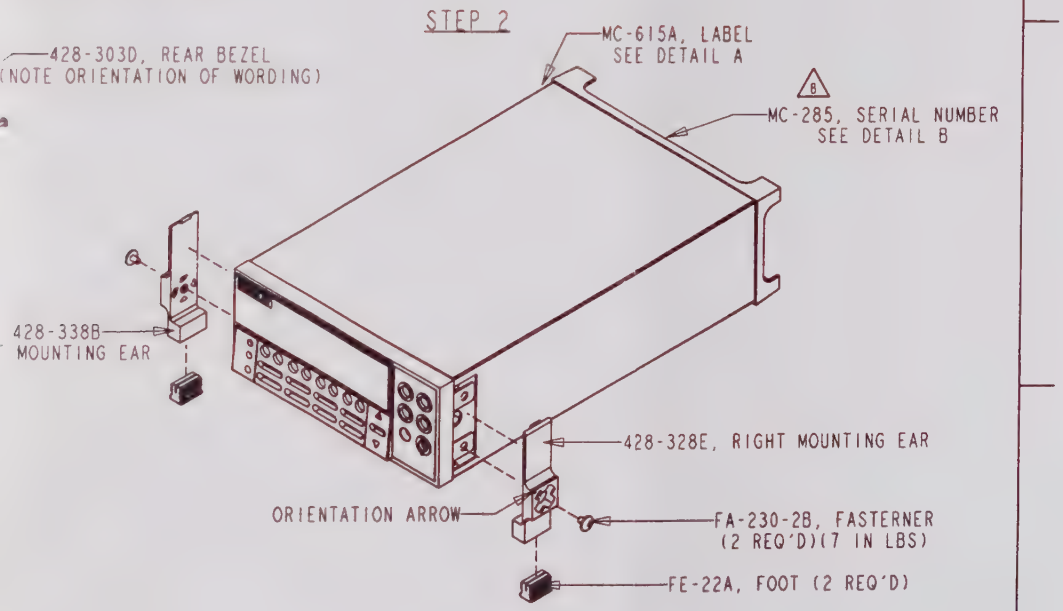
LTR	ECA NO.	REVISION	ENG	DATE
B	23902	Add Detail B; Torque Spec Was 5 IN LBS	ST	12/13/99
B1	24055	UPDATED TABLE	ST	1/26/00



CAPTIVE PANEL SCREW
EQ'D)(5 IN LBS)

STEP 2



2700	2700-080	Final Inspection	1
2700	Tech	Tech	1
MODEL	NEXT ASSEMBLY	NEXT PROCESS STEP	QTY

USED ON

DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED	DATE 14-Sep-99	SCALE -----	TITLE Chassis Assembly OP6
XX = ±.015 ANG. = ±1°	DRN. Mat	ENG APPR. L.S.	
XXX = ±.005 FRAC. = ±1/64	MATERIAL	B	NO. 2700-054
SURFACE MAX. 63	FINISH		

2700-080

ON

RECOMMENDED PROCEDURE

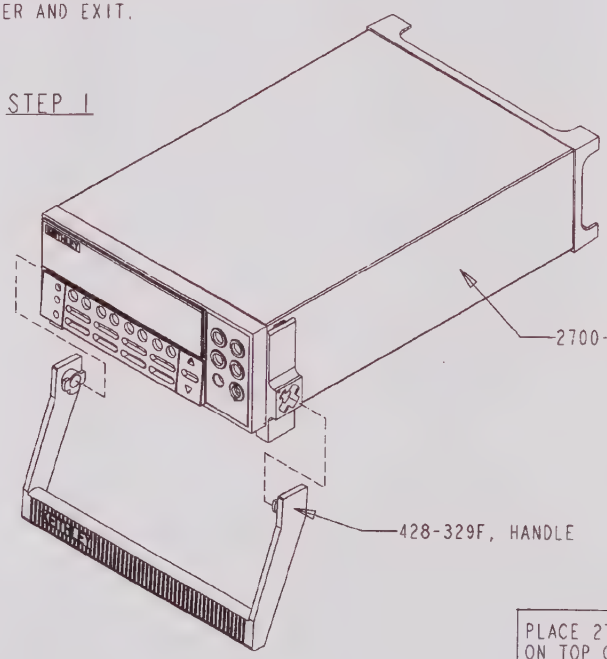
BEEPER INTENSITY TEST:

1) TURN UNIT ON. LISTEN FOR BEEP.
2) VERIFY FIRMWARE REV.
3) AFTER DISPLAYING FIRMWARE REV, VERIFY DISPLAY READS 1:NONE 2:NONE.

VERIFY IEEE ADDRESS

1) PRESS SHIFT, GPIB, DOWN ARROW.
2) VERIFY ADDRESS READS 16.
3) TO CHANGE ADDRESS READS 16, PRESS LEFT/RIGHT AND UP/DOWN ARROW KEYS.
4) PRESS ENTER AND EXIT.

STEP 1



PLACE 2700-850A, SOFTWARE DISK ON TOP OF UNIT. THEN PLACEINTO BAG AND SEND WITH THE W.O. SHI

PART NUMBER	QTY	DESCRIPTION
2700-052	1	CHASSIS ASSEMBLY
PO-14-4	1	CHIPLOC BAG
CO-7	1	LINE CORD - W.O. SHIPPING KIT
2700-900-00*	1	MANUAL PACKAGE - W.O. SHIPPING KIT
2700-902-00*	1	MANUAL PACKAGE - W O. SHIPPING KIT
2700-903-00*	1	MANUAL PACKAGE - W.O. SHIPPING KIT
CA-22	1	TEST LEADS - W.O. SHIPPING KIT
----------	1	CERT. OF CAL - (PA-214 PRINTED IN PROD)
2700-850A	1	SOFTWARE DISK (FROM TECH)
428-329F	1	HANDLE
MC-651A	1	LABEL, CE
FOR EUROPE		
FU-91	1	FUSE
CO-26	1	LINE CORD

NOTE:
UNIT IS TO BE SHIPPED WITH GREEN MASK ON THE LENS

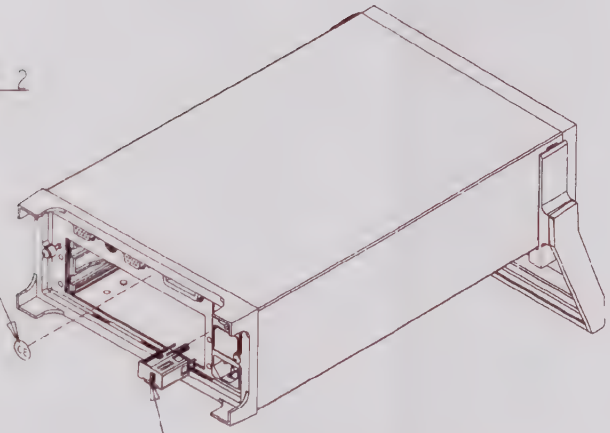
CALL STOCKROOM FOR WORK ORDER SHIPPING KIT BEFORE SENDING TO

DO NOT SCALE THIS DRAWING

KEITHLEY Keithley Instruments Inc. Cleveland, Ohio 44139

LTR	ECA NO.	REVISION	ENG	DATE
A	23296	Released	SF	7/26/99

STEP 2



65 A, LABEL CE

REMOVE FUSE HOLDER FROM UNIT
PULL FUSE BLOCK SECTION OUT
AND ROTATE TO PROPER
VOLTAGES WILL BE SHOWN IN WINDOW

VOLTAGE	FUSE
JAPAN 100V DOMESTIC 120V	EXISTING FUSE
EUROPE 220V ------ 240V	FU-91

AND CERTIFICATE OF CALIBRATION
O-14-4, CHIPLOC
ING KIT ITEMS TO AUDIT.

PERFORM HIPOT TEST
PER MS-1537 TO IEC
VOLTAGE SPEC

F G.S.

2700	Audit	Audit	1
MODEL	NEXT ASSEMBLY	NEXT PROCESS STEP	QTY

USED ON

DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED	DATE 08-Mar-99	SCALE -----	TITLE Final Inspection
X = ±.015 ANG. = ±1°	DRN. Mat	ENG APPR.	
XX = ±.005 FRAC. = ±1/64	MATERIAL	B	NO. 2700-080
SURFACE MAX. 63	FINISH		

ORIGINAL IF RED

6
Replaceable Parts

Introduction

This section contains replacement parts information and component layout drawings for the Model 2700, Model 7700, Model 7702, Model 7703, and Model 7705.

NOTE *For additional information about the Keithley modules, refer to the appropriate appendix in the Model 2700 User's Manual.*

Parts lists

Both electrical and mechanical parts for the Model 2700 are listed in several tables on the following pages. For additional information on mechanical parts, see the assembly drawings provided at the end of Section 5.

Ordering information

To place an order, or to obtain information concerning replacement parts, contact your Keithley representative or the factory (see inside front cover for addresses). When ordering parts, be sure to include the following information:

- Instrument model number (Model 2700)
- Instrument serial number
- Part description
- Component designation (if applicable)
- Keithley part number

Factory service

If the instrument is to be returned to Keithley Instruments for repair, perform the following:

- Call the Repair Department at 1-888-KEITHLEY for a Return Material Authorization (RMA) number.
- Complete the service form at the back of this manual, and include it with the instrument.
- Carefully pack the instrument in the original packing carton.
- Write ATTENTION REPAIR DEPARTMENT and the RMA number on the shipping label.

Component layouts

Component layouts for the various circuit boards are provided on the following pages.

Table 6-1
Model 2700 motherboard parts list

Circuit Designation	Description	Keithley Part No.
BT100	L1 BATTERY, 3.6V, 950MAH	BA-51
C102	CAP, 0.01UF, 10%, 1000V, CERAMIC	C-64-.01
C104	CAP, 100UF, 20%, 63V, ALUM ELEC	C-403-100
C105	CAP, 0.22UF, 20%, 400V, FILM	C-513-.22
C106,C291,C292	CAP, 15P, 1%, 100V, CERAMIC	C-512-15P
C107,116,118,122,124,125,128,133,136	CAP, 0.1UF, 20%, 50V, CERAMIC	C-418-.1
C108	CAP, 0.1UF, 20%, 100V, CERAMIC	C-436-.1
C109	CAP, 2.2UF, 20%, 63V, POLYCARB	C-480-2.2
C110,C226,C254,C263	CAP, 47P, 5%, 100V, CERAMIC	C-465-47P
C111,C103,C117,C147,C151	CAP, 0.1UF, 20%, 50V, CERAMIC	C-418-.1
C112,C248	CAP, 0.01, 5%, 50V, NPO	C-514-.01
C113,C114,C119,C126,C247	CAP, 1000P, 10%, 100V, CERAMIC	C-451-1000P
C115	CAP, 0.33UF, 20%, 63V, POLYCARBONATE	C-482-.33
C120	CAP, 270PF, 5%, 100V, CERAMIC	C-465-270P
C121,C134,C140,C251,C287	CAP, 47PF, 10%, 100V, CERAMIC	C-451-47P
C123,C245	CAP, 1000P, 10%, 100V, CERAMIC	C-451-1000P
C131,C148	CAP, 1000U, 20%, 35V, ALUM ELEC	C-595-1000
C132	CAP, 220PF, 10%, 100V, CERAMIC	C-451-220P
C137	CAP, 33PF, 5%, 100V, CERAMIC	C-465-33P
C138,139,142,127,149,152-155, 159-163,144	CAP, 0.1UF, 20%, 50V, CERAMIC	C-418-.1
C141,143,150,158,176,219,220,222,224	CAP, 47P, 5%, 100V, CERAMIC	C-465-47P
C145,C240	CAP, 1000pF, 20%, 50V, CERAMIC	C-418-1000P
C146	CAP, 1000UF, ±20%, 16V, ALUMINUM	C-488-1000
C156,C281	CAP, 3300U, 20%, 16V, ALUM ELEC	C-592-3300
C157	CAP, 100PF, 5%, 100V, CERAMIC	C-465-100P
C167-170,172-174,178,180,182,183, 185-187	CAP, 0.1UF, 20%, 50V, CERAMIC	C-418-.1
C171,C177	CAP, 2200P, 10%, 100V, CERAMIC	C-430-2200P
C175,C209	CAP, 22UF, 20%, 25V, TANTALUM	C-440-22
C179,C266	CAP, 100PF, 5%, 100V, CERAMIC	C-465-100P
C190,193,194,197-199,201-208,210, 212-218	CAP, 0.1UF, 20%, 50V, CERAMIC	C-418-.1
C221,223,225,227,230,232-234,237,250, 290	CAP, 0.1UF, 20%, 50V, CERAMIC	C-418-.1
C241	CAP, 0.01UF, 10%, 50V, CERAMIC	C-491-.01
C242,C243,C283,C284,C246,C249	CAP, 0.01UF, 10%, 50V, CERAMIC	C-491-.01
C244,C267,C272,C278,C282	CAP, 1000pF, 20%, 50V, CERAMIC	C-418-1000P
C252,C253	CAP, 22PF, 10%, 100V, CERAMIC	C-451-22P
C255-262,C268,C129,C130	CAP, 47P, 5%, 100V, CERAMIC	C-465-47P
C264,C265	CAP, 22P, 5%, 100V, CERAMIC	C-465-22P
C269,C270,C271	CAP, 0.1UF, 20%, 50V, CERAMIC	C-418-.1
C285,C286,C288,C289	CAP, 47PF, 10%, 100V, CERAMIC	C-451-47P
CR102,CR103	DIODE, BRIDGE, VM18	RF-52
CR104	DIODE, SILICON, W04M	RF-46

Table 6-1 (Continued)
Model 2700 motherboard parts list

Circuit Designation	Description	Keithley Part No.
CR106	DIODE, BRIDGE, PE05	RF-48
CR110,CR118	DIODE, DUAL HSM-2822T31	RF-95
CR111,112,115-117,126	DIODE, DUAL SWITCHING, BAV99L	RF-82
CR114,CR119	DIODE, SWITCHING, MMBD914	RF-83
CR120,CR122,CR125	DIODE, DUAL COMMON ANODE BAW56LT2	RF-98
DS101,DS102	PILOT LIG, HSMH-T400, LED	PL-92-1
J1002	CONN, RT. ANGLE, MALE MOLEX 0.156	CS-715-4
J1003	HEADER	CS-715-5
J1004	CONN, RIGHT ANGLE, 24-PIN	CS-507
J1005	CONN, RT ANGLE, MALE, 9-PIN	CS-761-9
J1006	CONN, MICRODIN W/GND FINGERS	CS-792
J1007	CONN, D-SUB MALE, BOARDLOCK TYPE	CS-848-9
J1008	LATCHING HEADER, FRICTON, SGL ROW	CS-724-3
J1010	CONN, FEMALE, 8-PIN	CS-612-8
J1012	CONN, HEADER STRAIGHT SOLDER PIN	CS-368-20
J1014	CONN, HEADER STRAIGHT SOLDER PIN	CS-368-16
K101,K102,K103	RELAY, MINIATURE (DPDT) TQ2E-L2-5V	RL-155
L101,L102,L103,L104	FERRITE CHIP, 600 OHM, BLM32A07	CH-62
L105,L106,L501,L118	FERRITE CHIP, 600 OHM, BLM32A07	CH-62
L107,L108	CHOKE	CH-61
L109	CHOKE, EMI	CH-57
L110,L111,L112,L113,L114,L116,L117	CHOKE, 22UH	CH-66-22
LS101	BEEPER, 5V, 30MA, BRT1209P-06-C	EM-5
Q101,Q102	N CHANNEL MOSFET	TG-387
Q104-109,113,114,120,123-126,135-137	TRANS, N CHANNEL JFET, SNJ132199	TG-294
Q110,112,115,118,128,130,143,145	TRANS, NPN, MMBT3904	TG-238
Q111,Q116,Q129,Q144,Q146	TRANS, PNP, MMBT3906L	TG-244
Q119	TRANS, P CHANNEL JFET, J270	TG-166
Q122,Q148	TRANS, N CHANNEL JFET, SNJ132199	TG-294
Q127,Q131,Q132,Q133	TRANS, N-MOSFET, VN0605T	TG-243
R101,R102	RES, 1M, 5%, 125MW, METAL FILM	R-375-1M
R103,107,108,113,120,121,124,125,132, 139	RES, 24K, 5%, 1W, 200V, THICK FILM	R-437-24K
R104,R105	RES, 549K, 0.1%, 1/4W, METAL FILM	R-315-549K
R106	RES, 11K, 0.1%, 1/10W, METAL FILM	R-263-11K
R109,R134,R168	RES, 1K, 1%, 125mW, METAL FILM	R-391-1K
R110,R133	RES NET, 9K-1K, MICRO DIVIDER	TF-246-2
R111,140,165,182,190,200,279,342,289, 296	RES, 1K, 1%, 100MW, THICK FILM	R-418-1K
R114	RES, 604, 1%, 100MW, THICK FILM	R-418-604
R115,R175,R176,R324	RES, 2.49K, 1%, 125MW, METAL FILM	R-391-2.49K
R116,R384,R385,R112	RES, 15k, 1%, 100MW, THICK FILM	R-418-15K
R117	RES NET, VARIOUS, 0.1%	TF-255
R119	RES, 15k, 1%, 100MW, THICK FILM	R-418-15K

Table 6-1 (Continued)
Model 2700 motherboard parts list

Circuit Designation	Description	Keithley Part No.
R123	RES, 73.2K, 1%, 100MW, THICK FILM	R-418-73.2K
R126,R128,R185,R275	RES, 475, 1%, 125mW, METAL FILM	R-391-475
R129	RES, 215, 1%, 100MW, THICK FILM	R-418-215
R130,R177,R183,R186,R191,R193,R315, R154	RES, 100K, 1%, 100MW, THICK FILM	R-418-100K
R131,136,138,141,161,178,179,180,184, 187	RES, 100, 1%, 125mW, METAL FILM	R-391-100
R135	RES, 33.2K, 1%, 100MW, THICK FILM	R-418-33.2K
R142	RES, 10, 5%, 125MW, METAL FILM	R-375-10
R145,R156,R213,R248,R257,R308	RES, 100, 1%, 100MW, THICK FILM	R-418-100
R146	RES, 1.1M, 5%, 125MW, METAL FILM	R-375-1.1M
R147	RES, 732K, 1%, 100MW, THICK FILM	R-418-732K
R148,R163	RES, 24K, 5%, 1W, 200V, THICK FILM	R-437-24K
R149,R151,R386,R387	RES, 150, 1%, 100MW, THICK FILM	R-418-150
R150,R388	RES, 49.9K, 1%, 100MW, THICK FILM	R-418-49.9K
R153	RES NET, 3.6K, MICRO DIVIDER	TF-246-1
R155,201,204,206,208-211,214,218,223, 229	RES, 4.75K, 1%, 100MW, THICK FILM	R-418-4.75K
R157	RES, 499, 1%, 100MW, THICK FILM	R-418-499
R158	RES, 0.1, 1%, 2W, 4-TERMINAL MOLDED	R-342-.1
R159,R272	RES, 1K, 1%, 125mW, METAL FILM	R-391-1K
R164,R137,R143,R152	RES, 100K, 1%, 125mW, METAL FILM	R-391-100K
R169,R369,R392,R396,R403	RES, 4.75K, 1%, 100MW, THICK FILM	R-418-4.75K
R172,R339,R343	RES, 1M, 1%, 100MW, THICK FILM	R-418-1M
R188	RES, 49.9, 1%, 125mW, METAL FILM	R-391-49.9
R189	RES, 3.01K, 1%, 125MW, METAL FILM	R-391-3.01K
R192	RES, 6.98K, 1%, 125MW, METAL FILM	R-391-6.98K
R194	RES, 7.06K, 1%, 0.125W, METAL FILM	R-443-7.06K
R195	RES, 70.6K, 1%, 0.125W, METAL FILM	R-443-70.6K
R196	RES, 2K, 1%, 125mW, METAL FILM	R-391-2K
R197,R264	RES, 1K, 1%, 100MW, THICK FILM	R-418-1K
R202,276,282,319,344,345,370,371,378	RES, 10K, 1%, 100MW, THICK FILM	R-418-10K
R205,R338	RES, 10, 0.5%, 1/8W, METAL FILM	R-246-10
R212,R217,R220,R221,R397	RES, 2.21K, 1%, 100MW, THICK FILM	R-418-2.21K
R215	RES, 4.42K, 1%, 125MW, METAL FILM	R-391-4.42K
R216	RES, 2.21K, 1%, 125mW, METAL FILM	R-391-2.21K
R224,R263,R295	RES, 10K, 1%, 100MW, THICK FILM	R-418-10K
R225,R402	RES, 470, 5%, 125MW, METAL FILM	R-375-470
R226	RES, 475, 1%, 100MW, THICK FILM	R-418-475
R228,R235,R237,245,R250,R252,R255	RES, 475, 1%, 100MW, THICK FILM	R-418-475
R230	RES, 49.9K, 1%, 100MW, THICK FILM	R-418-49.9K
R231,233,238,244,254,293,348,351,355, 359	RES, 4.75K, 1%, 100MW, THICK FILM	R-418-4.75K
R234	RES, 5.11K, 1%, 100MW, THICK FILM	R-418-5.11K

Table 6-1 (Continued)
Model 2700 motherboard parts list

Circuit Designation	Description	Keithley Part No.
R241	RES, 34K, 1%, 100MW, THICK FILM	R-418-34K
R243	RES, 10, 10%, 100MW, THICK FILM	R-418-10
R246	RES, 82.5, 1%, 100MW, THICK FILM	R-418-82.5
R249	RES, 4.02K, 1%, 100MW, THICK FILM	R-418-4.02K
R256,R284,R288,R298,R299,R334,340, 341,R340	RES, 1K, 1%, 100MW, THICK FILM	R-418-1K
R259,R320	RES, 10, 10%, 100MW, THICK FILM	R-418-10
R271	RES NET	TF-245
R273,R274,R307,R314,R406-R416	RES, 475, 1%, 125mW, METAL FILM	R-391-475
R277	RES, 66.5K, 1%, 100MW, THICK FILM	R-418-66.5K
R278,R281	RES, 357, 1%, 100MW, THICK FILM	R-418-357
R280	RES, 49.9, 1%, 100MW, THICK FILM	R-418-49.9
R283	RES, 470, 5%, 125MW, METAL FILM	R-375-470
R287,R347	RES, 1.28M, 0.1%, 1/8W, METAL FILM	R-176-1.28M
R290,R400,R401	RES, 49.9K, 1%, 125MW, METAL FILM	R-391-49.9K
R291,R292,R325,R326,R327,R328,R346	RES, 49.9K, 1%, 100MW, THICK FILM	R-418-49.9K
R300	RES, 6.04K, 1%, 125MW, THIN FILM	R-423-6.04K
R302,R303	RES, 499, 1%, 100MW, THICK FILM	R-418-499
R304	RES, 20K, 1%, 100MW, THICK FILM	R-418-20K
R305,383,390,394	RES, 1K, 1%, 100MW, THICK FILM	R-418-1K
R309	RES, 1K, 0.1%, 1/10W, METAL FILM	R-263-1K
R310	RES, 9.09K, 0.1%, 1/10W, METAL FILM	R-263-9.09K
R311	RES, 392, 1%, 100MW, THICK FILM	R-418-392
R312,R313	RES, 332K, 1%, 100MW, THICK FILM	R-418-332K
R318	RES, 73.2K, 1%, 100MW, THICK FILM	R-418-73.2K
R321,261,294,297,322,331,332	RES, 100, 1%, 100MW, THICK FILM	R-418-100
R363,367,R181,R333	RES, 4.75K, 1%, 100MW, THICK FILM	R-418-4.75K
R382,R389,R398,R399	RES, 10K, 1%, 100MW, THICK FILM	R-418-10K
R391,R395	RES, 100K, 1%, 100MW, THICK FILM	R-418-100K
R404,R173	RES, 0.0499, 1%, 100MW, THICK FILM	R-418-.0499
RV101,RV102	VAR, 576V, METAL OXIDE	VR-5
RV103	TRANSIENT VOLTAGE SUPPRESSOR	VR-25
RV104,RV105	BIDIRECTIONAL TRANSIENT VOLT SUPPRESSOR	VR-8
S101	SWITCH, PUSHBUTTON, 8 POLE	SW-468
SA101,SA102	SURGE ARRESTOR, CG3-1.5AL	SA-4
SA103	SURGE ARRESTOR	SA-8
SO156,SO157	SOCKET PLCC-032-T-A	SO-143-32
TP102,TP105,TP107	CONN, TEST POINT	CS-553
TP103,TP104,TP106	SURFACE MOUNT PCB TEST POINT	CS-1026
U101	IC, VOLTAGE REG LM317M	IC-846
U102,U118	IC, J-FET, OP-AMP, TLE2081CD	IC-967
U103,U105,U111,U129	IC, CMOS ANALOG SWITCH DG211DY	IC-768
U104	IC, MOSFET DRIVER, TLP591B	IC-877

Table 6-1 (Continued)
Model 2700 motherboard parts list

Circuit Designation	Description	Keithley Part No.
U106,U109,U121,U130,U134	IC, 8 STAGE SHIFT/STORE, MC14094BD	IC-772
U107,U108	IC, PHOTO, DARLINGTON TRANS, PS2506L-1	IC-911
U110	IC, TRMS TO DC CONVERTER 637JR	IC-796
U112	IC, J-FET OP-AMP LF357M	IC-966
U113,U126	IC, OP-AMP, LTC1050CS8	IC-791
U114,U167	IC, DUAL J-FET OP-AMP, OP-282GS	IC-968
U115	IC, QUAD COMPARATOR, LM339D	IC-774
U116	IC, DARLINGTON ARRAY, ULN2003L	IC-969
U117,U145	IC, VOLT. COMPARATOR, LM311M	IC-776
U119	IC, -15V VOLTAGE REGULATOR	IC-1334
U120,U131,U169,U186	IC, VOLT COMPARATOR LM393D	IC-775
U122	IC, OCTAL D FLIP-FLOP W/CLEAR, 74HCT273D	IC-1028
U123	IC, DUAL PICOAMP OP-AMP AD706JR	IC-910
U124	IC, +5V VOLTAGE REGULATOR	IC-1371
U125	IC, +15V VOLTAGE REGULATOR	IC-1241
U132,U138,U139,U190	IC, OPA177GS	IC-960
U133	IC, CMOS ANAL SWITCH, DG444DY	IC-866
U135	IC, 16 BIT MICROPROCESSOR MC68306FC16A	LSI-154
U136	IC, 2048 X 8 SERIAL E 2 PROM	IC-1318
U137,U166	IC, HI-SPEED BIFET OP-AMP, AD711JR	IC-894
U141	IC, PRECISION REFERENCE, LM399	196-600A
U142	IC, OP-AMP, NE5534D	IC-802
U144	IC, +5V VOLTAGE REGULATOR, LM2940CT	IC-576
U146,U179	IC, POS NAND GATES/INVERT, 74HCT14	IC-656
U147,U164,U183,U184,U168	IC, DUAL D-TYPE F/F, 74HC74	IC-773
U149	IC, NCHAN LAT DMOS QUADFET, SD5400CY	IC-893
U150	IC, OPTOCOUPLER, 2611	IC-690
U151,U152	IC, 512K X 8 BIT CMOS SRAM	LSI-234-70
U154	IC, QUAD D FLIP FLOP W/CLK, RESET, 74HC175	IC-923
U155	IC, OPTOCOUPLER, 2601	IC-239
U156	PROGRAMMED ROM	2700-804-*
U157	PROGRAMMED ROM	2700-803-*
U158	IC, GPIB ADAPTER, 9914A	LSI-123
U159	IC, +5V RS-232 TRANSCEIVER, MAX202	IC-952
U160	IC, OCTAL INTERFACE BUS, 75160	IC-646
U161	IC, OCTAL INTER BUS TRANS, 75161	IC-647
U163	IC, 8-CHAN ANA MULTIPLEXER, DG408DY	IC-844
U165	PROGRAMMED ROM	2000-802-*
U171	IC, PHANTOM TIME CHIP	IC-1317
U173,U148,U153	IC, QUAD 2 IN NOR, 74HCT02	IC-809
U174,U181,U127	IC, QUAD 2 IN AND, 74HCT08	IC-837
U175	IC, DUAL HIGH CMR/SPEED OPTO, HCPL-2631	IC-588
U180	IC, QUAD 2 INPUT OR, 74HCT32	IC-808

Table 6-1 (Continued)
Model 2700 motherboard parts list

Circuit Designation	Description	Keithley Part No.
U182	IC, RETRIG., MULTIVIB, 74HC123AM	IC-788
U187	IC, MICROPROCESSOR RESET MAX809LEURT	IC-1297
U188,U189	IC, PROTECTED QUAD POWER DRIVERS	IC-1212
U191	IC, TINYLOGIC CMOS INVERTER	IC-1282
U192	IC, 2 - INPUT AND GATE	IC-1140
VR102	DIODE, ZENER, 6.0V, BZX84B6V2	DZ-87
VR103,VR104	DIODE, ZENER, 6.8V, MMSZ5235BT1	DZ-100
VR105,VR106,VR124,VR125	DIODE, ZENER, 11V, MMSZ11T1	DZ-103
VR107,VR108,VR122,VR123	DIODE, ZENER, 3.3V, MMBZ5226BL	DZ-94
VR109	DIODE, ZENER, 17V, MMBZ5247BL	DZ-104
VR110	DIODE, ZENER, 5.1V, BZX84C5V1	DZ-88
VR112,VR113	DIODE, ZENER, 6.2V, MMSZ6V2	DZ-97
VR119,VR120	DIODE, ZENER, 12V, MMSZ12T1	DZ-112
Y101	CRYSTAL	CR-55-1
Y102	OSCILLATOR HIGH SPEED CMOS, 12MHZ	CR-37
Y103	CRYSTAL, FSM327	CR-41

*Order current firmware revision, for example: A02.

Table 6-2
Model 2700 display board parts list

Circuit Designation	Description	Keithley Part No.
C401,C402,C411	CAP, 0.1UF, 20%, 50V, CERAMIC	C-418-.1
C403,C404,C405,C407,C409,C410,C412	CAP, 0.1UF, 10%, 25V, CERAMIC	C-495-.1
C406,C408	CAP, 33PF, 10%, 100V, CERAMIC	C-451-33P
C413	CAP, 22UF, 20%, 6.3 TANTALUM	C-417-22
C414	CAP, 47PF, 10%, 100V, CERAMIC	C-451-47P
CR401,CR402	DIODE, MBR0520LT1	RF-103
DS401	DISPLAY	DD-61
P1014	CABLE ASSEMBLY	CA-123-16A
R401-404,406,409,411,414-418	RES, 15K, 1%, 100MW, THICK FILM	R-418-15K
R405,R408,R410,R412	RES, 12.1, 1%, 125MW, METAL FILM	R-391-12.1
R413	RES, 13K, 1%, 100MW, THICK FILM	R-418-13K
R419	RES, 10M, 5%, 125MW, METAL FILM	R-375-10M
R420,R421	RES, 10K, 1%, 100MW, THICK FILM	R-418-10K
U401	PROGRAMMED ROM	2000-800-*
U402,U403	IC, LATCHED DRIVERS, UCN-5812EPF-1	IC-732
Y401	CRYSTAL, 4MHZ	CR-36-4M

* Order current firmware revision, for example: A02.

Table 6-3
Model 2700 connector board parts list

Circuit Designation	Description	Keithley Part No.
J1009	CONN, MALE, 3-PIN	CS-612-1
J1011	CONN, FEMALE, 8-PIN	CS-612-8
J1013	CONN, RT ANGLE HEADER	CS-1066-1
J1015,J1016	CONN 2 ROWS OF 16 PINS	CS-736-4
L601,L602	FERRITE CHIP, 600 OHM, BLM32A07	CH-62
R600,R601	RES, 4.75K, 1%, 100MW, THICK FILM	R-418-4.75K
R602,603,607,608,609,610,611,612	RES, 475, 1%, 125mW, METAL FILM	R-391-475
R604,R604,R606	RES, 475, 1%, 125mW, METAL FILM	R-391-475

Table 6-4
Model 2700 miscellaneous parts list

Qty	Description	Keithley part no.
2	BANANA JACK, PUSH-IN BLACK	BJ-14-0
2	BANANA JACK, PUSH-IN RED	BJ-14-2
1	BEZEL, REAR	428-303D
1	CABLE ASSEMBLY	CA-219-1A
1	CABLE CLAMP	CC-37
2	CAPTIVE PANEL SCREW	FA-232-1C
1	CARD CAGE	2700-318A
1	CHASSIS	2700-301B
6	CONNECTOR	CS-236
2	CONNECTOR	CS-638-8
1	CONNECTOR, HARDWARE KIT	CS-713
2	CONNECTOR, HOUSING	CS-638-3
1	CONTACT, CURRENT INPUT	2001-313C
1	COVER	2700-307B
1	DISPLAY LENS	2700-311A
2	FASTENER	FA-230-2B
2	FOOT	428-319A
2	FOOT, EXTRUDED	FE-22A
2	FOOT, RUBBER	FE-6
1	FRONT PANEL	2001-302G
1	FRONT PANEL OVERLAY	2700-313A
1	FRONT/REAR ROD	2700-319A
1	FUSE, 0.25A	FU-96-4
1	FUSE HOLDER	FH-35-1
1	FUSE, 3A, 250	FU-99-1
1	HANDLE	428-329F
1	JACK, CURRENT INPUT	2001-312D
1	LINE CORD	CO-7
1	LINE MODULE	PM-1-1B
1	MOTHERBOARD SHIELD	2700-306A
1	MOUNTING EAR, LEFT	428-338B
1	MOUNTING EAR, RIGHT	428-328E
2	PC BOARD STOP	2001-371A
1	POWER ROD	704-313A
1	RFI CLIP, CHASSIS	2001-366-1A
4	SCREWLOCK, FEMALE	CS-725
1	SWITCHPAD	2000-310A
1	TEST LEADS	CA-22
1	TRANSFORMER	TR-299B-1
1	TRANSFORMER	TR-299B

Table 6-5
Model 7700 parts list

Circuit Designation	Description	Keithley Part No.
C1,C9,C10,C11,C14,C15,C22,C4	CAP, 0.1UF, 20%, 50V, CERAMIC	C-418-.1
C16	CAP, 220U, 20%, 10V, TANTALUM	C-558-220
C17,C18,C19,C21,C25,C26,C23,C24,C15	CAP, 47P, 5%, 100V, CERAMIC	C-465-47P
C2,C6,C7,C8,C12,C13,C20,C27,C28,C31	CAP, 0.1UF, 20%, 50V, CERAMIC	C-418-.1
C29,C32,C33,C34	CAP, 47P, 5%, 100V, CERAMIC	C-465-47P
C30	CAP, 4.7U, 10%, 35V, TANTALUM	C-476-4.7
CR1,CR22	DIODE, DUAL SWITCHING, BAV99L	RF-82
CR23,CR24,CR26,CR27	DIODE, SWITCHING, MMBD914	RF-83
CR2-CR21,CR25	DIODE, DUAL SWITCHING, BAV99L	RF-82
F1,F2	FUSE, 3A	FU-107-1
J1	CONN, RT ANGLE DUAL ROW RECEPT	CS-1065-1
K1-K21,K24,K25,K26,K27	SINGLE COIL LATCH RELAY	RL-225
K22,K23	NON LATCHING RELAY	RL-242
Q1	N-CHANNEL/P-CHANNEL POWER MOSFET	TG-360
Q2,Q4	TRANS, PNP SILICON	TG-388
Q3,Q6,Q49,Q50	TRANS, NPN SILICON	TG-389
Q34,36,38,40,42,44,46,7	TRANS, PNP SILICON	TG-388
Q35,37,39,41,43,45,47,48	TRANS, NPN SILICON	TG-389
Q5	P CHANNEL TMOSFET	TG-392
Q8,10,12,14,16,18,20,22,24,26,28,30,32	TRANS, PNP SILICON	TG-388
Q9,11,13,15,17,19,21,23,25,27,29,31,33	TRANS, NPN SILICON	TG-389
R1	RES, 69.8K, 1%, 1W, THICK FILM	R-418-69.8K
R10,R11,R12	RES, 4.7K, 5%, 125MW, METAL FILM	R-375-4.7K
R108,R109,R110,R111,R3,R150	RES, 1K, 1%, 100MW, THICK FILM	R-418-1K
R13,R14	RES, 3.01K, 1%, 125MW, METAL FILM	R-391-3.01K
R15-R54,R58,R59	RES, 4.22K, 1%, 125MW, METAL FILM	R-391-4.22K
R2	RES, 10K, 1%, 100MW, THICK FILM	R-418-10K
R4,R5,R6,R7	RES, 2.21K, 1%, 125mW, METAL FILM	R-391-2.21K
R8	RES, 1K, 5%, 125MW, METAL FILM	R-375-1K
R9	RES, 1K, 5%, 125MW, METAL FILM	R-375-1K
R55,R56,R57	RES, 470, 5%, 125MW, METAL FILM	R-375-470
R60,R61	RES, 4.22K, 1%, 125MW, METAL FILM	R-391-4.22K
R62,R63	RES, 137, 1%, 125MW, METAL FILM	R-391-137
R64,R65,R66,R67,R68,R69,R70,R71	RES, 499, 1%, 100MW, THICK FILM	R-418-499
TE101-TE110,TE122	CONN, 4-PIN, JOLO BB-125-04	TE-115-4
TE-121	CONN, 6-PIN	TE-115-6
U1,U2,U3,U4,U8	IC, 8 STAGE SHIFT/STORE, MC14094BD	IC-772
U11,U12,U13,U15,U17,U18	IC, CENTIGRADE TEMP SENSOR, LM35DM	IC-906
U14	IC, RETRIG., MULTIVIB, 74HC123AM	IC-788
U16	IC, 2.5V, CASCADABLE SERIAL EEPROM	LSI-212
U24	IC, QUAD 2 IN AND, 74HCT08	IC-837
U6	IC, 8-CHAN ANA MULTIPLEXER, DG408DY	IC-844
U7,U25	IC, POS NAND GATES/INV, 74HCT14	IC-656
U9,U10	IC, DUAL OPTO	IC-1358
	TOP COVER HEAT STAKE ASSEMBLY	7700-302A
	BOTTOM CARD COVER	7702-301C
	COMPRESSION SPRING	SP-7-3

Table 6-6
Model 7702 parts list

Circuit Designation	Description	Keithley Part No.
C1,C3,C9,C10,C11,C12,C13,C14	CAP, 0.1UF, 20%, 50V, CERAMIC	C-418-.1
C16	CAP, 220U, 20%, 10V, TANTALUM	C-558-220
C17,C18,C19,C20,C21,C22,C23,C24,C2,C6	CAP, 47P, 5%, 100V, CERAMIC	C-465-47P
C25	CAP, 47P, 5%, 100V, CERAMIC	C-465-47P
C4	CAP, 0.1UF, 20%, 50V, CERAMIC	C-418-.1
C5	CAP, 4.7U, 10%, 35V, TANTALUM	C-476-4.7
CR1,CR22,CR45	DIODE, DUAL SWITCHING, BAV99L	RF-82
CR2-CR21,CR23-CR42	DIODE, DUAL SWITCHING, BAV99L	RF-82
CR43,CR44,CR46,CR47	DIODE, SWITCHING, MMBD914	RF-83
F1,F2	FUSE, 3A	FU-107-1
J1	CONN, RT ANGLE DUAL ROW RECEPT	CS-1065-1
K1-K41,K44-K47	SINGLE COIL LATCH RELAY	RL-225
K42,K43	NON LATCHING RELAY	RL-242
Q1	N-CHANNEL/P-CHANNEL POWER MOSFET	TG-360
Q2,Q7	DUAL PNP DIGITAL TRANS	TG-385
Q3,Q4,Q6	DUAL PNP DIGITAL TRANS	TG-386
Q34,36,38,40,42,44,46,50,52,54,56,56,60	TRANS, PNP SILICON	TG-388
Q35,37,39,41,43,45,47,51,53,55,57,59,65	TRANS, NPN SILICON	TG-389
Q5	P CHANNEL TMOSFET	TG-392
Q62,64,66,68,70,72,74,76,78,80,82,84,86	TRANS, PNP SILICON	TG-388
Q63,65,67,69,71,73,75,77,79,81,83,85,87	TRANS, NPN SILICON	TG-389
Q8,10,12,14,16,18,20,22,24,26,28,30,32	TRANS, PNP SILICON	TG-388
Q88	TRANS, PNP SILICON	TG-388
Q89	TRANS, NPN SILICON	TG-389
Q9,11,13,15,17,19,21,23,25,27,29,31,33	TRANS, NPN SILICON	TG-389
R1	RES, 69.8K, 1%, 1W, THICK FILM	R-418-69.8K
R12,R55	RES, 137, 1%, 125MW, METAL FILM	R-391-137
R13,R14	RES, 3.01K, 1%, 125MW, METAL FILM	R-391-3.01K
R15-R54,R57-R96	RES, 4.22K, 1%, 125MW, METAL FILM	R-391-4.22K
R3,108,109,110,111,112,113,2,5,6	RES, 1K, 1%, 100MW, THICK FILM	R-418-1K
R4	RES, 10K, 1%, 100MW, THICK FILM	R-418-10K
TE101-TE122	CONN, 4 PIN, JOLO BB-125-04	TE-115-4
U1,U2,U3,U4,U5,U6	IC, 8 STAGE SHIFT/STORE, MC14094BD	IC-772
U14	IC, RETRIG., MULTIVIB, 74HC123AM	IC-788
U16	IC, 2.5V, CASCADABLE SERIAL EEPROM	LSI-212
U25	IC, TINYLOGIC CMOS INVERTER	IC-1282
U26,U27	IC, 2 - INPUT AND GATE	IC-1140
	BOTTOM CARD COVER	7702-301C
	TOP CARD COVER	7702-302C
	COMPRESSION SPRING	SP-7-3

Table 6-7
Model 7703 parts list

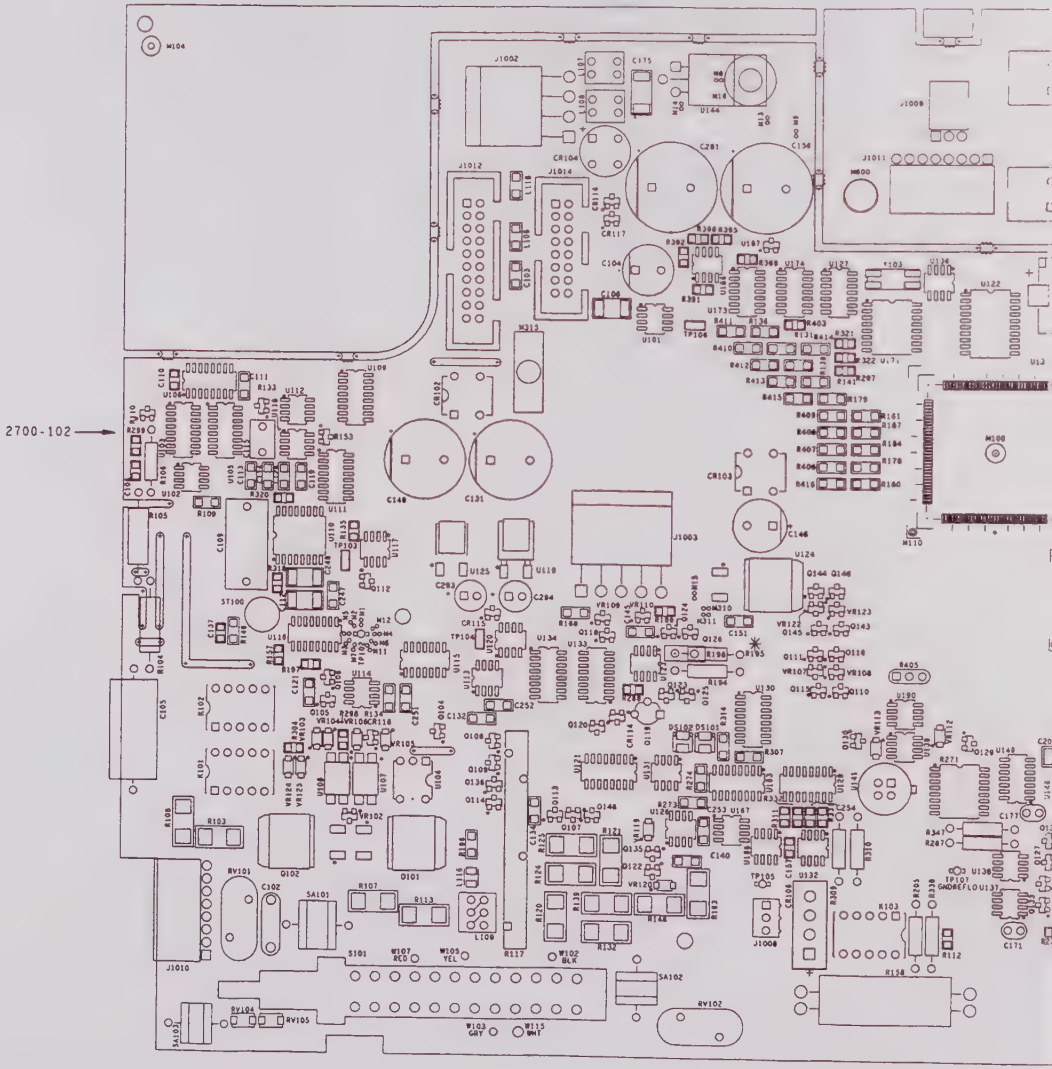
Circuit Designation	Description	Keithley Part No.
C1,C9,C20,C2,C23,C24,C25,C26,C27	CAP, 47P, 5%, 100V, CERAMIC	C-465-47P
C22	CAP, 4.7U, 10%, 35V, TANTALUM	C-476-4.7
C3,C4-C8, C10-C14,C19,C21	CAP, 0.1UF, 20%, 50V, CERAMIC	C-418-.1
CR1,CR2	ULTRAFAST POWER RECTIFIER	RF-107
J1015	CONN, RT ANGLE DUAL ROW RECEPT	CS-1065-1
K1-K35	REED RELAY	RL-237
P1016,P1017	CONN, RT ANGLE SEL CS-1061-1	CS-1062
Q1	P CHANNEL TMOSFET	TG-392
R1,R7,R8,R4,R5,R6,R9,R10,R11	RES, 1K, 1%, 100MW, THICK FILM	R-418-1K
R2	RES, 10K, 1%, 100MW, THICK FILM	R-418-10K
R3	RES, 69.8K, 1%, 1W, THICK FILM	R-418-69.8K
TP1,TP2	SURFACE MOUNT PCB TEST POINT	CS-1026
U1	IC, TINYLOGIC CMOS INVERTER	IC-1282
U2	IC, RETRIG., MULTIVIB, 74HC123AM	IC-788
U3	IC, 2.5V, CASCADABLE SERIAL EEPROM	LSI-212
U4	IC, 2 - INPUT AND GATE	IC-1140
U6,U7,U8,U9,U10	IC, 8-BIT INPUT LATCH DRIVER	IC-1342
	BOTTOM CARD COVER	7703-301B
	TOP CARD COVER	7703-302C
	MASS TERM BRACKET	7703-303-1A

Table 6-8
Model 7705 parts list

Circuit Designation	Description	Keithley Part No.
C100	CAP, 4.7U, 10%, 35V, TANTALUM	C-476-4.7
C102,106,107,108,109,110,111,121,101	CAP, 0.1UF, 5%, 100V, CERAMIC	C-465-.1
C103	CAP, 220U, 20%, 10V, TANTALUM	C-558-220
C104,C105,C112-C120	CAP, 47P, 5%, CERAMIC	C-465-47P
CR141	DIODE, SWITCHING, 250MA, BAV103	RF-89
J1000	CONN, RT ANGLE DUAL ROW RECEPT	CS-1065-1
K101-K140	SINGLE COIL LATCH RELAY	RL-225
P1000,P1001	CONN, RT ANGLE SEL CS-1061-1	CS-1062
Q100	P CHANNEL TMOSFET	TG-392
Q103,105,107,109,111,113,115,117,119,121	TRANS, PNP SILICON	TG-388
Q104,106,108,110,112,114,116,118,120,122	TRANS, NPN SILICON	TG-389
Q123,125,127,129,131,133,135,137,139,141	TRANS, PNP SILICON	TG-388
Q124,126,128,130,132,134,136,138,140,142	TRANS, NPN SILICON	TG-389
Q143,145,147,149,151,153,155,157,159,161	TRANS, PNP SILICON	TG-388
Q144,146,148,150,152,154,156,158,160,162	TRANS, NPN SILICON	TG-389
Q163,165,167,169,171,173,175,177,179,181	TRANS, PNP SILICON	TG-388
Q164,166,168,170,172,174,176,178,180,182	TRANS, NPN SILICON	TG-389
R100	RES, 69.8K, 1%, 1W, THICK FILM	R-418-69.8K
R101,R102,R103,R104,R105,R106,R107, R190	RES, 1K, 1%, 100MW, THICK FILM	R-418-1K
R108,R109	RES, 2K, 1%, 125mW, METAL FILM	R-391-2K
R110-R189	RES, 4.22K, 1%, 125MW, METAL FILM	R-391-4.22K
R191	RES, 10K, 1%, 100MW, THICK FILM	R-418-10K
TP100,TP101,TP102,TP103,TP104	SURFACE MOUNT PCB TEST POINT	CS-1026
U100	IC, 2.5V, CASCADABLE SERIAL EEPROM	LSI-212
U102	IC, RETRIG., MULTIVIB, 74HC123AM	IC-788
U103,U104	IC, 2 - INPUT AND GATE	IC-1140
U105	IC, TINYLOGIC CMOS INVERTER	IC-1282
U106,U107,U108,U109,U110,U111	IC, 8 STAGE SHIFT C074HC409AM	IC-1026
U112	N-CHANNEL/P-CHANNEL POWER MOSFET	TG-360
	D-SUB CABLE KIT	7703-306A
	BOTTOM CARD COVER	7703-301B
	TOP CARD COVER	7703-302C
	MASS TERM BRACKET	7703-303-2A

2700-250

PRIMARY SIDE COMPONENTS (SIDE



2700-102

*DO NOT POPULATE: PTH: R195

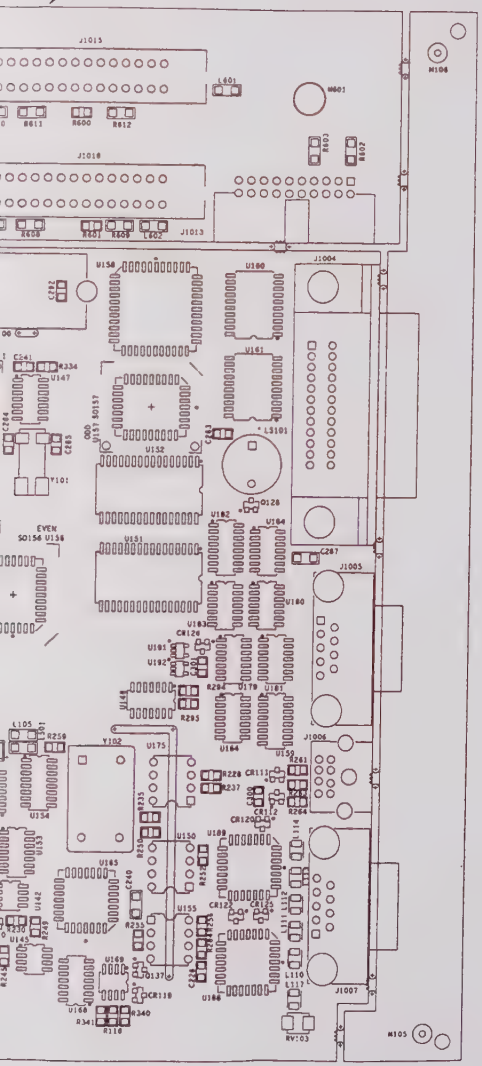
NOTE: FOR COMPONENT INFORMATION, SEE PRODUCT

KEITHLEY

KEITHLEY INSTRUMENTS INC
CLEVELAND, OHIO 44139

LTR	ECA NO	REVISION	ENG.	DATE
C	23528	DECREASED BRD SIZE, REVISED ARTWORK	CAD	10/7/99
D	23729	ADDED SLOT. REVISED ARTWORK	LM/CAD	2/17/00

2700-162



MODEL	NEXT ASSEMBLY	QTY.
USED ON		

IN IN. UNLESS OTHERWISE NOTED	DATE 2/16/99	SCALE 1.5:1	TITLE COMPONENT LAYOUT MOTHER & BACKPLANE BOARDS
. UNLESS OTHERWISE SPECIFIED	DRN CAD	APPR CJM	
ANG ±1 FRAC. ±1/64	DO NOT SCALE THIS DRAWING	C	NO 2700-250

2700-250 NO

SECONDARY SIDE COMPONENTS (SIDE

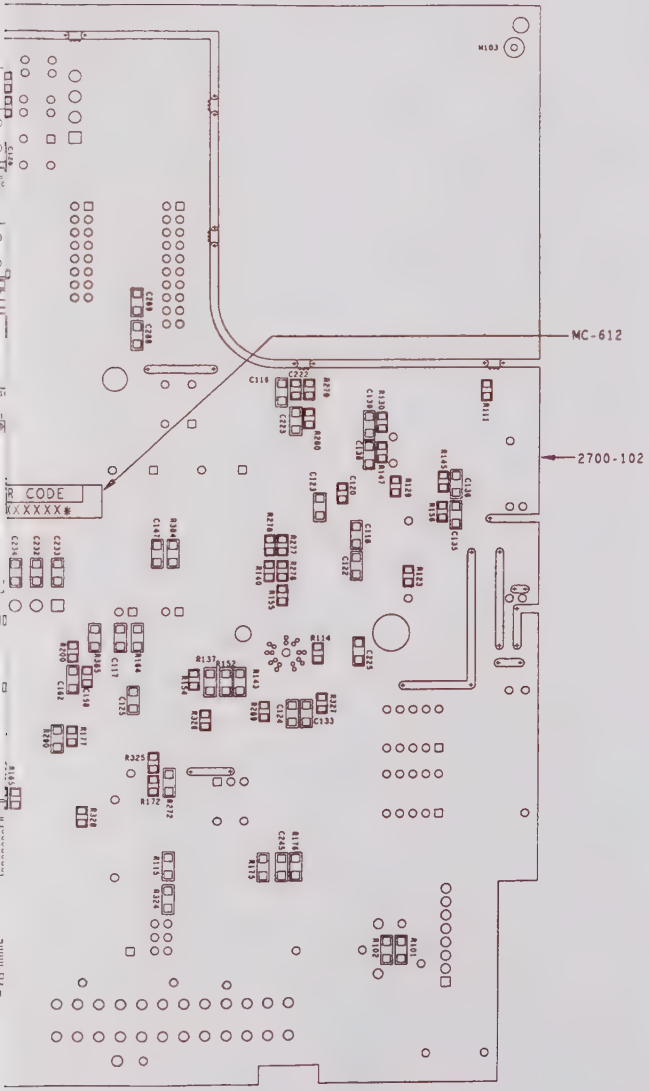
*DO NOT POPULATE: SMT: R174, R404

NOTE: FOR COMPONENT INFORMATION, SEE PRODUCT ST

KEITHLEY

KEITHLEY INSTRUMENTS INC
CLEVELAND, OHIO 44139

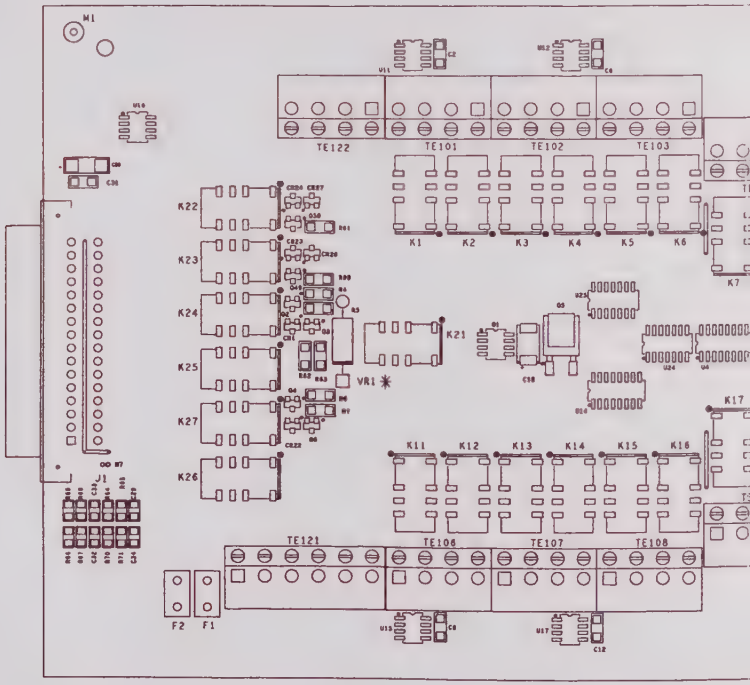
LTR.	ECA NO	REVISION	ENG.	DATE
C	23528	DECREASED BRD SIZE; REVISED ARTWORK	CAD	10/7/99
D	23729	ADDED SLOT. REVISED ARTWORK	LW/CAD	2/17/00



MODEL	NEXT ASSEMBLY	QTY.
USED ON		

M ARE IN IN. UNLESS OTHERWISE NOTED	DATE 2/16/99	SCALE 1.5:1	TITLE COMPONENT LAYOUT, MOTHER & BACKPLANE BOARDS
M TOL. UNLESS OTHERWISE SPECIFIED	DRN CAD	APPR. CJM	
.x ± .01 ANG ± 1	DO NOT SCALE THIS DRAWING	C	NO. 2700-250
.xx ± .005 FRAC ± 1/64			

NO. 7700-100



NOTE: FOR COMPONENT INFORMATION, SEE PRODUCT STR

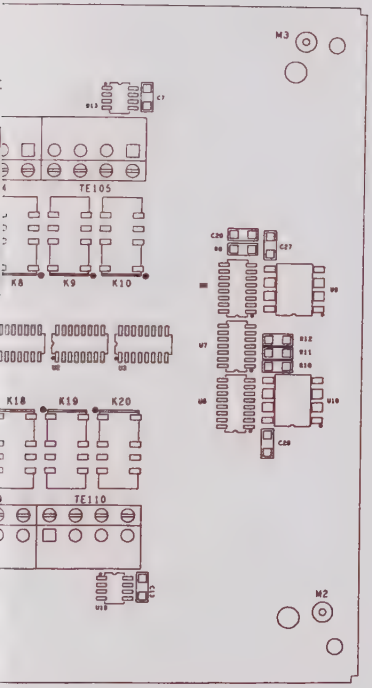
PRIMARY SIDE COMPONENTS (SIDE-04)

* DO NOT POPULATE *
PTH
VR1

KEITHLEY

KEITHLEY INSTRUMENTS
CLEVELAND, OHIO 4413

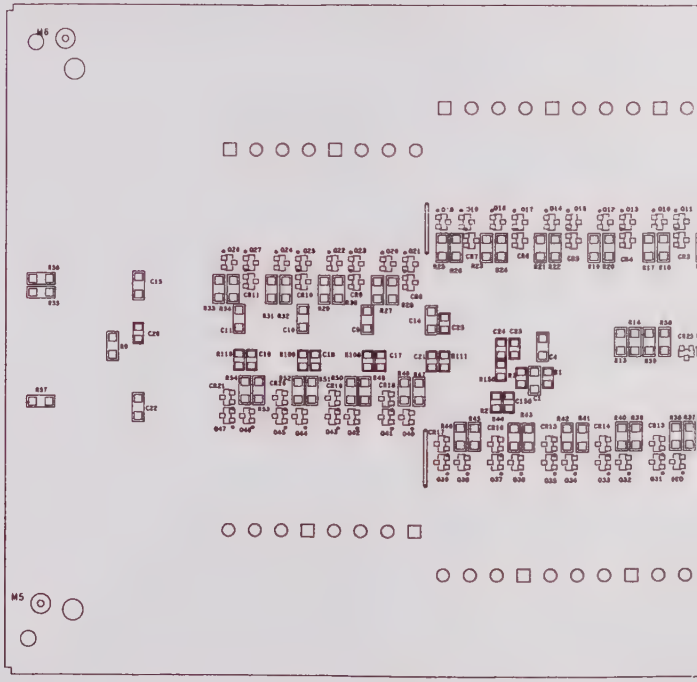
LTR.	ECA NO.	REVISION	ENG.	DATE
A		PRELIMINARY	LM/ELS	7/27/99
B	23457	RELEASED	LM/ELS	9/15/99



TURE.

MODEL	NEXT ASSEMBLY	QTY.
USED ON		

DIM ARE IN IN. UNLESS OTHERWISE NOTED	DATE 9/15/99	SCALE 3:2	TITLE COMPONENT LAYOUT
DIM. TOL. UNLESS OTHERWISE SPECIFIED	DRN ELS	APPR. P.S.	20 CHANNEL SCANNER CARD
XX=±.01 ANG.=±1 XXX=±.005 FRAC.=±1/64	DO NOT SCALE THIS DRAWING	C	NO. 7700-100

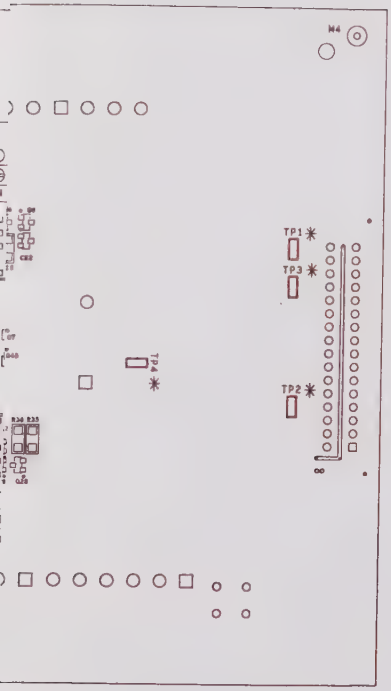


NOTE: FOR COMPONENT INFORMATION, SEE PRODUCT
SECONDARY SIDE COMPONENTS (SIDE-01)

* DO NOT POPULATE *
SMT
TP1, TP2, TP3 & TP4

KEITHLE
KEITHLEY INSTRUMEN
CLEVELAND, OHIO 4

LTR.	ECA NO.	REVISION	ENG.	DATE
A		PRELIMINARY	LW/ELS	7/27/99
B	23457	RELEASED	LW/ELS	9/15/99



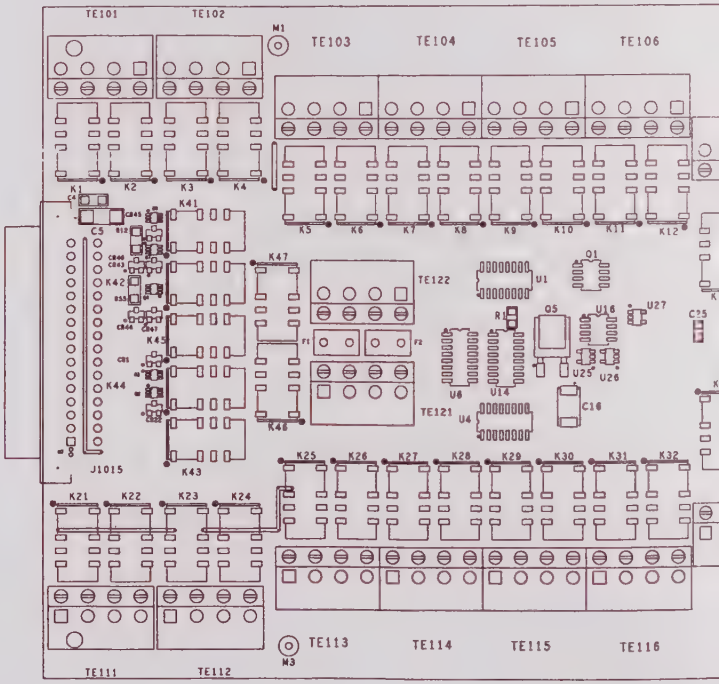
RUCTURE.

MODEL	NEXT ASSEMBLY	QTY.
USED ON		

DIM ARE IN IN. UNLESS OTHERWISE NOTED	DATE 9/15/99	SCALE 3:2	TITLE COMPONENT LAYOUT
DIM. TOL. UNLESS OTHERWISE SPECIFIED	DRN ELS	APPR. P.S.	20 CHANNEL SCANNER CARD
XX±.01 ANG.±1 XXX±.005 FRAC.±1/64	DO NOT SCALE THIS DRAWING	C	NO. 7700-100

PG 2 OF 2

ORIGINAL IF RE



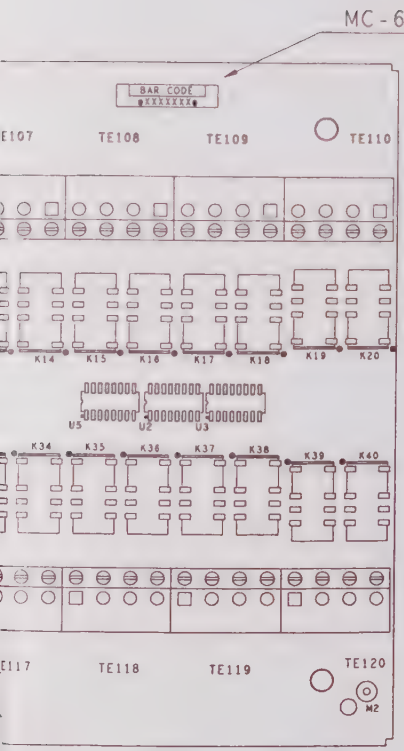
PRIMARY SIDE COMPONENTS (SIDE

FOR COMPONENT INFORMATION SEE PRODU

KEITHLEY

KEITHLEY INSTRUMENTS INC.
CLEVELAND, OHIO 44139

LTR	ECA NO	REVISION	ENG.	DATE
A		PRELIMINARY	ELS	8/13/99
B	23457	RELEASED	LM/ELS	8/20/99
C	23554	REVISED	LM/ELS	10/15/99



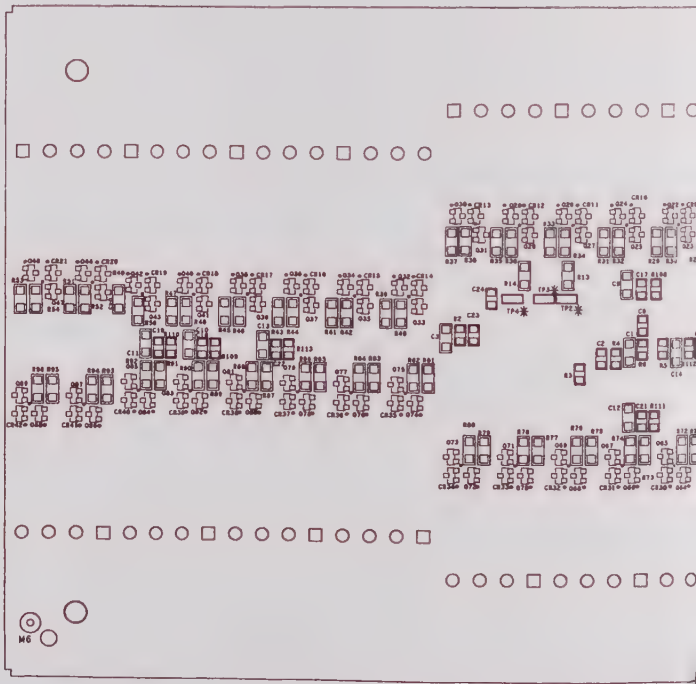
4)

STRUCTURE

MODEL	NEXT ASSEMBLY	QTY.
USED ON		

IM ARE IN IN. UNLESS OTHERWISE NOTED	DATE 10/15/99	SCALE 3:2	TITLE COMPONENT LAYOUT TOP 7702 40 CHAN. THERMOCOUPLE CARD
IM TOL. UNLESS OTHERWISE SPECIFIED	DRN LM/ELS	APPR M.B.	
X±.01 ANG.±1 XX±.005 FRAC.±1/64	DO NOT SCALE THIS DRAWING	C	NO. 7702-100

ORIGINAL IS RED PG 1 OF 2



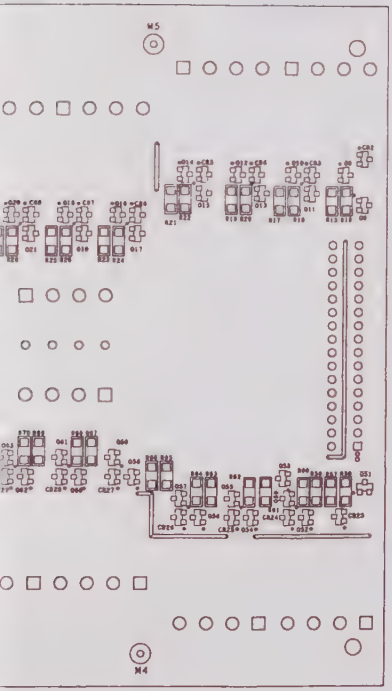
SECONDARY SIDE COMPONENTS (SI

FOR COMPONENT INFORMATION SEE PRODU

* DO NOT POPULATE *
SMT
TP2 - TP4

KEITHLEY
KEITHLEY INSTRUMENTS INC
CLEVELAND, OHIO 44139

LTR	ECA NO	REVISION	ENG.	DATE
A		PRELIMINARY	ELS	8/13/99
B	23457	RELEASED	LM/ELS	8/20/99
C	23554	REVISED	LM/ELS	10/15/99



E-01)

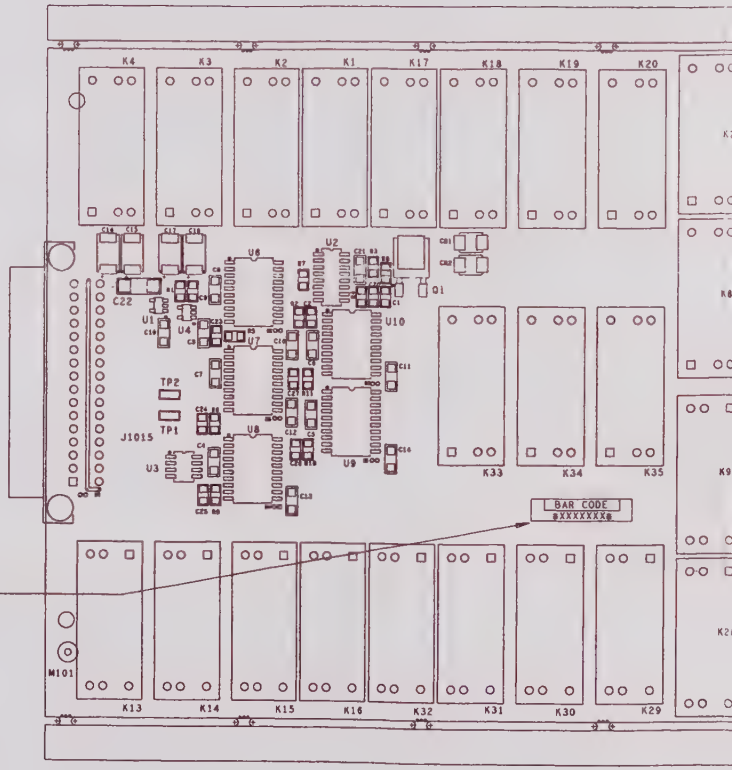
T STRUCTURE

MODEL	NEXT ASSEMBLY	QTY.
USED ON		

DIM ARE IN IN UNLESS OTHERWISE NOTED	DATE 10/15/99	SCALE 3:2
DIM. TOL. UNLESS OTHERWISE SPECIFIED	DRN LM/ELS	APPR. M.B.
XX±.01 ANG.±1 XXX±.005 FRAC.±1/64	DO NOT SCALE THIS DRAWING	C

TITLE COMPONENT LAYOUT BOT
7702 40 CHAN. THERMOCOUPLE CARD

NO. 7702-100



MC-612

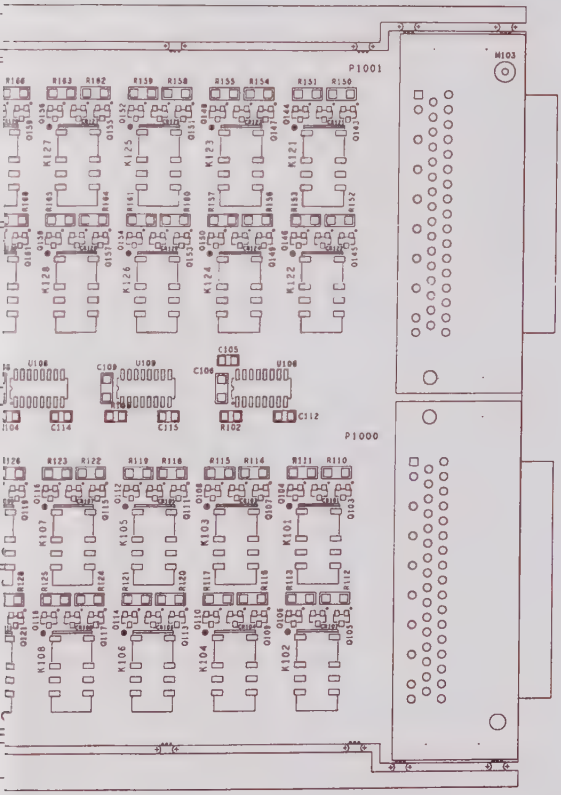
PRIMARY SIDE COMPONENTS (SIDE

NOTE: FOR COMPONENT INFORMATION SEE PRO

KEITHLEY

KEITHLEY INSTRUMENTS INC.
CLEVELAND, OHIO 44139

LTR.	ECA NO.	REVISION	ENG.	DATE
A		PRELIMINARY	AJS	7/6/99
B	23652	RELEASED	LM/MS	10/15/99



* NOTE:
FOR FURTHER COMPONENT INFORMATION,
REFER TO 7705 PRODUCT STRUCTURE.

MODEL	NEXT ASSEMBLY	QTY.
USED ON		

E IN IN. UNLESS OTHERWISE NOTED	DATE 10/15/99	SCALE 1:1	TITLE COMPONENT L/O, 40 CH. CURRENT SWITCH BOARD
OL. UNLESS OTHERWISE SPECIFIED	DRN MS	APPR. DCL	
ANG. = ±1 FRAC. = ±1/64	DO NOT SCALE THIS DRAWING	B	NO. 7705-100

ORIGINAL IF RED

PG 1 OF 1

A
Specifications

DC CHARACTERISTICS[1]

CONDITIONS: MED (1 PLC)[2] or 10 PLC or MED (1 PLC) with Digital Filter of 10

FUNCTION	RANGE	RESOLUTION	TEST CURRENT OR BURDEN VOLTAGE	INPUT RESISTANCE OR OPEN CKT. VOLTAGE[3]	ACCURACY: ±(ppm of reading + ppm of range) (ppm = parts per million) (e.g., 10ppm = 0.001%) 24 Hour[4] 23°C±1°	90 Day 23°C±5°	1 Year 23°C±5°	TEMPERATURE COEFFICIENT 0°–18°C & 28°–50°C
Voltage[11]	100.0000 mV	0.1 µV		>10 GΩ	15 + 30	25 + 35	30 + 35	(1 + 5)/°C
	1.000000 V	1.0 µV		>10 GΩ	15 + 6	25 + 7	30 + 7	(1 + 1)/°C
	10.00000 V	10 µV		>10 GΩ	10 + 4	20 + 5	30 + 5	(1 + 1)/°C
	100.0000 V	100 µV		10 MΩ ± 1%	15 + 6	35 + 9	45 + 9	(5 + 1)/°C
	1000.000 V[5]	1 mV		10 MΩ ± 1%	20 + 6	35 + 9	50 + 9	(5 + 1)/°C
Resistance[6,8]	100.0000 Ω	100 µΩ	1 mA	6.6 V	20 + 20	80 + 20	100 +20	(8 + 1)/°C
	1.000000 kΩ	1 mΩ	1 mA	6.6 V	20 + 6	80 + 6	100 +6	(8 + 1)/°C
	10.00000 kΩ	10 mΩ	100 µA	6.6 V	20 + 6	80 + 6	100 +6	(8 + 1)/°C
	100.0000 kΩ	100 mΩ	10 µA	12.8 V	20 + 6	80 + 10	100 +10	(8 + 1)/°C
	1.000000 MΩ	1.0 Ω	10 µA	12.8 V	20 + 6	80 + 10	100 +10	(8 + 1)/°C
	10.00000 MΩ[7]	10 Ω	0.7 µA // 10M Ω	7.0 V	150 + 6	200 + 10	400 +10	(30 + 1)/°C
	100.0000 MΩ[7]	100 Ω	0.7 µA // 10M Ω	7.0 V	800 + 30	2000 + 30	2000 +30	(150 + 1)/°C
Continuity (2W)	1.000 kΩ	100 mΩ	1 mA	6.6 V	40 + 100	100 + 100	100 +100	(8 + 1)/°C
Current	20.00000 mA	10 nA	< 0.2 V		60 + 15	300 + 40	500 + 40	(50 +5)/°C
	100.0000 mA	100 nA	< 0.05 V		100 + 150	300 + 400	500 + 400	(50 +50)/°C
	1.000000 A	1.0 µA	< 0.3 V[8]		200 + 15	500 + 40	800 + 40	(50 +5)/°C
	3.000000 A	10 µA	< 1.0 V[9]		1000 + 15	1200 + 40	1200 + 40	(50 +5)/°C
Channel (Ratio)[10]	Ratio Accuracy = Accuracy of selected Channel Range + Accuracy of Paired Channel Range							
Channel (Average)[10]	Average Accuracy = Accuracy of selected Channel Range + Accuracy of Paired Channel Range							

TEMPERATURE[19]

(Displayed in °C, °F, or K. Exclusive of probe errors.)

Thermocouples (Accuracy based on ITS-90.)

Type	Range	Resolution	90 Day/1 Year (23°C ± 5°C) Relative to Simulated Reference Junction	Using CJC from Plug-In Module	Temperature Coefficient 0°–18°C & 28°–50°C
J	–200 to +760 °C	0.001°C	0.2°C	1.0°C	0.03°C/°C
K	–200 to +1372°C	0.001°C	0.2°C	1.0°C	0.03°C/°C
N	–200 to +1300°C	0.001°C	0.2°C	1.0°C	0.03°C/°C
T	–200 to +400°C	0.001°C	0.2°C	1.0°C	0.03°C/°C
E	–200 to +1000°C	0.001°C	0.2°C	1.0°C	0.03°C/°C
R	0 to +1768°C	0.1 °C	0.6°C	1.8°C	0.03°C/°C
S	0 to +1768°C	0.1 °C	0.6°C	1.8°C	0.03°C/°C
B	+350 to +1820°C	0.1 °C	0.6°C	1.8°C	0.03°C/°C

4-Wire RTD:(100Ω platinum [PT100], D100, F100, PT385, PT3916, or user type. Offset compensation On)

–200° to	630°C	0.01 °C	0.06°C	0.003°C/°C

Thermistor: (2.2kΩ, 5kΩ, and 10kΩ.)

–80° to	150°C	0.01 °C	0.08°C	0.002°C/°C

DC SPEED vs. NOISE REJECTION

Rate	Filter	Readings/s[12]	Digits	RMS Noise 10V Range	NMRR	CMRR[14]
10	50	0.1 (0.08)	6.5	< 1.2 µV	110 dB[13]	140 dB
1	Off	15 (12)	6.5	< 4 µV	90 dB[13]	140 dB
0.1	Off	500 (400)	5.5	< 22 µV	—	80 dB
0.01	Off	2000 (1800)	4.5	< 150 µV	—	80 dB

DC OPERATING CHARACTERISTICS[15]

60Hz (50Hz) Operation

FUNCTION	DIGITS	READINGS/s	PLCs
DCV, DCI, Ohms (<10M),	6.5 [12,16]	5 (4)	10
Thermocouple,	6.5[16]	30 (24)	1
Thermistor	6.5 [12,16]	50 (40)	1
	5.5 [12,16]	100 (80)	0.1
	5.5 [16, 17]	250 (200)	0.1
	5.5 [17]	480 (400)	0.1
	4.5 [17]	2000 (1800)	0.01
4W Ohms (<10M)	6.5[16]	1.4 (1.1)	10
	6.5[16]	15 (1)	1
	5.5 [17]	33 (25)	0.1
RTD	6.5[16]	0.9 (0.7)	10
	6.5[16]	8 (6.4)	1
	5.5 [16, 17]	18 (14.4)	0.1
Channel (Ratio),	6.5[16]	2.5 (2)	10
Channel (AVG)	6.5[16]	15 (12)	1
	5.5 [17]	25 (20)	0.1

DC SYSTEM SPEEDS[15,18]

RANGE CHANGES[16]: 50/s (42/s).
FUNCTION CHANGES[16]: 50/s (42/s).
AUTORANGE TIME[16]: < 30ms.
ASCII READINGS TO RS-232 (19.2k BAUD): 55/s.
MAX. INTERNAL TRIGGER RATE: 2000/s.
MAX. EXTERNAL TRIGGER RATE: 375/s.

DC MEASUREMENT CHARACTERISTICS

DC Volts

A-D LINEARITY: 2.0 ppm of reading + 1.0 ppm of range.
INPUT IMPEDANCE:
100mV–10V Ranges: Selectable >10GΩ// with <400pF or 10MΩ ±1%.
100V, 1000V Ranges: 10MΩ ±1%.
INPUT BIAS CURRENT: <75pA at 23°C.
COMMON MODE CURRENT: <500nApp at 50Hz or 60 Hz.
AUTOZERO ERROR: Add ±(2ppm of range error + 5μV) for < 10 minutes and ±1°C.
INPUT PROTECTION: 1000V, all ranges. 300V with plug in modules.

Resistance

MAX 4WΩ LEAD RESISTANCE: 10% of range per lead for 100Ω and 1kΩ ranges; 1kΩ per lead for all other ranges.
OFFSET COMPENSATION: Selectable on 4WΩ 100Ω, 1kΩ, and 10kΩ ranges.
CONTINUITY THRESHOLD: Adjustable 1 to 1000 Ω
INPUT PROTECTION: 1000V, all Source Inputs, 350V Sense Inputs. 300V with plug-in modules.

DC Current

SHUNT RESISTORS: 100mA–3A, 0.1Ω. 20mA, 5Ω.
INPUT PROTECTION: 3A, 250V fuse.

Thermocouples

CONVERSION: ITS-90.

REFERENCE JUNCTION: Internal, External, or Simulated (Fixed).

OPEN CIRCUIT CHECK: Selectable per channel. Open >12kΩ.

EARTH ISOLATION: 500V peak, >10GΩ and <150pF any terminal to chassis.

DC Notes

1. 20% overrange except on 1000V and 3A.
2. Add the following to "ppm of range" uncertainty; 100mV 15ppm, 1V and 100V 2ppm, 100Ω 30ppm, <1MΩ 2ppm, 10mA and 1A 10ppm, 100mA 40ppm.
3. ±2% (measured with 10MΩ input resistance DMM, >10GΩ DMM on 10MΩ and 100MΩ ranges).
4. Relative to calibration accuracy.
5. For signal levels >500V, add 0.02ppm/V uncertainty for portion exceeding 500V.
6. Specifications are for 4-wire Ω, 100Ω with offset compensation on. With offset compensation on, OPEN CKT. VOLTAGE is 12.8V. For 2-wire Ω add 1Ω additional uncertainty.
7. Must have 10% matching of lead resistance in Input HI and LO.
8. Add the following to "ppm of reading" uncertainty when using plug in modules:

	10 kΩ	100 kΩ	1 MΩ	10 MΩ	100 MΩ
All Modules:				220 ppm	2200 ppm
7703 Module: for <40% R.H. operating environment	10 ppm	100 ppm	1000 ppm	1%	10%
7706 Module:	5 ppm	50 ppm	500 ppm	5000 ppm	5%

9. Add 1V when used with plug in modules.
10. For RATIO, DCV only. For AVERAGE, DCV and Thermocouples only. Available with plug in modules only.
11. Add 6μV to "of range" uncertainty when using Model 7703 and 3μV for Model 7706.
12. Auto zero off.
13. For LSYNC On, line frequency ±0.1 %. For LSYNC Off, use 60dB for ≥ 1PLC.
14. For 1kΩ unbalance in LO lead. AC CMRR is 70dB.
15. Speeds are for 60Hz (50Hz) operation using factory defaults operating conditions (*RST). Autorange off, Display off, Limits off, Trigger delay = 0.
16. Speeds include measurements and binary data transfer out the GPIB.
17. Sample count = 1024, auto zero off.
18. Auto zero off, NPLC = 0.01.
19. Add additional uncertainty of ±0.25% of reading for type J, K, N, T, and E for measurement temperatures <0°C. Add ±0.5°C uncertainty for types R and S <+400°C, and for type B <+1100°C. For Model 7706, add additional uncertainty of ±0.8% of reading for type J, K, N, T, and E for measurement temperatures <0°C. Add ±1°C uncertainty for type R and S <+400°C and type B <+1100°C. Guaranteed by design for types B, E, N, R, and S.
20. For lead resistance >0Ω, add the following uncertainty/Ω for measurement temperatures of:

	70°–100°C	100°–150°C
2.2 kΩ (44004)	0.22°C	1.11°C
5.0 kΩ (44007)	0.10°C	0.46°C
10 kΩ (44006)	0.04°C	0.19°C

AC SPECIFICATIONS[1]

Function	Range	Resolution	Calibration Cycle	Accuracy: ±(% of reading + % of range), 23°C ± 5°C 3 Hz–10 Hz	10 Hz–20 kHz	20 kHz–50 kHz	50 kHz–100 kHz	100 kHz–300 kHz
Voltage[2]	100.0000 mV	0.1 µV	90 Days	0.35 + 0.03	0.05 + 0.03	0.11 + 0.05	0.6 + 0.08	4.0 + 0.5
	1.000000 V	1.0 µV						
	10.00000 V	10 µV	1 Year	0.35 + 0.03	0.06 + 0.03	0.12 + 0.05	0.6 + 0.08	4.0 + 0.5
	100.0000 V	100 µV						
	750.000 V	1.0 µV	(Temp. Coeff.)/°C[3]	0.035 + .003	0.005 + .003	0.006 + .005	0.01 + .006	0.03 + .01

				3 Hz–10 Hz	10 Hz–5 kHz
Current[2]	1.000000 A	1.0 µA	90 Day/1 Yr.	0.30 + 0.04	0.10 + 0.04
	3.00000 A	10 µA		0.35 + 0.06	0.15 + 0.06
			(Temp. Coeff.)/°C[3]	0.035 + 0.006	0.015 + 0.006

				(3 Hz–500 kHz) (333 ms–2 µs)
Frequency[4] and Period	100 mV to 750 V	0.333 ppm to 33.3 ppm	90 Day/ 1 Yr.	100 ppm + 0.333 ppm (SLOW, 1s gate) 100 ppm + 3.33 ppm (MED, 100ms gate) 100 ppm + 33.3 ppm (FAST, 10ms gate)

Additional Uncertainty ±(% of reading)

Low Frequency Uncertainty	MED	FAST
20 Hz - 30 Hz	0.3	—
30 Hz - 50 Hz	0	—
50 Hz - 100 Hz	0	1.0
100 Hz - 200 Hz	0	0.18
200 Hz - 300 Hz	0	0.10
>300 Hz	0	0

CREST FACTOR:[5]	1 - 2	2 - 3	3 - 4	4 - 5
Additional Uncertainty:	0.05	0.15	0.30	0.40

AC MEASUREMENT CHARACTERISTICS

AC Volts

MEASUREMENT METHOD: AC-coupled, True RMS.

INPUT IMPEDANCE: 1MΩ ±2% // by <100pF.

INPUT PROTECTION: 1000Vp or 400VDC. 300Vrms with plug in modules.

AC Current

MEASUREMENT METHOD: AC-coupled, True RMS.

SHUNT RESISTANCE: 0.1Ω.

BURDEN VOLTAGE: 1A <0.3Vrms, 3A <1Vrms. Add 1Vrms when used with plug in modules.

INPUT PROTECTION: 3A, 250V fuse.

Frequency and Period

MEASUREMENT METHOD: Reciprocal Counting technique.

GATE TIME: SLOW 1s, MED 100ms, and FAST 10ms.

AC General

AC CMRR[6]: 70dB.

MAXIMUM CREST FACTOR: 5 at full-scale.

VOLT HERTZ PRODUCT: $<= 8 \times 10^7$.

AC OPERATING CHARACTERISTICS[7]

60Hz (50Hz) Operation

Function	Digits	Readings/s	Rate	Bandwidth
ACV, ACI	6.5[8]	2s/Reading	SLOW	3 Hz–300 kHz
	6.5[8]	1.4 (1.1)	MED	30 Hz–300 kHz
	6.5[9]	4.8 (4)	MED	30 Hz–300 kHz
	6.5[9]	35 (28)	FAST	300 Hz–300 kHz
Frequency, Period	6.5	1 (1)	SLOW	3 Hz–300 kHz
	5.5	9 (9)	MED	30 Hz–300 kHz
	4.5	35 (35)	FAST	300 Hz–300 kHz
	4.5[10]	65 (65)	FAST	300 Hz–300 kHz

AC System Speeds[7, 11]

RANGE CHANGES[12]: 4/s (3/s).

FUNCTION CHANGES[12]: 4/s (3/s).

AUTORANGE TIME: < 3s.

ASCII READINGS TO RS-232 (19.2k baud): 50/s.

MAX. INTERNAL TRIGGER RATE: 300/s.

MAX. EXTERNAL TRIGGER RATE: 250/s.

AC Notes

1. 20 % overrange except on 750V and 3A.
2. Specification are for SLOW mode and sine wave inputs >5% of range. SLOW and MED are multi-sample A/D conversions. FAST is DETector:BANDwidth 300 with nPLC = 1.0.
3. Applies to 0°–18°C and 28°–50°C.
4. For square wave inputs >10% of ACV range, except 100mV range. 100mV range frequency must be >10Hz if input is <20mV.
5. Applies to non-sine waves >5Hz.
6. For 1kΩ unbalance in LO lead.
7. Speeds are for 60Hz (50Hz) operation using factory defaults operating conditions (*RST). Autorange off, Display off, Limits off, Trigger delay=0. Includes measurement and binary data transfer out GPIB.
8. 0.01% of step settling error. Trigger delay = 400ms.
9. Trigger delay = 0.
10. Sample count = 1024.
11. DETector:BANDwidth 300 with nPLC = 0.01.
12. Maximum useful limit with trigger delay = 175ms.

Internal Scanner Speeds:

Into and Out of Memory to GPIB[1]

7703 Scanning DCV	185/s
7703 Scanning DCV with Limits or Time Stamp On	150/s
7703 Scanning ACV[2, 3]	155/s
7703 Scanning DCV alternating 2W	60/s
7702 Scanning DCV	60/s
7700 Scanning Temperature (T/C)	55/s
7706 Scanning DCV	50/s

Internal Scanner Speed Notes:

1. Speeds are 60Hz or 50Hz operation using factory default conditions (*RST). NPLC = 0.01. Auto Zero off, Auto Range off, and Display off. Sample count =1024. Includes measurement and binary data transfer out GPIB.
2. Detector Bandwidth = 300.
3. For Auto Delay On = 1.8/s.

GENERAL SPECIFICATIONS:

POWER SUPPLY: 100V / 120V / 220V / 240V ±10%.

LINE FREQUENCY: 45Hz to 66Hz and 360Hz to 440Hz, automatically sensed at power-up.

POWER CONSUMPTION: 28VA.

OPERATING ENVIRONMENT: Specified for 0°C to 50°C. Specified to 80% RH at 35°C.

STORAGE ENVIRONMENT: –40°C to 70°C.

BATTERY: Lithium battery-backed memory, 3 years @ 23°C.

WARRANTY: 3 years.

EMC: Conforms to European Union Directive 89/336/EEC EN61326-1.

SAFETY: Conforms to European Union Directive 73/23/EEC EN61010-1, CAT I.

VIBRATION: MIL-PRF-28800F Class 3, Random.

WARM-UP: 2 hours to rated accuracy.

DIMENSIONS:

Rack Mounting: 89mm high × 213mm wide × 370mm deep (3.5 in × 8.375 in × 14.563 in).

Bench Configuration (with handle and feet): 104mm high × 238mm wide × 370mm deep (4.125 in × 9.375 in × 14.563 in).

SHIPPING WEIGHT: 6.5kg (14 lbs.).

DIGITAL I/O: 2 inputs, 1 for triggering and 1 for hardware interlock. 5 outputs, 4 for Reading Limits and 1 for Master Limit. Outputs are TTL compatible or can sink 250mA, diode clamped to 33V.

TRIGGERING AND MEMORY:

Window Filter Sensitivity: 0.01%, 0.1 %, 1%, 10%, or Full-scale of range (none).

Reading Hold Sensitivity: 0.01%, 0.1 %, 1%, or 10% of reading.

Trigger Delay: 0 to 99 hrs (1ms step size).

External Trigger Delay: <2ms.

External Trigger Jitter: <1ms.

Memory Size: 55,000 readings.

MATH FUNCTIONS: Rel, Min/Max/Average/Std Dev/Peak-to-Peak (of stored reading), Limit Test, %, and mX + b with user defined units displayed.

REMOTE INTERFACE:

Keithley XLinx Up & Running starter software
GPIB (IEEE-488.2) and RS-232C.
SCPI (Standard Commands for Programmable Instruments)
LabVIEW Drivers
TestPoint Drivers

ACCESSORIES SUPPLIED: Model 1751 Safety Test Leads, User Manual, Service Manual.

7700 20-Channel Differential Multiplexer w/Automatic CJC

GENERAL

20 CHANNELS: 20 channels of 2-pole relay input. All channels configurable to 4-pole.

2 CHANNELS: 2 channels of current only input.

RELAY TYPE: Latching electromechanical.

ACTUATION TIME: <3ms.

CAPABILITIES

CHANNELS 1-20: Multiplex one of 20 2-pole or one of 10 4-pole signals into DMM.

CHANNELS 21-22: Multiplex one of 2 2-pole current signals into DMM.

INPUTS

MAXIMUM SIGNAL LEVEL:

Channels (1-20): 300V DC or rms, 1A switched, 60W, 125VA maximum.

Channels (21-22): 60V DC or 30V rms, 3A switched, 60W, 125VA maximum.

CONTACT LIFE (typ): $>10^5$ operations at max signal level.
$>10^8$ operations cold switching.

CONTACT RESISTANCE: <1Ω at end of contact life.

CONTACT POTENTIAL: <±500nV typical per contact, 1µV max.
<±500nV typical per contact pair, 1µV max.

OFFSET CURRENT: <100pA.

CONNECTOR TYPE: Screw terminal, #20 AWG wire size.

ISOLATION BETWEEN ANY TWO TERMINALS: $>10^{10}\Omega$, <100pF.

ISOLATION BETWEEN ANY TERMINAL AND EARTH: $>10^9\Omega$, <200pF.

CROSS TALK (10MHz, 50Ω Load): <–40dB.

INSERTION LOSS (50Ω Source, 50Ω Load): <0.1dB below 1MHz.
<3dB below 2MHz.

COMMON MODE VOLTAGE: 300V between any terminal and chassis.

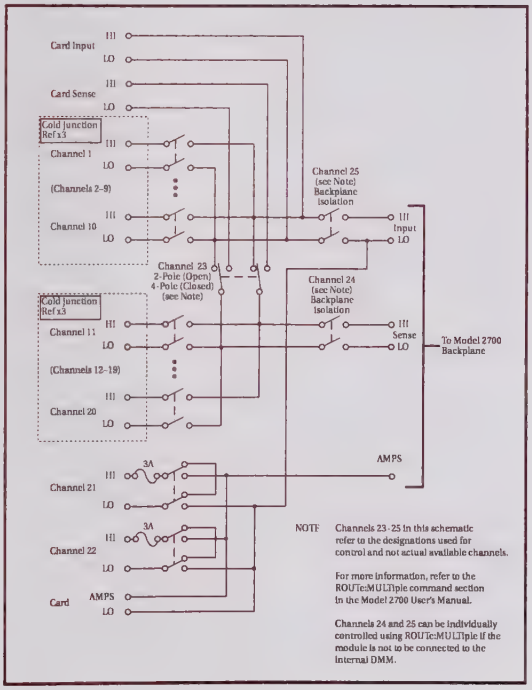
T/C COLD JUNCTION: 1.0°C (18°–28°C Mainframe Temp)
1.5°C (0°–18°C & 28°–50°C Mainframe Temp).

ENVIRONMENTAL:

OPERATING ENVIRONMENT: Specified for 0°C to 50°C.
Specified to 80% R.H. at 35°C.

STORAGE ENVIRONMENT: –25°C to 65°C.

WEIGHT: 0.45kg (1 lb).



7702 40-Channel Differential Multiplexer

GENERAL

40 CHANNELS: 40 channels of 2-pole relay input.
All channels configurable to 4-pole.

2 CHANNELS: 2 channels of current only input.

RELAY TYPE: Latching electromechanical.

ACTUATION TIME: <3ms.

CAPABILITIES

CHANNELS 1-40: Multiplex one of 40 2-pole or one of 20 4-pole signals into DMM.

CHANNELS 41-42: Multiplex one of 2 2-pole current signals into DMM.

INPUTS

MAXIMUM SIGNAL LEVEL:

Channels (1-40): 300V DC or rms, 1A switched, 60W, 125VA maximum.

Channels (41-42): 60V DC or 30V rms, 3A switched, 60W, 125VA maximum.

CONTACT LIFE (typ): $>10^5$ operations at max signal level.
$>10^8$ operations cold switching.

CONTACT RESISTANCE: <1Ω at end of contact life.

CONTACT POTENTIAL: <±500nV typical per contact, 1μV max.
<±500nV typical per contact pair, 1μV max.

OFFSET CURRENT: <100pA.

CONNECTOR TYPE: Screw terminal, #20 AWG wire size.

ISOLATION BETWEEN ANY TWO TERMINALS: $>10^{10}$Ω, <100pF.

ISOLATION BETWEEN ANY TERMINAL AND EARTH: $>10^9$Ω, <200pF.

CROSS TALK (10MHz, 50Ω Load): <–40dB.

INSERTION LOSS (50Ω Source, 50Ω Load): <0.1dB below 1MHz.
<3dB below 2MHz.

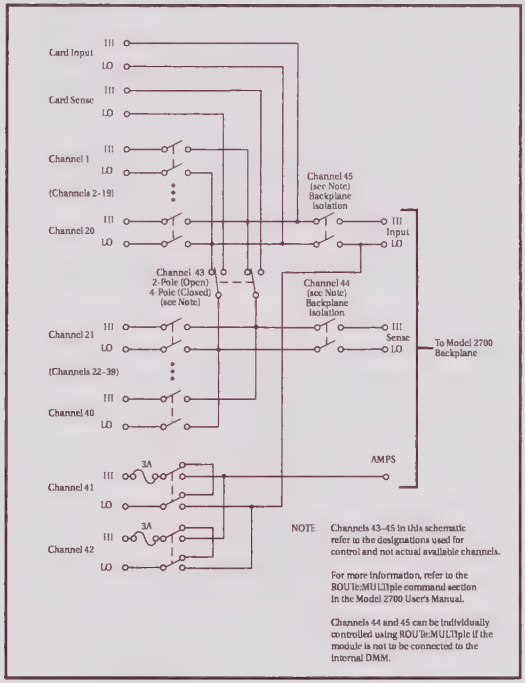
COMMON MODE VOLTAGE: 300V between any terminal and chassis.

ENVIRONMENTAL

OPERATING ENVIRONMENT: Specified for 0°C to 50°C.
Specified to 80% R.H. at 35°C.

STORAGE ENVIRONMENT: –25°C to 65°C.

WEIGHT: 0.5kg (1.1 lb).



7703 32-Channel High Speed Differential Multiplexer

GENERAL

32 CHANNELS: 32 channels of 2-pole relay input.
All channels configurable to 4-pole.

RELAY TYPE: Reed.

ACTUATION TIME: <1ms.

CAPABILITIES

CHANNELS 1-32: Multiplex one of 32 2-pole or one of 16 4-pole signals into DMM.

INPUTS

MAXIMUM SIGNAL LEVEL:

Channels (1-32): 300V DC or rms, 0.5A switched, 10W maximum.

Contact Life (typ): $>5\times10^4$ operations at max signal level.
$>10^8$ operations cold switching.

CONTACT RESISTANCE: <1Ω at end of contact life.

CONTACT POTENTIAL: <±3µV typical per contact, 6µV max.
<±3µV typical per contact pair, 6µV max.

OFFSET CURRENT: <100pA.

CONNECTOR TYPE: 50 pin D-sub × 2.

RELAY DRIVE CURRENT: 20mA per channel.

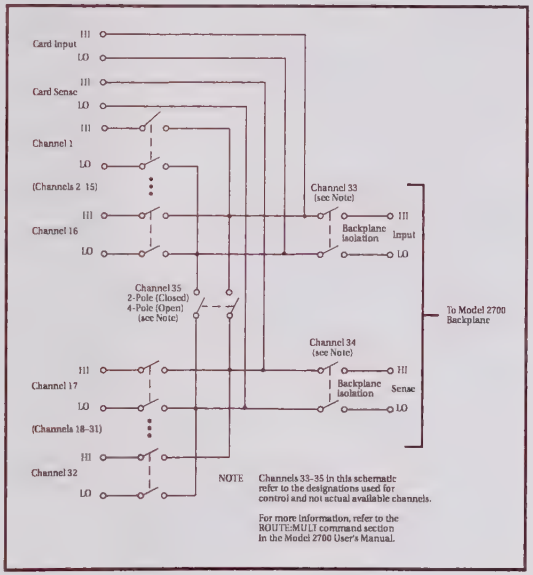
ISOLATION BETWEEN ANY TWO TERMINALS: $>10^9\Omega$, <200pF.

ISOLATION BETWEEN ANY TERMINAL AND EARTH: $>10^9\Omega$, <400pF.

CROSS TALK (1 MHz, 50Ω Load): <–40dB.

INSERTION LOSS (50Ω Source, 50Ω Load): <0.35dB below 1MHz.
<3dB below 2MHz.

COMMON MODE VOLTAGE: 300V between any terminal and chassis.



ENVIRONMENTAL

OPERATING ENVIRONMENT: Specified for 0°C to 50°C.
Specified to 40% R.H. at 35°C.

STORAGE ENVIRONMENT: –25°C to 65°C.

WEIGHT: 0.8kg (1.75 lbs).

7705 40-Channel Control Module

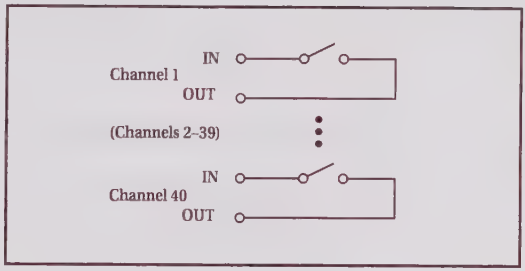
GENERAL

RELAY SWITCH CONFIGURATION: 40 independent channels of 1-pole switching. Isolated from internal DMM.

CONTACT CONFIGURATION: 1 pole Form A.

RELAY TYPE: Latching electromechanical.

CONNECTOR TYPE: Two 50-pin female D-sub connectors.



INPUTS

MAXIMUM SIGNAL LEVEL: 300VDC or rms, 2A switched, 60W (DC, resistive), 125VA (AC, resistive).

CONTACT LIFE: **Cold Switching:** 10^8 closures.
At Maximum Signal Levels: 10^5 closures.

CHANNEL RESISTANCE (per conductor): <1Ω.

CONTACT POTENTIAL: ≤4μV per contact.

OFFSET CURRENT: <100pA.

ACTUATION TIME: 3ms.

ISOLATION: **Channel to Channel:** $>10^9\Omega$, <50pF.
Common Mode: $>10^9\Omega$, <100pF.

CROSSTALK (1MHz, 50Ω load): <–35dB.

INSERTION LOSS (50Ω source, 50Ω load): <0.3dB below 1MHz, <3dB below 10MHz.

COMMON MODE VOLTAGE: 300V between any terminal and chassis.

ENVIRONMENTAL

OPERATING ENVIRONMENT: Specified for 0°C to 50°C.
Specified to 80% R.H. at 35°C.

STORAGE ENVIRONMENT: –25°C to 65°C.

WEIGHT: 0.45kg (1 lb).

Accuracy calculations

The information below discusses how to calculate accuracy for both DC and AC characteristics.

Calculating DC characteristics accuracy

DC characteristics accuracy is calculated as follows:

Accuracy = ±(ppm of reading + ppm of range)

(ppm = parts per million, and 10ppm = 0.001%)

As an example of how to calculate the actual reading limits, assume that you are measuring 5V on the 10V range. You can compute the reading limit range from one-year DCV accuracy specifications as follows:

Accuracy = ±(30ppm of reading + 5ppm of range)
±[(30ppm × 5V) + (5ppm × 10V)]
±(150µV + 50µV)
±200µV

Thus, the actual reading range is: 5V± 200µV, or from 4.9998V to 5.0002V.

DC current and resistance calculations are performed in exactly the same manner using the pertinent specifications, ranges, and input signal values.

Calculating AC characteristics accuracy

AC characteristics accuracy is calculated similarly, except that AC specifications are given as follows:

Accuracy = ±(% of reading + % of range)

As an example of how to calculate the actual reading limits, assume that you are measuring 120V, 60Hz on the 750V range. You can compute the reading limit range from ACV one-year accuracy specifications as follows:

Accuracy = ±(0.06% of reading + 0.03% of range)
±[(0.0006 × 120V) + (0.0003 × 750V)]
±(0.072V + 0.225V)
±0.297V

In this case, the actual reading range is: 120V± 0.297V, or from 119.703V to 120.297V.

AC current calculations are performed in exactly the same manner using the pertinent specifications, ranges, and input signal values.

Calculating dBm characteristics accuracy

As an example of how to calculate the actual reading limits for a 13dBm measurement with a reference impedance of 50Ω, assume an applied signal 0.998815V. The relationship between voltage and dBm is as follows:

$$dBm = 10 \log \frac{V_{IN}^2 / R_{REF}}{1mW}$$

From the previous example on calculating DC characteristics accuracy, it can be shown that a measurement of 0.998815V on the 1V range has an uncertainty of ±36.9644mV, or 0.998778V to 0.998852V, using one-year specifications.

Expressing 0.998778V as dBm:

$$dBm = 10 \log \frac{(0.998778V)^2 / 50\Omega}{1mW} = 12.99968dBm$$

and expressing 0.998852V as dBm:

$$dBm = \frac{(0.998852V)^2 / 50\Omega}{1mW} = 13.00032dBm$$

Thus, the actual reading range is 13dBm ±0.00032dBm.

dBm and dB for other voltage inputs can be calculated in exactly the same manner using pertinent specifications, ranges, and reference impedances.

Calculating dB characteristics accuracy

The relationship between voltage and dB is as follows:

$$dB = 20 \log \frac{V_{IN}}{V_{REF}}$$

As an example of how to calculate the actual readings limits for dB, with a user-defined VREF of 10V, you must calculate the voltage accuracy and apply it to the above equation.

To calculate a -60dB measurement, assume 10mV RMS for a VREF of 10V. Using the 100mV range, one-year, 10Hz - 20kHz frequency band, and SLOW rate, the voltage limits are as follows:

Accuracy = ±[(0.06% of reading) + (0.03% of range)]
±[(0.0006 × 10mV) + (0.0003 × 100mV)]
±[6μV + 30μV]
±36μV

Thus, the actual reading accuracy is 10mV ±36mV or 10.036mV to 9.964mV. Applying the voltage reading accuracy into the dB equation yields:

$$dBm = 20 \log \frac{10.036mV}{10V} = -59.96879dB$$

$$dBm = 20 \log \frac{9.964mV}{10V} = -60.03133dB$$

Thus, the actual reading accuracy is -60dB + 0.031213dB to -60dB - 0.031326dB.

dBm and dB for other voltage inputs can be calculated in exactly the same manner using pertinent specifications, ranges, and other reference voltages.

Additional derating factors

In some cases, additional derating factors must be applied to calculate certain accuracy values. For example, an additional derating factor of 0.02ppm/V must be added to DCV specifications for voltages over 500V. Before calculating accuracy, study the associated specifications very carefully to see if any derating factors apply.

Optimizing measurement accuracy

The configurations listed below assume that the multimeter has had factory setups restored.

DC voltage, DC current, and resistance:

- Select 6-1/2 digits, 10 PLC, filter ON (up to 100 readings), fixed range.
- Use REL on DC voltage and 2-wire resistance measurements.
- Use 4-wire resistance measurements for best accuracy.

AC voltage and AC current:

- Select 6-1/2 digits, 10 PLC, filter ON (up to 100 readings), fixed range.

Temperature:

- Select 6-1/2 digits, 10 PLC, filter ON (up to 100 readings).

Optimizing measurement speed

The configurations listed below assume that the multimeter has had factory setups restored.

DC voltage, DC current, and resistance:

- Select 3-1/2 digits, 0.01 PLC, filter OFF, fixed range.

AC voltage and AC current:

- Select 3-1/2 digits, 0.01 PLC, filter OFF, fixed range.

Temperature:

- Select 3-1/2 digits, 0.01 PLC, filter OFF.

For all functions, turn off the display and autozero, and set the trigger delay to zero. Use the :SAMPle:COUNt and READ? bus commands.

B
Calibration Reference

Introduction

This appendix contains detailed information about the various Model 2700 remote calibration commands. Section 2 of this manual covers detailed calibration procedures. For information about additional commands to control other instrument functions, refer to the Model 2700 User's Manual.

Command summary

Table B-1 summarizes Model 2700 calibration commands.

Table B-1
Remote calibration command summary

Command	Description
:CALibration	Calibration root command.
:PROTected	All commands in this subsystem are protected by the calibration lock (except queries and :CODE).
:CODE <up to 8 char. string>	Calibration code or password (default: KI002700).
:COUNt?	Request the number of times the unit has been calibrated.
:INITiate	Initiate calibration.
:LOCK	Lock out calibration (opposite of enabling cal with :CODE command).
:LOCK?	Request comprehensive cal lock state. (0 = locked; 1 = unlocked).
:SAVE	Save cal constants to EEROM.
:DATE <year>, <month>, <day>	Send cal date to 2700.
:DATE?	Request cal date from 2700.
:NDUE <year>, <month>, <day>	Send next due cal date to 2700.
:NDUE?	Request next due cal date from 2700.
:DC	DC cal steps.
:STEP0	Rear scanner terminals short step[1].
:STEP1	Front terminal short circuit.
:STEP2	Open circuit.
:STEP3 <NRf>	10V DC step.
:STEP4 <NRf>	–10V DC step.
:STEP5 <NRf>	100V DC step.
:STEP6 <NRf>	1kΩ 4-wire step.
:STEP7 <NRf>	10kΩ 4-wire step.
:STEP8 <NRf>	100kΩ 4-wire step.
:STEP9 <NRf>	1MΩ 4-wire step.

Table B-1 (Continued)
Remote calibration command summary

Command	Description
:CALibration	
:PROTected	
:DC	
:STEP10 <NRf>	10mA DC step.
:STEP11 <NRf>	100mA DC step.
:STEP12 <NRf>	1A DC step.
:AC	AC cal steps.
:STEP1	10mV AC at 1kHz step.
:STEP2	100mV AC at 1kHz step.
:STEP3	100mV AC at 50kHz step.
:STEP4	1V AC at 1kHz step.
:STEP5	1V AC at 50kHz step.
:STEP6	10V AC at 1kHz step.
:STEP7	10V AC at 50kHz step.
:STEP8	100V AC at 1kHz step.
:STEP9	100V AC at 50kHz step.
:STEP10	700V AC at 1kHz step.
:STEP11	100mA AC at 1kHz step.
:STEP12	1A AC at 1kHz step.
:STEP13	2A AC at 1kHz step.
:STEP14	1V AC at 3Hz step[1].
:STEP15	1V AC at 1kHz step[1].

NOTE: Upper-case letters indicated short form of each command. For example, instead of sending ":CALibration:PROTected:INITiate," you can send ":CAL:PROT:INIT."

[1] DC:STEP0, AC:STEP14, and AC:STEP15 are one-time factory calibration points and are valid only in manufacturing calibration mode.

Miscellaneous calibration commands

Miscellaneous commands perform miscellaneous calibration functions such as programming the calibration code and date. These commands are discussed in detail in the following paragraphs.

:CODE

(:CALibration:PROTected:CODE)

Purpose To program the calibration code or password so that you can perform the calibration procedures.

Format `:cal:prot:code '<char_string>'`

Parameter Up to a 8-character string including letters and numbers.

Description The `:CODE` command enables the Model 2700 calibration procedures when performing these procedures over the bus. In general, this command must be sent to the unit before sending any other comprehensive or manufacturing calibration command. The default calibration code is KI002700.

NOTES *The `:CODE` command should be sent only once before performing either the comprehensive or factory calibration. Do not send `:CODE` before each calibration step.*

To change the code, first send the present code, then send the new code.

The code parameter must be enclosed in single quotes.

Example `:CAL:PROT:CODE 'KI002700'` Send default code of KI002700.

:COUNt?

(:CALibration:PROTected:COUNt?)

Purpose To determine how many times the Model 2700 has been calibrated.

Format `:cal:prot:coun?`

Response <n> Calibration count.

Description The `:COUNt?` command allows you to determine how many times the Model 2700 has been calibrated.

NOTE *Use the `:COUNt?` command to help you monitor for unauthorized calibration procedures.*

Example `:CAL:PROT:COUN?` Request calibration count.

:INIT

(:CALibration:PROTected:INITiate)

Purpose To initiate comprehensive and factory calibration procedures.

Format `:cal:prot:init`

Parameter None

Description The `:INIT` command enables Model 2700 calibration when performing these procedures over the bus. This command must be sent to the unit after sending the `:CODE` command, but before sending any other calibration command.

NOTE *The `:INIT` command should be sent only once before performing either DC, AC, or factory calibration. Do not send `:INIT` before each calibration step.*

Example `:CAL:PROT:INIT` Initiate calibration.

:LOCK

(:CALibration:PROTected:LOCK)

Purpose To lock out comprehensive or manufacturing calibration.

Format `:cal:prot:lock`

Parameter None

Description The `:LOCK` command allows you to lock out both comprehensive and manufacturing calibration after completing those procedures. Thus, `:LOCK` performs the opposite of enabling calibration with the `:CODE` command.

NOTE *To unlock comprehensive calibration, send the `:CODE` command. To unlock manufacturing calibration, hold in the OPEN key while turning on the power.*

Example `:CAL:PROT:LOCK` Lock out calibration.

:LOCK?

(:CALibration:PROTected:LOCK?)

Purpose To read comprehensive calibration lock status.

Format `:cal:prot:lock?`

Response
0 Comprehensive calibration locked.
1 Comprehensive calibration unlocked.

Description The `:LOCK?` query requests status from the Model 2700 on calibration locked/unlocked state. Calibration must be enabled sending the `:CODE` command before calibration can be performed.

Example `:CAL:PROT:LOCK?` Request cal lock state.

:SAVE

(:CALibration:PROTected:SAVE)

Purpose To save calibration constants in EEROM after the calibration procedure.

Format `:cal:prot:save`

Parameter None

Description The `:SAVE` command stores internally calculated calibration constants derived during both comprehensive and manufacturing calibration in EEROM. (EEROM is non-volatile memory.) Calibration constants will be retained indefinitely once saved. Generally, `:SAVE` is sent after all other calibration steps (except for `:LOCK`).

NOTE *Calibration will be only temporary unless the :SAVE command is sent to permanently store calibration constants.*

Example `:CAL:PROT:SAVE` Save calibration constants.

:DATE

(:CALibration:PROTected:DATE)

Purpose To send the calibration date to the instrument.

Format `:cal:prot:date <year>, <month>, <day>`

Parameter
<year> = 1999 to 2098
<month> = 1 to 12
<day> = 1 to 31

Query format `:cal:prot:date?`

Response <year>, <month>, <day>

Description The `:DATE` command allows you to store the calibration date in instrument memory for future reference. You can read back the date from the instrument over the bus by using the `:DATE?` query or the CALIBRATION selection in the front panel CAL menu.

NOTE *The year, month, and day parameters must be delimited by commas.*

Example

```
:CAL:PROT:DATE 1999,12,16    Send cal date (12/16/1999).
:CAL:PROT:DATE?              Request cal date.
```

:NDUE

:CALibration:PROTected:NDUE)

Purpose To send the next calibration due date to the instrument.

Format `:cal:prot:ndue <year>, <month>, <day>`

Parameter
<year> = 1999 to 2098
<month> = 1 to 12
<day> = 1 to 31

Query format `:cal:prot:ndue?`

Response <year>, <month>, <day>

Description The `:NDUE` command allows you to store the date when calibration is next due in instrument memory. You can read back the next due date from the instrument over the bus by using the `:NDUE?` query or the front panel CAL menu.

NOTE *The next due date parameters must be delimited by commas.*

Example

```
:CAL:PROT:NDUE 2000,12,16    Send due date (12/16/2000).
:CAL:PROT:NDUE?              Request due date.
```

DC calibration commands

The :DC commands perform calibration of the DCV, DCI, and ohms functions. Table B-2 summarizes these calibration commands along with parameter limits.

Table B-2
DC calibration commands

Command	Description	Parameter limits
:CALibration		
:PROTected		
:DC		
:STEP1	Front terminal short circuit.	
:STEP2	Open circuit.	
:STEP3 <NRf>	10V DC calibration step.	9 to 11
:STEP4 <NRf>	-10V DC calibration step.	-9 to -11
:STEP5 <NRf>	100V DC calibration step.	90 to 110
:STEP6 <NRf>	1kΩ 4-wire calibration step.	900 to 1.1E3
:STEP7 <NRf>	10kΩ 4-wire calibration step.	9E3 to 11E3
:STEP8 <NRf>	100kΩ 4-wire calibration step.	90E3 to 110E3
:STEP9 <NRf>	1MΩ 4-wire calibration step.	900E3 to 1.1E6
:STEP10 <NRf>	10mA DC calibration step.	9E-3 to 11E-3
:STEP11 <NRf>	100mA DC calibration step.	90E-3 to 110E-3
:STEP12 <NRf>	1A DC calibration step.	0.9 to 1.1

:STEP1

(:CALibration:PROTected:DC:STEP1)

Purpose To perform front terminal short-circuit calibration.

Format
```
:cal:prot:dc:step1
```

Parameter None

Description `:STEP1` performs the short-circuit calibration step in the comprehensive calibration procedure. Connect a low-thermal short (Model 8610) to the front panel input jacks before sending this command.

Example
```
:CAL:PROT:DC:STEP1
```
Perform short-circuit calibration.

:STEP2

(:CALibration:PROTected:DC:STEP2)

Purpose To perform front terminal open-circuit calibration.

Format `:cal:prot:dc:step2`

Parameter None

Description `:STEP2` performs the open-circuit calibration step in the comprehensive calibration procedure. Disconnect all cables and accessories from the input jacks before sending this command.

Example `:CAL:PROT:DC:STEP2` Perform open circuit calibration.

:STEP3

(:CALibration:PROTected:DC:STEP3)

Purpose To program the +10V comprehensive calibration step.

Format `:cal:prot:dc:step3 <Cal_voltage>`

Parameter <Cal_voltage> = 9 to 11 [V]

Description `:STEP3` programs the +10V DC comprehensive calibration step. The allowable range of the calibration voltage parameter is from 9 to 11, but 10 is recommended for best results.

Example `:CAL:PROT:DC:STEP3 10` Program 10V step.

:STEP4

(:CALibration:PROTected:DC:STEP4)

Purpose To program the -10V DC comprehensive calibration step.

Format `:cal:prot:dc:step4 <Cal_voltage>`

Parameter <Cal_voltage> = -9 to -11 [V]

Description `:STEP4` programs the -10V DC comprehensive calibration step. The allowable range of the calibration voltage parameter is from -9 to -11, but -10 is recommended for best results.

Example `:CAL:PROT:DC:STEP4 -10` Program -10V step.

:STEP5

(:CALibration:PROTected:DC:STEP5)

Purpose To program the 100V DC comprehensive calibration step.

Format `:cal:prot:dc:step5 <Cal_voltage>`

Parameter <Cal_voltage> = 90 to 110 [V]

Description `:STEP5` programs the 100V DC comprehensive calibration step. The allowable range of the calibration voltage parameter is from 90 to 110, but 100 is recommended for best results.

Example `:CAL:PROT:DC:STEP5 100` Program 100V step.

:STEP6

(:CALibration:PROTected:DC:STEP6)

Purpose To program the 1kΩ 4-wire comprehensive calibration step.

Format `:cal:prot:dc:step6 <Cal_resistance>`

Parameter <Cal_resistance> = 900 to 1.1E3 [Ω]

Description `:STEP6` programs the 1kΩ 4-wire resistance comprehensive calibration step. The allowable range of the calibration resistance parameter is from 900 to 1.1E3 but 1E3 is recommended for best results.

Example `:CAL:PROT:DC:STEP6 1E3` Program 1kΩ step.

:STEP7

(:CALibration:PROTected:DC:STEP7)

Purpose To program the 10kΩ 4-wire comprehensive calibration step.

Format `:cal:prot:dc:step7 <Cal_resistance>`

Parameter <Cal_resistance> = 9E3 to 11E3 [Ω]

Description `:STEP7` programs the 10kΩ 4-wire resistance comprehensive calibration step. The allowable range of the calibration resistance parameter is from 9E3 to 11E3, but 10E3 is recommended for best results.

Example `:CAL:PROT:DC:STEP7 10E3` Program 10kΩ step.

:STEP8

(:CALibration:PROTected:DC:STEP8)

Purpose To program the 100kΩ 4-wire comprehensive calibration step.

Format `:cal:prot:dc:step8 <Cal_resistance>`

Parameter <Cal_resistance> = 90E3 to 110E3 [Ω]

Description `:STEP8` programs the 100kΩ 4-wire resistance comprehensive calibration step. The allowable range of the calibration resistance parameter is from 90E3 to 110E3, but 100E3 is recommended for best results.

Example `:CAL:PROT:DC:STEP8 100E3` Program 100kΩ step.

:STEP9

(CALibration:PROTected:DC:STEP9)

Purpose To program the 1MΩ comprehensive calibration step.

Format `:cal:prot:dc:step9 <Cal_resistance>`

Parameter <Cal_resistance> = 900E3 to 1.1E6 [Ω]

Description `:STEP9` programs the 1MΩ comprehensive calibration step. The allowable range of the calibration resistance parameter is from 900E3 to 1.1E6. Use the 1E6 value whenever possible, or the closest possible value.

Example `:CAL:PROT:DC:STEP9` Program 1MΩ calibration step.

:STEP10

(CALibration:PROTected:DC:STEP10)

Purpose To program the 10mA comprehensive calibration step.

Format `:cal:prot:dc:step10 <Cal_current>`

Parameter <Cal_current> = 9E-3 to 11E-3 [A]

Description `:STEP10` programs the 10mA comprehensive calibration step. The allowable range of the calibration current parameter is from 9E-3 to 11E-3. Use the 10E-3 value whenever possible for best results.

Example `:CAL:PROT:DC:STEP10 10E-3` Program 10mA step.

:STEP11

(CALibration:PROTected:DC:STEP11)

Purpose To program the 100mA comprehensive calibration step.

Format `:cal:prot:dc:step11 <Cal_current>`

Parameter <Cal_current> = 90E-3 to 110E-3 [A]

Description `:STEP11` programs the 100mA comprehensive calibration step. The allowable range of the calibration current parameter is from 90E-3 to 110E-3. Use the 100E-3 value whenever possible for best results.

Example
```
:CAL:PROT:DC:STEP11 0.1
```
Program 100mA step.

:STEP12

(CALibration:PROTected:DC:STEP12)

Purpose To program the 1A comprehensive calibration step.

Format `:cal:prot:dc:step12 <Cal_current>`

Parameter <Cal_current> = 0.9 to 1.1 [A]

Description `:STEP12` programs the 1A comprehensive calibration step. The allowable range of the calibration current parameter is from 0.9 to 1.1. Use a value of 1 whenever possible for best results.

Example
```
:CAL:PROT:DC:STEP12 1
```
Program 1A step.

AC calibration commands

The :AC commands perform comprehensive (user) calibration of the ACV and ACI functions. Table B-3 summarizes these calibration commands.

Table B-3
AC calibration commands

Command	Description
:CALibration	
:PROTected	
:AC	
:STEP1	10mV AC at 1kHz calibration step.
:STEP2	100mV AC at 1kHz calibration step.
:STEP3	100mV AC at 50kHz calibration step.
:STEP4	1V AC at 1kHz calibration step.
:STEP5	1V AC at 50kHz calibration step.
:STEP6	10V AC at 1kHz calibration step.
:STEP7	10V AC at 50kHz calibration step.
:STEP8	100V AC at 1kHz calibration step.
:STEP9	100V AC at 50kHz calibration step.
:STEP10	700V AC at 1kHz calibration step.
:STEP11	100mA AC at 1kHz calibration step.
:STEP12	1A AC at 1kHz calibration step.
:STEP13	2A AC at 1kHz calibration step.

:AC:STEP<n>

(CALibration:PROTected:AC:STEP<n>)

Purpose To program individual AC calibration steps.

Format `:cal:prot:ac:step<n>`

Parameter

1	10mV AC at 1kHz calibration step.
2	100mV AC at 1kHZ calibration step.
3	100mV AC at 50kHz calibration step.
4	1V AC at 1kHz calibration step.
5	1V AC at 50kHz calibration step.
6	10V AC at 1kHz calibration step.
7	10V AC at 50kHz calibration step.
8	100V AC at 1kHz calibration step.
9	100V AC at 50khz calibration step.
10	700V AC at 1kHz calibration step.
11	100mA AC at 1kHz calibration step.
12	1A AC at 1kHz calibration step.
13	2A AC at 1kHz calibration step.

Description The `:AC:STEP` command programs the 13 individual AC calibration steps; <n> represents the calibration step number. The appropriate signal must be connected to the instrument when programming each step, as summarized in the parameters listed above.

Example

`:CAL:PROT:AC:STEP7`	Program 10V, 50kHz step.

Manufacturing calibration commands

Three calibration steps are only performed at the factory or when the unit has been repaired:

`:CALibration:PROTected:AC:STEP14`	1V AC at 3Hz
`:CALibration:PROTected:AC:STEP15`	1V AC at 1kHz
`:CALibration:PROTected:DC:STEP0`	Rear scanner terminal short circuit

:AC:STEP<14 | 15>

(CALibration:PROTected:AC:STEP<14 | 15>)

Purpose To program individual AC manufacturing calibration steps.

Format
```
:cal:prot:ac:step14 <Cal_voltage>
:cal:prot:ac:step15 <Cal_frequency>
```

Parameter <Cal_voltage> = 1 [1V nominal]
<Cal_frequency = 1E3 [1kHz nominal]

Description The `:AC:STEP14` and `:AC:STEP:15` commands program the two manufacturing AC calibration steps. The appropriate signal must be connected to the instrument when programming each step, as summarized by the parameters listed above.

Example

`:CAL:PROT:AC:STEP14 1`	Program AC step 14.
`:CAL:PROT:AC:STEP15 1E3`	Program AC step 15.

:DC:STEP0

(:CALibration:PROTected:DC:STEP0)

Purpose To perform rear scanner terminal short-circuit calibration.

Format
```
:cal:prot:dc:step0
```

Parameter None

Description `:STEP0` performs the rear scanner terminal short-circuit calibration step in the manufacturing calibration procedure. Install an extender card with low-thermal shorts on the output terminals installed in Slot 1, and select the rear scanner inputs before sending this command.

Example

`:CAL:PROT:DC:STEP0`	Perform rear short-circuit calibration.

:DATE?

(:CALibration:PROTected:CARD1:DATE?)
(:CALibration:PROTected:CARD2:DATE?)

Purpose To request the Model 7700 calibration date.

Format
```
:cal:prot:card1:date?
:cal:prot:card2:date?
```

Response <year>, <month>, <day>

Description The `:CARD1:DATE?` and `:CARD2:DATE?` queries allow you to read back the calibration date from a Model 7700 in Slot 1 and Slot 2 respectively.

NOTE *The card calibration date is automatically set to the Model 2700 real time clock date when the card is calibrated.*

Example
```
:CAL:PROT:CARD1:DATE?
```
Request card 1 cal date.

:INIT

(:CALibration:PROTected:CARD1:INITiate)

Purpose To initiate Model 7700 calibration procedures.

Format
```
:cal:prot:card1:init
```

Parameter None

Description The `:INIT` command enables Model 7700 calibration when performing these procedures over the bus. This command must be sent to the unit after sending the `:CODE` command, but before performing Model 7700 calibration.

Example
```
:CAL:PROT:CARD1:INIT
```
Initiate 7700 calibration.

:LOCK

(:CALibration:PROTected:CARD1:LOCK)

Purpose To lock out Model 7700 calibration.

Format
```
:cal:prot:card1:lock
```

Parameter None

Description The `:LOCK` command allows you to lock out Model 7700 calibration after completing the procedure. Thus, `:LOCK` performs the opposite of enabling calibration with the `:CODE` command.

Example
```
:CAL:PROT:CARD1:LOCK
```
Lock out card 1 calibration.

:LOCK?

(:CALibration:PROTected:CARD1:LOCK?)

Purpose To read Model 7700 calibration lock status.

Format
```
:cal:prot:card1:lock?
```

Response
0 Calibration locked.
1 Calibration unlocked.

Description The `:LOCK?` query requests status from the Model 2700 on Model 7700 calibration locked/unlocked state. Calibration must be enabled sending the `:CODE` command before calibration can be performed.

Example
```
:CAL:PROT:CARD1:LOCK?
```
Request card 1 cal lock state.

:RCOunt

(:CALibration:PROTected:CARD1:RCOunt)

Purpose To reset card calibration count to 0.

Format
```
:cal:prot:card1:rco
```

Parameter None

Description The `:RCOunt` command resets the card calibration count reported by `:COUNt?` to 0.

Example
```
:CAL:PROT:CARD1:RCO
```
Rest card calibration count.

:SAVE

(:CALibration:PROTected:CARD1:SAVE)

Purpose To save calibration constants in card EEROM after the calibration procedure.

Format `:cal:prot:card1:save`

Parameter None

Description The `:SAVE` command stores calculated calibration constants derived during Model 7700 calibration in card EEROM. (EEROM is non-volatile memory.) Calibration constants will be retained indefinitely once saved. Generally, `:SAVE` is sent after all other calibration steps (except for `:LOCK`).

NOTE *Card calibration will be only temporary unless the `:SAVE` command is sent to permanently store calibration constants.*

Example `:CAL:PROT:CARD1:SAVE` Save card calibration constants.

:STEP0

(:CALibration:PROTected:CARD1:STEP0)

Purpose To perform Model 7700 calibration.

Format `:cal:prot:card1:step0 <temp>`

Parameter <temp> = Cold calibration temperature (°C)

Description `:STEP0` performs temperature sensor calibration of the Model 7700. The card must be allowed to cool down to ambient temperature before calibration, and the cold temperature of the card must be measured and sent as the <temp> parameter during calibration.

NOTE *Before calibrating the Model 7700, make sure that power has been removed from the card for at least two hours to allow card circuitry to cool down. After turning on the power during the calibration procedure, complete the procedure as quickly as possible to minimize card heating that could affect calibration accuracy.*

Example `:CAL:PROT:CARD1:STEP0 23` Perform 7700 calibration.

Remote error reporting

Methods to detect and determine the nature of calibration errors are discussed in the following paragraphs.

Error summary

Table B-5 summarizes Model 2700 calibration errors.

Table B-5
Calibration error summary

Error number and description
+400, "10 vdc zero error"
+401, "100 vdc zero error"
+402, "10 vdc full scale error"
+403, "-10 vdc full scale error"
+404, "100 vdc full scale error"
+405, "-100 vdc full scale error"
+406, "1k 2-w zero error"
+407, "10k 2-w zero error"
+408, "100k 2-w zero error"
+409, "10M 2-w zero error "
+410, "10M 2-w full scale error"
+411, "10M 2-w open error"
+412, "1k 4-w zero error"
+413, "10k 4-w zero error"
+414, "100k 4-w zero error"
+415, "10M 4-w sense lo zero error"
+416, "1k 4-w full scale error"
+417, "10k 4-w full scale error"
+418, "100k 4-w full scale error"
+419, "1M 4-w full scale error"
+420, "10M 4-w full scale error"
+421, "10m adc zero error"
+422, "100m adc zero error"
+423, "10m adc full scale error"
+424, "100m adc full scale error"
+425, "1 adc full scale error"
+438, "Date of calibration not set"
+439, "Next date of calibration not set"
+450, "100m vac dac error"

Table B-5 (Continued)
Calibration error summary

Error number and description
+451, "1 vac dac error"
+452, "10 vac dac error"
+453, "100 vac dac error"
+454, "100m vac zero error"
+455, "100m vac full scale error"
+456, "1 vac zero error"
+457, "1 vac full scale error"
+458, "1 vac noise error"
+459, "10 vac zero error"
+460, "10 vac full scale error"
+461, "10 vac noise error"
+462, "100 vac zero error"
+463, "100 vac full scale error"
+464, "750 vac zero error"
+465, "750 vac full scale error"
+466, "750 vac noise error"
+467, "Post filter offset error"
+468, "1 aac zero error"
+469, "1 aac full scale error"
+470, "3 aac zero error"
+471, "3 aac full scale error"
+472, "Input time constant error"
+473, "Frequency gain error"
+474, "1K Ohm Ioff Ocomp FS error"
+475, "10K Ohm Ioff Ocomp FS error"
+476, "Temperature Cold Cal error" *
+500, "Calibration data invalid"
+513, "AC calibration data lost"
+514, "DC calibration data lost"
+515, "Calibration dates lost"
+518, "Card calibration data lost" *
+519, "Card calibration dates lost" *
+610, "Questionable calibration"

*Model 7700 card only.

Error queue

As with other Model 2700 errors, any calibration error will be reported in the bus error queue. You can read this queue by using the :SYST:ERR? query. The Model 2700 will respond with the appropriate error message, as summarized in Table B-5.

Status byte EAV (Error Available) bit

Whenever an error is available in the error queue, the EAV (Error Available) bit (bit 2) of the status byte will be set. Use the *STB? query or serial polling to obtain the status byte, then test bit 2 to see if it is set. If the EAV bit is set, an error has occurred, and you can use the :SYST:ERR? query to read the error and at the same time clear the EAV bit in the status byte.

Generating an SRQ on error

To program the instrument to generate an IEEE-488 bus SRQ when an error occurs, send the following command: *SRE 4. This command will enable SRQ when the EAV bit is set. You can then read the status byte and error queue as outlined above to check for errors, and to determine the exact nature of the error.

Detecting calibration step completion

When sending remote calibration commands, you must wait until the instrument completes the current operation before sending a command. You can use either *OPC? or *OPC to help determine when each calibration step is completed.

Using the *OPC? query

With the *OPC? (operation complete) query, the instrument will place an ASCII 1 in the output queue when it has completed each step. To determine when the OPC response is ready, do the following:

1. Repeatedly test the MAV (Message Available) bit (bit 4) in the status byte and, wait until it is set. (You can request the status byte by using the *STB? query or by serial polling.)
2. When MAV is set, a message is available in the output queue, and you can read the output queue and test for an ASCII 1.
3. After reading the output queue, repeatedly test MAV again until it clears. At this point, the calibration step is completed.

Using the *OPC command

The *OPC (operation complete) command can also be used to detect the completion of each calibration step. To use *OPC to detect the end of each calibration step, you must do the following:

1. Enable operation complete by sending *ESE 1. This command sets the OPC (operation complete bit) in the standard event enable register, allowing operation complete status from the standard event status register to set the ESB (event summary bit) in the status byte when operation complete is detected.
2. Send the *OPC command immediately following each calibration command. For example:

   :CAL:PROT:DC:STEP1;*OPC

   Note that you must include the semicolon (;) to separate the two commands, and that the *OPC command must appear on the same line as the calibration command.
3. After sending a calibration command, repeatedly test the ESB (Event Summary) bit (bit 5) in the status byte until it is set. (Use either the *STB? query or serial polling to request the status byte.)
4. Once operation complete has been detected, clear OPC status using one of two methods: (1) Use the *ESR? query, then read the response to clear the standard event status register, or (2) send the *CLS command to clear the status registers. Note that sending *CLS will also clear the error queue and operation complete status.

Generating an SRQ on calibration complete

An IEEE-488 bus SRQ (service request) can be used to detect operation complete instead of repeatedly polling the Model 2700. To use this method, send both *ESE 1 and *SRE 32 to the instrument, then include the *OPC command at the end of each calibration command line, as covered above. Refer to your controller's documentation for information on detecting and servicing SRQs.

C
Calibration Program

Introduction

This appendix includes a calibration program written in BASIC to help you calibrate the Model 2700. Refer to Section 2 for more details on calibration procedures, equipment, and connections.

Computer hardware requirements

The following computer hardware is required to run the calibration program:

- IBM PC, AT, or compatible computer.
- Keithley KPC-488.2, KPS-488.2, or KPC-488.2AT, or CEC PC-488 IEEE-488 interface for the computer.
- Two shielded IEEE-488 connecting cables (Keithley Model 7007).

Software requirements

In order to use the calibration program, you will need the following software:

- Microsoft QBasic (supplied with MS-DOS 5.0 or later).
- MS-DOS version 5.0 or later.
- HP-style Universal Language Driver, CECHP.EXE (supplied with Keithley and CEC interface cards listed above).

Calibration equipment

The following calibration equipment is required:

- Fluke 5700A Calibrator
- Keithley Model 8610 Calibration Short
- Double banana plug to BNC cables

See Section 2 for detailed equipment information, and refer to these figures for connections:

- Low-thermal short connections: Figure 2-1
- DC volts and ohms connections: Figure 2-2
- DC amps and AC amps connections: Figure 2-3
- AC volts connections: Figure 2-4

General program instructions

1. With the power off, connect the Model 2700 and the calibrator to the IEEE-488 interface of the computer. Be sure to use shielded IEEE-488 cables for bus connections.
2. Turn on the computer, the Model 2700, and the calibrator. Allow the Model 2700 and the calibrator to warm up for at least one hour before performing calibration.
3. Make sure the Model 2700 is set for a primary address of 16. (Use the front panel GPIB key to check or change the address.)
4. Make sure the calibrator primary address is at its factory default setting of 4.
5. Make sure that the computer bus driver software (CECHP.EXE) is properly initialized.
6. Enter the QBasic editor, and type in the program below. Check thoroughly for errors, then save it using a convenient filename.

NOTE *The program assumes a default calibration code of KI002700. If the calibration code has been changed, modify the :CAL:PROT:CODE parameter accordingly.*

7. Run the program, and follow the prompts on the screen to perform calibration.

Program C-1
Model 2700 calibration program

```
' Model 2700 calibration program.
' Rev. 1.0, 7/30/99
OPEN "IEEE" FOR OUTPUT AS #1              ' Open IEEE-488 output path.
OPEN "IEEE" FOR INPUT AS #2               ' Open IEEE-488 input path.
PRINT #1, "INTERM CRLF"                   ' Set input terminator.
PRINT #1, "OUTTERM LF"                    ' Set output terminator.
PRINT #1, "REMOTE 4 16"                   ' Put 2700, 5700A in remote.
PRINT #1, "CLEAR"                         ' Send DCL.
PRINT #1, "OUTPUT 16;:SYST:PRES;*CLS"     ' Initialize 2700.
PRINT #1, "OUTPUT 16;*ESE 1;*SRE 32"      ' Enable OPC and SRQ
PRINT #1, "OUTPUT 4;*RST;*CLS;STBY"       ' Reset 5700A calibrator.
PRINT #1, "OUTPUT 4;CUR_POST NORMAL"      ' Normal current output.
C$ = ":CAL:PROT:"                         ' 2700 partial command header.
'
CLS                                       ' Clear CRT.
PRINT "Model 2700 Multimeter Comprehensive Calibration Program"
PRINT #1, "OUTPUT 16;:CAL:PROT:CODE 'KI002700'"    ' Send KI002700 cal code.
PRINT #1, "OUTPUT 16;:CAL:PROT:INIT"      ' Initiate calibration.
GOSUB ErrCheck
RESTORE CmdList
'
FOR I = 1 TO 25                           ' Loop for all cal points.
READ Msg$, Cmd$                           ' Read message, cal strings.
```

```
SELECT CASE I                                   ' Select cal sequence.
        CASE 1, 2
                PRINT Msg$
                GOSUB KeyCheck
        CASE 3
                PRINT "Connect calibrator to INPUT and SENSE jacks."
                PRINT "Wait 3 minutes."
                GOSUB KeyCheck
                PRINT #1, "OUTPUT 4;EXTSENSE OFF"
                PRINT #1, "OUTPUT 4;"; Msg$
                PRINT #1, "OUTPUT 4;OPER"
        CASE 4, 5, 11, 12, 14 TO 22, 24, 25
                PRINT #1, "OUTPUT 4;"; Msg$
                PRINT #1, "OUTPUT 4;OPER"
        CASE 6 TO 9
                PRINT #1, "OUTPUT 4;"; Msg$
                PRINT #1, "OUTPUT 4;EXTSENSE ON"
                PRINT #1, "OUTPUT 4;OPER"
                PRINT #1, "OUTPUT 4;OUT?"
                PRINT #1, "ENTER 4"
                INPUT #2, R, R$, s
                Cmd$ = Cmd$ + " " + STR$(R)
        CASE 10, 13, 23
                J$ = "AMPS"
                IF I = 13 THEN J$ = "INPUT HI"
                PRINT #1, "OUTPUT 4;STBY"
                PRINT "Connect calibrator to "; J$; " and INPUT LO jacks."
                GOSUB KeyCheck
                PRINT #1, "OUTPUT 4;"; Msg$
                PRINT #1, "OUTPUT 4;OPER"
END SELECT
IF I > 2 THEN GOSUB Settle
PRINT #1, "OUTPUT 16;"; C$; Cmd$; ";*OPC" ' Send cal command to 2700.
GOSUB CalEnd                                    ' Wait until cal step ends.
GOSUB ErrCheck                                  ' Check for cal error.
NEXT I
'
PRINT #1, "OUTPUT 4;STBY"
LINE INPUT "Enter calibration date (yyyy,mm,dd): "; D$
PRINT #1, "OUTPUT 16;:CAL:PROT:DATE"; D$
GOSUB ErrCheck
LINE INPUT "Enter calibration due date (yyyy,mm,dd): "; D$
PRINT #1, "OUTPUT 16;:CAL:PROT:NDUE"; D$
GOSUB ErrCheck
PRINT #1, "OUTPUT 16;:CAL:PROT:SAVE"    ' Save calibration constants.
GOSUB ErrCheck
PRINT #1, "OUTPUT 16;:CAL:PROT:LOCK"    ' Lock out calibration.
PRINT "Calibration completed."
PRINT #1, "OUTPUT 16;:SYST:PRES"
END
'
```

```
KeyCheck:                                    ' Check for key press routine.
WHILE INKEY$ <> "": WEND                     ' Flush keyboard buffer.
PRINT : PRINT "Press any key to continue (ESC to abort program)."
DO: I$ = INKEY$: LOOP WHILE I$ = ""
IF I$ = CHR$(27) THEN GOTO EndProg           ' Abort if ESC is pressed.
RETURN
'
CalEnd:                                      ' Check for cal step completion.
PRINT "Performing calibration step #"; I
DO: PRINT #1, "SRQ?"                         ' Request SRQ status.
INPUT #2, s                                  ' Input SRQ status byte.
LOOP UNTIL s                                 ' Wait for operation complete.
PRINT #1, "OUTPUT 16;*ESR?"                  ' Clear OPC.
PRINT #1, "ENTER 16"
INPUT #2, s
PRINT #1, "SPOLL 16"                         ' Clear SRQ.
INPUT #2, s
RETURN
'
ErrCheck:                                    ' Error check routine.
PRINT #1, "OUTPUT 16;:SYST:ERR?"             ' Query error queue.
PRINT #1, "ENTER 16"
INPUT #2, E, Err$
IF E <> 0 THEN PRINT Err$: GOTO ErrCheck     ' Display error.
RETURN
'
Settle:                                      ' Calibrator settling routine.
DO: PRINT #1, "OUTPUT 4;ISR?"                ' Query status register.
PRINT #1, "ENTER 4"
INPUT #2, s
LOOP UNTIL (s AND &H1000)                    ' Test settle bit.
RETURN
'
EndProg:                                     ' Close files, end program.
BEEP: PRINT "Calibration aborted."
PRINT #1, "OUTPUT 4;STBY"
PRINT #1, "OUTPUT 16;:SYST:PRES"
PRINT #1, "LOCAL 4 16"
CLOSE
END
'
CmdList:
DATA "Connect low-thermal short to inputs, wait 3 minutes.","DC:STEP1"
DATA "Disconnect low-thermal short from inputs.","DC:STEP2"
DATA "OUT 10 V,0 HZ","DC:STEP3 10"
DATA "OUT -10 V","DC:STEP4 -10"
DATA "OUT 100 V","DC:STEP5 100"
DATA "OUT 1 KOHM","DC:STEP6"
DATA "OUT 10 KOHM","DC:STEP7"
DATA "OUT 100 KOHM","DC:STEP8"
DATA "OUT 1 MOHM","DC:STEP9"
DATA "OUT 10 MA","DC:STEP10 10E-3"
DATA "OUT 100 MA","DC:STEP11 100E-3"
DATA "OUT 1A","DC:STEP12 1"
```

```
DATA "OUT 10 MV,1 KHZ","AC:STEP1"
DATA "OUT 100 MV,1 KHZ","AC:STEP2"
DATA "OUT 100 MV,50 KHZ","AC:STEP3"
DATA "OUT 1 V,1 KHZ","AC:STEP4"
DATA "OUT 1 V,50 KHZ","AC:STEP5"
DATA "OUT 10 V,1 KHZ","AC:STEP6"
DATA "OUT 10 V,50 KHZ","AC:STEP7"
DATA "OUT 100 V,1 KHZ","AC:STEP8"
DATA "OUT 100 V,50 KHZ","AC:STEP9"
DATA "OUT 700 V,1 KHZ","AC:STEP10"
DATA "OUT 100 MA,1 KHZ","AC:STEP11"
DATA "OUT 1 A,1 KHZ","AC:STEP12"
DATA "OUT 2 A,1 KHZ","AC:STEP13"
```

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Service Form

Model No. _____ **Serial No.** _____ **Date** _____

Name and Telephone No. _____

Company _____

List all control settings, describe problem and check boxes that apply to problem. _____

_____

_____

❑ Intermittent ❑ Analog output follows display ❑ Particular range or function bad; specify

_____

❑ IEEE failure ❑ Obvious problem on power-up ❑ Batteries and fuses are OK

❑ Front panel operational ❑ All ranges or functions are bad ❑ Checked all cables

Display or output (check one)

❑ Drifts ❑ Unable to zero ❑ Unstable

❑ Overload ❑ Will not read applied input

❑ Calibration only ❑ Certificate of calibration required ❑ Data required

(attach any additional sheets as necessary)

Show a block diagram of your measurement including all instruments connected (whether power is turned on or not). Also, describe signal source.

Where is the measurement being performed? (factory, controlled laboratory, out-of-doors, etc.)_____

_____

What power line voltage is used? _____ Ambient temperature? _____ °F

Relative humidity? _____ Other? _____

Any additional information. (If special modifications have been made by the user, please describe.)

_____

_____

Be sure to include your name and phone number on this service form.

Keithley Instruments, Inc.
28775 Aurora Road
Cleveland, Ohio 44139
www.keithley.com

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